

# Novel plant-based meat alternatives: future opportunities and health considerations.

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- 1 Novel plant-based meat alternatives: future opportunities and health considerations
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# 25 Novel plant-based meat alternatives: future opportunities and health considerations

#### 26 Abstract

Current food systems threaten population and environmental health. Evidence suggests reduced meat 27 and increased plant-based food consumption would align with climate change and health promotion 28 priorities. Accelerating this transition requires greater understanding of determinants of plant-based 29 food choice. A thriving plant-based food industry has emerged to meet consumer demand and support 30 dietary shift towards plant-based eating. 'Traditional' plant-based diets are low energy density, 31 nutrient dense, low in saturated fat and purportedly associated with health benefits. However, fast-32 paced contemporary lifestyles continue to fuel growing demand for meat-mimicking plant-based 33 convenience foods which are typically ultra-processed. Processing can improve product safety and 34 palatability and enable fortification and enrichment. However, deleterious health consequences have 35 been associated with ultra-processing, though there is a paucity of equivocal evidence regarding the 36 health value of novel plant-based meat alternatives and their capacity to replicate the nutritional 37 profile of meat-equivalents. Thus, despite the health halo often associated with plant-based eating, 38 there is a strong rationale to improve consumer literacy of plant-based meat alternatives. 39 Understanding the impact of extensive processing on health effects may help to justify the use of 40 innovative methods designed to maintain health benefits associated with particular foods and 41 ingredients. Furthering knowledge regarding the nutritional value of novel plant-based meat 42 alternatives will increase consumer awareness thus support informed choice. Finally, knowledge of 43 44 factors influencing engagement of target consumer subgroups with such products may facilitate production of desirable healthier plant-based meat alternatives. Such evidence-based food 45 manufacturing practice has the potential to positively influence future individual and planetary health. 46

#### 48 **Context**

49 Food systems have the potential to promote both human and planetary health but currently pose a significant threat to both<sup>(1,2)</sup>. Global population, expected to reach approximately 10 billion by 2050, 50 longer life expectancy, increased income, and urbanisation will increase demand on global 51 resources<sup>(3-6)</sup>. The projected increase in demand for food (50%) and animal-derived food (70%) will 52 add substantial pressure to an already failing food system while animal husbandry, it is argued, also 53 has an overall negative impact on environmental sustainability<sup>(7,8)</sup>. Some estimates suggest food 54 production is already responsible for approximately one third of anthropogenic greenhouse gas 55 emissions<sup>(9-12)</sup>. Meat and dairy also require more land and water use than foods of plant-based origin, 56 potentially furthering deforestation and biodiversity loss<sup>(13–16)</sup>. Although historically considered an 57 essential dietary component, providing vitamin B<sub>12</sub>, iron and calcium, overconsumption of meat, 58 particularly processed meat, has been associated with certain deleterious health consequences<sup>(17–19)</sup>. 59

International recognition of this challenge has led to global strategies to accelerate transition towards a healthier, more sustainable food system<sup>(5,20)</sup>. These include the UN Sustainable Development Goals and the Paris Agreement of Climate Change<sup>(3,6)</sup>. However, the complexity and multi-faceted nature of this problem emphasises the need for strong multi-sectoral partnerships<sup>(21–23)</sup>. Extensive evidence suggests that reduced meat and increased plant-based food consumption would align with both climate change and health promotion strategies<sup>(6,17,24–26)</sup>.

Current animal-based protein consumption is unsustainably high<sup>(27)</sup>. In 2021, global meat 66 consumption was estimated to be 328 million metric tons and is expected to increase approximately 67 70% by 2050<sup>(7,8,28,29)</sup>. High intakes of red and processed meat have been associated with increased 68 risk of non-communicable diseases including type 2 diabetes, colorectal cancer and reduced life 69 expectancy<sup>(30–34).</sup> Indeed, the World Health Organisation (WHO) classifies red meat as a Group 2A 70 carcinogen (likely cause of cancer) and processed meats as a Group 1 carcinogen (known cause of 71 cancer)<sup>(35)</sup>, with the World Cancer Research Fund recommending restriction of red meat consumption 72 to three or less portions per week and avoidance or restriction of processed meat<sup>(36)</sup>. However, 73 guidance does not support the total elimination of meat as a key source of energy and nutrition<sup>(18,21)</sup>. 74 Against this backdrop, however the WHO have endorsed animal-derived foods for high-quality 75 nutrition in children aged 6 - 23 months<sup>(37)</sup> and Adesogan et al.<sup>(38)</sup> challenge the notion that one-size-76 fits all. In many developing countries animal-sourced protein consumption is limited and nutrient 77 intake often suboptimal, reinforcing the need to tailor recommendations to different regions to prevent 78 exacerbating current public health challenges. Additional benefits also warrant careful consideration: 79 80 the livestock sector provides increased food and nutrition security, a living income for many, and

contributes to national revenue, particularly in more deprived populations<sup>(16,38,39)</sup>. Nonetheless, 81 estimates suggest that to sustainably feed 10 billion people, a significant reduction in meat 82 consumption of ~50-75%, accompanied by increased consumption of plant-based foods (see Table 83 1) is required<sup>(6,8,40)</sup>. It is noted that replacing 3% of daily energy intake derived from processed red 84 85 meat with plant-derived sources could reduce risk of all-cause mortality by 12%<sup>(41)</sup>. Furthermore, substituting 1kg of beef-derived protein with kidney bean sources could offer an 18-fold reduction in 86 land use<sup>(42)</sup>. Heterogeneity in modelling methods used to estimate the required intake of plant-derived 87 proteins remains however<sup>(6,43–46)</sup>. Whilst EAT-Lancet<sup>(6)</sup> recommend a daily intake of 25g soybeans 88 plus 50g of beans, lentils and peas, other suggested increases in legumes, beans, pulses nuts and oil 89 seeds vary between 26-30g per day $^{(45-47)}$ . 90

Currently, 21% of the UK population identify as flexitarian (12.5% as meat-free) and 39% report 91 reducing meat intake, while consumption of plant-based products between 2008-2011 and 2017-2019 92 doubled<sup>(48,49)</sup>. Globally, 40% report reducing meat intake while 10% avoid red meat although these 93 changes may have been accelerated by the recent Covid-19 global pandemic<sup>(49,50)</sup>. Increased 94 95 consumer awareness of zoonosis, coupled with the food chain disruption during the pandemic may have facilitated a dietary shift to reduce meat consumption<sup>(50)</sup>. However, to achieve the UK climate 96 change commitments, an additional 20% reduction in high carbon meat and dairy would be required 97 over the next decade<sup>(48)</sup>. Novel plant-based meat alternatives (PBMAs; see Table 1) designed to 98 replicate the preparation methods, organoleptic and nutritional qualities of meat-based equivalents, 99 may offer a viable avenue to help facilitate the required dietary shift<sup>(7,8,11,21,51,52)</sup>. This gradual shift 100 towards reduced meat consumption and increased engagement with plant-based foods has resulted in 101 a reportedly thriving plant-based food industry<sup>(48)</sup>. However, accelerating this transition requires a 102 greater understanding of the factors influencing plant-based food choice. It should be noted that there 103 is a lack of consensus regarding a universal definition for numerous terminologies in the current 104 review. For clarity, the current review will use the definitions outlined in Table 1. 105

# 106 INSERT TABLE 1 HERE

## 107 Traditional Plant-Based Diets versus Consumption of Novel Plant-Based Meat Alternatives

108 Consumer enthusiasm to adopt healthier, more sustainable diets has led to an increase in plant-based 109 dietary patterns such as vegetarianism, veganism and flexitarianism<sup>(49,51)</sup>. 'Traditional' plant-based 110 diets are frequently characterised as low energy density, nutrient dense, low in saturated fat and 111 associated with a range of health benefits including healthier BMI and protection against 112 cardiovascular disease<sup>(53–55)</sup>. A large body of evidence also recognises the role of plant-based dietary 113 patterns in reducing risk of all-cause mortality<sup>(55–58)</sup>. Naghshi *et al*.<sup>(55)</sup> reviewed 32 prospective cohort studies and reported plant-based protein consumption was significantly associated with reduced risk of all-cause mortality and cardiovascular disease mortality. Furthermore, a 3% increase in energy derived from plant proteins was associated with a 5% reduced risk of all-cause mortality<sup>(55)</sup>. While the authors reported no association between plant-based protein consumption and cancer mortality, other studies have inferred that 'traditional' plant-based diets may protect against cancer and mortality<sup>(56,59–61)</sup>.

Extensive epidemiological evidence also supports the adoption of 'traditional' plant-based diets to 120 facilitate weight management<sup>(62–64)</sup>. For example, Tran *et al.*<sup>(65)</sup> systematically reviewed twenty-two 121 studies, eight of which demonstrated significantly reduced body weight and/or BMI. Whilst most 122 studies applied the gold-standard randomised controlled trial (RCT) study design, heterogeneity in 123 methodology, such as restrictions on dietary fat intake, limited generalisability. Furthermore, some 124 125 studies failed to consider confounding factors such as physical activity, limiting the internal validity. A more recent study, which did not emphasise restricted energy intake, involved a six-month five-126 arm RCT<sup>(64)</sup>. Participants were randomly assigned to a low fat, low glycaemic index; vegan (n=12), 127 vegetarian (n=13), semi-vegetarian (n=13), pesco-vegetarian (n=13) or omnivorous (control, n=12) 128 129 group dietary pattern. All intervention group participants attended dietitian-led group meetings for six months. While significant weight reduction was demonstrated across all dietary groups at six 130 131 months, the vegan dietary group demonstrated significantly greater weight loss (-7.5%  $\pm$  4.5%) compared to the semi-vegetarian (-3.2%  $\pm$  3.8%), pesco-vegetarian (-3.2%  $\pm$ 3.4%) and omnivorous 132 groups  $(3.1\% \pm 3.6\%)$ . However, it should be noted that no significant difference was reported 133 between the vegan and vegetarian dietary groups. 134

Although current evidence demonstrates health benefits linked to 'traditional' plant-based 135 consumption, much of the literature base relies on large-scale, historic, observational studies in 136 restricted populations thus increasing risk of inherent methodological bias<sup>(66–71)</sup>. For example, Kwok 137 et al.<sup>(69)</sup> systematic review and meta-analysis identified the positive impact of a vegetarian diet on 138 risk of cardiovascular disease mortality based on studies of Seventh Day Adventist communities. 139 However, it should be noted that the healthy lifestyles behaviours associated with this population 140 typically includes regular physical activity and abstinence from alcohol and tobacco. Thus, the 141 142 influence of potential confounding variables on cardiovascular outcomes limits the generalisability of findings to the wider population. 143

The fast-paced nature of contemporary lifestyles has increased demand for convenience foods as opposed to adoption of 'traditional' plant-based diets leading to a rapid expansion of PBMAs designed to mimic sensory attributes of meat<sup>(72,73)</sup>. Unlike 'traditional' whole plant foods, PBMAs

undergo considerable processing to effectively deliver tasty, convenient substitutes for meat and 147 meat-products<sup>(52,74,75)</sup>. Such novel products may be deemed inferior to minimally processed, 148 'traditional' plant-based foods with regard to impact on sustainability and health<sup>(18,21,52,76–79)</sup>. 149 However, PBMAs are not designed to replace whole plant foods but instead to offer a steppingstone 150 in the transition away from meat to increased plant consumption<sup>(8,21,52)</sup>. For example, meat-eaters are 151 more likely to replace a beef burger with a plant-based equivalent as this substitute does not require 152 substantial dietary change. Thus future investigations focussing on the perceived benefits of plant-153 based meat versus meat-based equivalent products are warranted in order understand consumer 154 demand. 155

# 156 Consumer Perceptions Influencing Plant-Based Food Choice

There are a wide range of complex interacting factors that influence an individual's food-related behaviours<sup>(80,81)</sup>. Taste, cost and convenience have all been reported as primary drivers underpinning general and plant-based food choice<sup>(52,81)</sup>. Increased awareness of animal welfare, environmental sustainability and individual health has increased demand for plant-based foods more aligned with aspirational factors<sup>(14,15,18,52)</sup>.

162 INSERT FIGURE 1 HERE

## 163 **Primary Drivers**

164 *Cost* 

The perceived high cost of PBMAs presents a barrier to consumer  $engagement^{(74,82-84)}$ . Numerous 165 cross-sectional surveys have reported affordability as a significant determinant of current and future 166 engagement with PBMAs<sup>(1,16,81,82,85)</sup>. Clark and Bogdan<sup>(85)</sup> reported that Canadians considered cost 167 168 more important than availability and convenience (47%, 39% and 34%, respectively) and a recent European survey<sup>(86)</sup> highlighted a reluctance to pay for plant-based burgers amongst older adults. 169 Sociodemographic factors and annual income of respondents may confound survey responses<sup>(16,87)</sup> 170 with cost recognised as a salient product attribute amongst low-income groups and those with lower 171 education outcomes and engagement with PBMAs reportedly being higher amongst individuals with 172 higher socioeconomic status<sup>(76,85)</sup>. Consumer segment may also influence response: meat consumers 173 cited cost of Quorn as a negative attribute while vegetarians were reportedly more ambivalent<sup>(84)</sup>. 174 Whilst the interrelationship between dietary pattern and sociodemographic characteristics warrants 175 further investigation it is clear that affordability of novel PBMAs is a key consideration when it comes 176 to their adoption across a range of consumer segments<sup>(74,81,82,88–91)</sup>. 177

#### 178 Convenience

Convenience, and its perceived influence on self-efficacy, may also restrict engagement with plant-179 based foods<sup>(74,81,92)</sup>. A Dutch focus group study identified that the preparation time for a desirable 180 meal with PBMAs was perceived to be significantly greater than that needed for an equivalent meat-181 based meal<sup>(93)</sup>. This is supported by a Finnish survey where one third of individuals perceived the 182 preparation of plant-based meals to be more challenging compared to meat-based equivalents<sup>(94)</sup>. The 183 availability of PBMAs in UK supermarkets is also highlighted as a barrier to engagement<sup>(84)</sup> though 184 degree of importance of convenience varies across consumer segments with flexitarians valuing 185 convenience more than meat-avoiders<sup>(20,81,84)</sup>. Demographic factors may be important confounders 186 here since meat-eaters and flexitarians are more likely found in households with children, thus value 187 time-convenience more, compared to meat-avoiders<sup>(88,95,96)</sup>. Developing and marketing widely 188 available PBMAs that are easy to cook and contextually appropriate substitutes to meat may 189 accelerate adoption of plant-based dietary patterns. 190

#### 191 *Taste*

Novel PBMAs differ from the early generation PBMAs, such as soya and tofu, in that they mimic 192 sensory attributes of meat<sup>(31,73)</sup>. Bryant<sup>(52)</sup> reported that PBMAs that successfully replicated the taste 193 and texture of processed meat have the greatest potential to replace meat-based equivalent products. 194 Several studies have emphasised that desirable sensorial qualities, including taste, texture, appearance 195 and smell are crucial to achieving consumer acceptance and engagement<sup>(24,31,49,81,84,97,98)</sup>. 86% of US 196 adults cited taste as a driver of purchase intent ahead of price  $(68\%)^{(99)}$ . This supports the results of a 197 recent Norwegian study<sup>(97)</sup> which reported 78% of consumers considered taste the most salient 198 determinant of food purchase. However, reproducing desirable meat characteristics poses a 199 significant challenge. For example, the higher lipid content in meat-based equivalents adds taste and 200 texture that is limited in PBMAs making them less juicy<sup>(8,13,49,100)</sup>. Furthermore, legumes as a 201 replacement protein source may negatively impact the flavour<sup>(13,51)</sup>. Thus, taste can simultaneously 202 also be considered as a barrier<sup>(74,83,84,101)</sup>. 203

Several studies cite lack of familiarity<sup>(40,98)</sup> and food neophobia (an individual's unwillingness to try
novel foods) as playing a crucial role in the acceptance of PBMAs<sup>(82)</sup>. Regular consumers of PBMAs
score significantly lower in the Food Neophobia Scale compared to non-users and occasional users<sup>(76)</sup>.
Hence, novel products resembling familiar meat-based foods may mitigate against neophobia<sup>(31)</sup>.
However, increased processing to mimic meat results in foods that are further removed from the
perceived 'natural state'<sup>(83,102)</sup>. While there is no universal definition of what comprises a 'clean label'
product it typically refers to consumer desire for foods that have undergone minimal processing, using

familiar ingredients and excluding 'additives'<sup>(102-104)</sup>. In contrast, novelty may also be a potential motivator in people who are curious to try new foods<sup>(80)</sup>.

The influence of hedonic characteristics of pleasure elicited in response to perceived sensory 213 characteristics may also pose a barrier to the adoption of PBMAs<sup>(31,76)</sup>. Michel et al.<sup>(74)</sup> reported 214 215 consumer associations between meat and "delicious" in contrast to PBMA and "disgust". Although consumer perceptions offer valuable insights, they are self-reported and are not direct comparisons 216 of consumer acceptance. Thus, it has been suggested that consumers may react differently to a novel 217 product which they can actually taste/smell before purchasing<sup>(105)</sup>. Slade<sup>(105)</sup> conducted a hypothetical 218 choice experiment where participants indicated their willingness to purchase a range of burger 219 products. Despite being informed that all burgers tasted the same, 65% of respondents indicated they 220 would purchase the beef burger in contrast to the plant-based burger and cultured meat burger (21% 221 and 11%, respectively) with 4% stating they would purchase neither option. However, the 222 hypothetical nature of the study design restricts findings to perceived taste not actual taste. Hedonic 223 224 tests would generate a more reliable indication of actual sensorial acceptance versus perceived acceptance<sup>(40)</sup>. Schouteten et al.<sup>(100)</sup> conducted a sensory analysis experiment under blind, expected 225 and informed conditions. The study again reported stronger preference for the meat burger versus the 226 plant-based burger under all conditions and across both consumers and non-consumers. Participants 227 attributed negative sensorial qualities, including a lack of juiciness, dryness and off flavouring, to the 228 plant-based burger compared to the meat-based equivalent. Another sensory evaluation reported 229 similar findings, highlighting the inability of plant-based nuggets to replicate their meat-based 230 equivalent and critiquing the off-flavours of plant-based nuggets that included a beany aftertaste<sup>(106)</sup>. 231

Sustained adoption of PBMAs is also influence by taste<sup>(1,16,82)</sup>. 42% of North Americans cited 232 perceived taste as the reason for not trying to increase purchase of protein alternatives in a recent 233 Mintel report<sup>(85)</sup>. In addition, Collier *et al.*<sup>(87)</sup> highlighted focus group participants' disappointment in 234 PBMAs ability to replicate the taste of meat. In fact, missing the taste of meat has been cited as the 235 most common factor, after health, for returning to a meat-based diet<sup>(107)</sup>. High meat attachment and 236 high levels of food neophobia have been noted as significant barriers to adopting PBMAs<sup>(1,31)</sup>. Meat 237 attachment may also be associated with an emotional response to meat abstinence, strong enough to 238 overcome the reported negative health impact of meat<sup>(108)</sup>. Additionally, the influence of the taste of 239 plant-based foods as a barrier to adoption varies across different consumer segments with males more 240 likely to reject plant-based foods as not being tasty<sup>(94)</sup> and approximately twice the number of women 241 citing taste as a driver of regular PBMA consumption<sup>(82)</sup>. Of interest is the finding that while 242 omnivore/flexitarian subgroups demand products mimicking sensory properties of meat, vegan and 243 vegetarians are more likely to accept non-meat mimicking substitutes<sup>(49,76)</sup>. 244

#### 245 Aspirational Drivers

246 While primary drivers of cost, taste and convenience are important, animal welfare, environmental

impact and health have a significant influence on food  $choice^{(81)}$ .

248 Animal Welfare

Animal welfare has long been a driver of meat-avoidance though concerns regarding differing global 249 meat rearing standards and live animal transportation issues continue to influence the gradual 250 reduction in meat consumption in both the UK and worldwide<sup>(26,32,109)</sup>. The reported degree of its 251 relative importance as a driver of both meat-avoidance and adoption of PBMAs varies however, with 252 some studies suggesting it to be a key factor (amongst ~45-65% of respondents)<sup>(82,83,110)</sup> and others 253 suggesting it is of lesser importance<sup>(81,111,112)</sup>. Neff *et al.*<sup>(112)</sup> found as few as 12% of respondents in 254 the US cited animal welfare as the reason for reduced meat consumption in contrast to other factors 255 such as cost and health. Inconsistency in findings may be the result of variation across consumer 256 subgroups<sup>(74,76)</sup>, with rural consumers less influenced than urban consumers<sup>(98)</sup>, and personal 257 experience of animal husbandry or limited access to large supermarkets also influencing this 258 phenomenon<sup>(85,98)</sup>. Vegetarian and vegan consumers also tend to place greater value on the welfare 259 of animals<sup>(54,58,63,89–92)</sup>. 260

#### 261 Environment

Estimates of the extent to which environmental awareness influences the popularity of and 262 engagement with plant-based food varies<sup>(48,80,81,105,116)</sup>. A recent cross-sectional survey<sup>(82)</sup> found over 263 80% of respondents cited environmental reasons as the primary driver behind regular PBMA 264 consumption. In contrast, Circus and Robison<sup>(83)</sup> reported only 21.6% of respondents reduced meat 265 for environmental reasons. In addition, a recent Food Standards Agency survey<sup>(117)</sup> reported 36% of 266 respondents were willing to try plant-based proteins for sustainability reasons compared to health 267 (39%) and safety (44%). This supports the findings which suggest that personal health has a greater 268 influence on the adoption of plant-based eating compared to environmental sustainability amongst 269 omnivores and semi-vegetarians (32.9% and 20.3%, respectively)<sup>(118)</sup>. Thus, personal health gains 270 may outweigh altruistic factors when it comes to reducing meat and consuming more plant-based 271 272 foods.

Historically low levels of public awareness of the environmental impact of meat consumption may
partially explain the so far limited dietary shift towards plant-based<sup>(31,40,92,101)</sup>. Macdiarmid *et al.*<sup>(119)</sup>
highlighted a substantial lack of awareness in focus groups regarding the impact of meat consumption
upon climate change and a mutual perception that personal consumption was negligible in addressing
environmental sustainability. However, socio-economic status has been shown to influence

awareness<sup>(9,85)</sup> and, more recently following publication of EAT-Lancet and media coverage of the 278 issue, awareness has been heightened<sup>(1,6)</sup>. Estell *et al.*<sup>(110)</sup> reported over 80% of survey respondents 279 agreed that following a plant-based diet is environmentally friendly. Despite increased awareness 280 however, only a small minority of consumers are willing to change meat consumption 281 behaviour<sup>(49,115,120)</sup>. Demographic characteristics of study respondents predicts consumer 282 behaviour<sup>(40,108)</sup> with age and gender noted to influence both degree of awareness and importance of 283 environmental impact of meat consumption, appearing to be greatest amongst younger adults, 284 Millennials and females compared to older adults and males<sup>(9,40,74,82,113)</sup>. 285

While it appears altruistic drivers of animal and environmental welfare are important to consumers, they are consistently identified as secondary to health<sup>(20,40,97,105,108,113,114,121,122)</sup>. Parry and Mitchell<sup>(123)</sup> highlight that perceived importance of altruistic factors was at least 20% lower than other attributes including taste and health when purchasing plant-based products (see Table 1). Furthermore, concern for the environment (12%) and animal welfare (12%) was substantially lower than health (50%) as a driver for reduced meat consumption<sup>(112)</sup>. This emphasises the salient role of health in driving meat reduction and increased engagement with plant-based foods.

# 293 Health

Excessive red and processed meat consumption has been associated with deleterious health consequences such as increased risk of type 2 diabetes, colorectal cancer and reduced life expectancy<sup>(30–34)</sup>. In contrast, 'traditional' plant-based dietary patterns are noted to maintain cardiovascular health, reduce obesity and prevent or improve the management of type 2 diabetes<sup>(48,49,98,120)</sup>. Increased consumer awareness of putative health benefits may therefore have fuelled a dietary shift to reduce animal-sourced food products and increase engagement with plantbased foods<sup>(20,31,32,40,48,80,81,84,97,103,118,122)</sup>.

The perceived health benefits of consuming plant-based foods relate to their predicted nutritional 301 composition (low energy density, low saturated fat content, rich micronutrient profile), and the likely 302 associated physiological effects of dietary adoption (altered cardiometabolic risk and reduced risk of 303 overweight / obesity)<sup>(76,84,93,111,113,118,124-126)</sup>. Elzerman et al.<sup>(93)</sup> highlighted that PBMAs were 304 perceived as healthier than meat amongst Dutch consumer focus groups. This supports the 305 conclusions of cross-sectional surveys where the term 'nutritious' was associated with plant-based 306 eating and plant-based burgers were considered healthier than their meat-based equivalent<sup>(127,128)</sup>. 307 While the online nature of these studies restricts validity of findings, a recent sensory evaluation 308 reported meat-based burgers were deemed 'unhealthy' compared PBMAs<sup>(129)</sup>. Once again, 309

demographic differences exist with females and middle aged-older consumers more likely to be
 influenced by health drivers<sup>(16,68,75)</sup>.

When it comes to weight control there are contrasting findings. Hoek *et al.*<sup>(76)</sup> identified weight control as a motive to try PBMAs across consumers and non-consumers. However, weight loss was not a strong health-related motive for plant-based product adoption amongst plant-based food and beverage product consumers and non-consumers in the UK and Republic of Ireland<sup>(98)</sup>. Moreover, Culliford and Bradbury<sup>(9)</sup> concluded that weight loss was perceived to be substantially less influential compared to health when determining food choice (76% and 12%, respectively).

Health concerns have been described as a 'double-edged sword'<sup>(81)</sup>. Particularly restrictive plant-318 based dietary patterns (e.g., veganism) may be associated with nutrient deficiency or insufficiency<sup>(31)</sup>. 319 Thus, a lack of awareness regarding the health benefits of regular consumption of PBMAs may 320 enhance the perception that they are nutritionally inferior and limit consumer engagement<sup>(31,109)</sup>. 321 Elzerman et al.<sup>(93)</sup> reported that although most focus group participants perceived PBMAs to be 322 healthy (e.g., high in protein and low in saturated fat), concerns were raised regarding digestibility, 323 suitability for children (particularly regarding nutritional needs) and a lack of clarity in relation to 324 their health value. The reported perception that meat is a necessary component of the diet and thus its 325 avoidance raises health concerns may be a key reason for meat-excluders returning to meat 326 consumption<sup>(76,94,107,125)</sup>. 327

Leroy and Cofnas<sup>(130)</sup> emphasised the juxtaposition between consumer health-related motivations and 328 the arguably ultra-processed nature of PBMAs<sup>(31,48,131)</sup>. Excessive consumption of, so-called 'ultra-329 processed' foods (UPF; see Table 1) has been argued to elevate risk of obesity and associated 330 comorbidities such as cardiovascular disease<sup>(131)</sup>. This may explain the findings of Mullee *et al.*<sup>(118)</sup> 331 who reported nearly a quarter of respondents perceived habitual consumption of vegetarian foods to 332 be 'unhealthy'. Jahn et al.<sup>(31)</sup> also identified degree of processing, even processes that are 333 paradoxically designed to enhance nutritional quality (such as fortification), as an important factor in 334 consumer product evaluation and reduced product desirability. 335

While clearly many factors are associated with engagement with plant-based foods, health plays a salient role in consumer decisions and behaviour<sup>(103,122)</sup>. More research is needed regarding the specific health-related drivers beyond weight loss. Furthermore, the current evidence base highlights variation in drivers and barriers associated with plant-based food engagement amongst different subgroups of consumers. This reinforces the need for a strong, evidence-based, whole systems approach to facilitate effective and sustainable dietary behaviour change. It also reinforces the fact that a onesize-fits all approach is not sufficient to accelerate engagement with PBMAs. Instead an increased

understanding of the specific needs and barriers within different subgroups of consumers is required 343 to effectively tailor new product development and marketing strategies to meet those needs. 344 Application of segmentation theories to divide populations into smaller subgroups based on 345 similarities, can enable consumer segments to be targeted with a more customised strategy. Studies 346 347 within the current research field have segmented according to sociodemographic factors, dietary patterns and product usage<sup>(9,76,84,97,98,110,112,123,125,126)</sup>. However, using models of behaviour change to 348 identify sub-groups more pre-disposed to engage with innovative PBMAs has the potential to 349 accelerate adoption<sup>(81)</sup>. For example, Roger's Diffusion of Innovation identifies predisposition to 350 change while the Transtheoretical Model describes the process of intentional behaviour 351 change<sup>(132,133)</sup>. Together these models would enable investigation of perceptions of, drivers of and 352 barriers to the adoption of novel PBMAs relative to specific population subgroups. 353

# 354 Novel Plant-Based Meat Alternatives: Health Considerations

Despite the paucity in evidence regarding the impact of novel PBMAs on health, a limited number of 355 published studies have indicated their adoption may be associated with a range of health benefits. 356 Notably, a systematic review and meta-analysis of RCTs investigating the impact of plant-protein 357 consumption on lipaemia proposed that protein itself may be responsible for the health-associated 358 benefits<sup>(134)</sup>. Hence, processing whole-plant food into protein isolates may not necessarily 359 compromise their health value. A RCT<sup>(135)</sup> comparing the impact of PBMAs with animal-derived 360 meat across a range of health risk factors in thirty-six healthy omnivorous adults randomised 361 participants to either plant-animal or animal-plant sequence and instructed them to consume  $\geq 2$ 362 servings of the intervention meat product per day while ensuring consumption of other (non-study) 363 foods was comparable in each phase (8-weeks each). PBMA consumption was associated with 364 cardioprotective changes including significantly lower trimethylamine-N-oxide concentrations 365 (PBMA mean =  $2.7\mu M \pm 0.3 v$  meat mean =  $4.7\mu M \pm 0.9$ ; mean difference = -2.0 [95% CI - 3.6, -366 0.3]), LDL-cholesterol concentrations (PBMA mean =  $109.9 \text{mg/dL} \pm 4.5 \text{ v}$  meat mean =  $120.7 \pm 4.5$ ; 367 mean difference = -10.8 [95% CI, -17.3, -4.3]) and weight (PBMA mean = 78.7kg  $\pm 3.0$  v meat mean 368 369 =79.6kg  $\pm$  3.0; mean difference= -1.0 [95% CI -1.5, -0.5]) compared to meat consumption. It should be noted that the level of dietary control was limited as participants were able to consume chicken or 370 fish in the plant-arm and self-selected all other dietary components. However, this in turn increases 371 the generalisability and external validity of the study findings. A recent RCT<sup>(136)</sup> also demonstrated 372 positive changes in the gut microbiome when substituting several meat-based meals per week for 373 PBMA meals, resulting in a significant increase in butyrate-production pathways and significant 374 375 decrease in the Tenericutes phylum; attributes associated with a healthy gut microbiome. Zhou et

*al.*<sup>(137)</sup> also reported higher levels of dietary fibre from the digestion of PBMAs compared to meat
that may increase satiation after consumption of the PBMA.

There is conflicting evidence regarding the impact of plant-based foods upon appetite<sup>(138-140)</sup>. 378 Williamson *et al.*<sup>(141)</sup> conducted a three-way crossover study in overweight subjects (n = 42) 379 investigating the satiating efficacy of a mycoprotein pasta preload and a tofu pasta preload compared 380 381 to an isocaloric chicken pasta preload, closely matched for protein and organoleptic characteristics. The authors concluded pre-loading with mycoprotein and tofu led to significantly lower food intake 382 compared to chicken preloading (138.7g, 135.2g and 158.3g, respectively). A similar study<sup>(138)</sup> 383 reported plant-based protein (beans/peas) to be significantly more effective than energy and protein 384 matched animal-based protein (veal/pork) on subjective markers of appetite in a healthy cohort of 385 male participants (n = 43). In contrast, no differences were found between plant-based (fava 386 beans/split peas) and meat-derived (veal/pork) protein meals, matched for energy, macronutrient and 387 fibre, in a single-blinded RCT<sup>(139)</sup>. Similarly, a recent double-blind RCT<sup>(142)</sup> also reported no 388 389 significant differences regarding markers of appetite between a lamb burrito and a plant-based meat 390 burrito meal. However, it should be noted that the study meals were not matched for protein which may have influenced the results. In addition, Neacsu et al.<sup>(143)</sup> suggested plant-based and meat-based 391 high protein diets had a similar impact on gut-peptide hormones and subjective appetite responses. 392 However, a randomised crossover study demonstrated increased peptide YY, glucagon-like peptide 393 1, amylin and thalamus perfusion following consumption of a plant-based meal compared to an 394 energy and macronutrient matched meat-based meal<sup>(140,144)</sup>. Proposed satiating mechanisms include 395 high dietary fibre content (promoting short chain fatty acid production) in addition to modification of 396 gastric hormone secretion and gastric emptying related to appetite suppression<sup>(145,146)</sup>. Grundy et 397 al.<sup>(147)</sup> also described how dietary fibre encapsulates macronutrients to regulate digestion, while 398 soluble dietary fibre increases viscosity in the gastrointestinal tract which in turn may slow 399 macronutrient digestion. However, extensive processing is associated with nutrient loss and UPFs are 400 noted to be limited in appetite-regulating nutrients such as dietary fibre and protein<sup>(148,149)</sup>. Thus, the 401 influence of processing on the capacity of commercial PBMAs to elicit fullness needs further 402 investigation. Furthermore, while the RCT study design is considered the gold standard method, there 403 is an urgent need for longitudinal data to evaluate the long-term consequences of habitual 404 consumption of PBMAs on appetite and health. 405

#### 406 *Ultra-Processed Foods*

407 Many novel PBMAs are typically classified as ultra-processed, according to the NOVA 408 definition<sup>(96,131)</sup>. While processing improves safety and, shelf-life and fortification enhances nutrient content, deleterious health consequences have been associated with ultra-processing. For example,
so-called UPFs are noted to contain less appetite-regulating nutrients such as dietary fibre and protein.
Additional concerns relate to higher levels of saturated fat, salt and free sugar content and inclusion
of additives such as artificial colours, flavours and preservatives<sup>(131,150-152)</sup>. Moreover, a recent
systematic review and meta-analysis by Suksatan and collegues<sup>(153)</sup> demonstrated a significant doseresponse association between UPF consumption and risk of all-cause mortality.

Gehring et al.<sup>(96)</sup> noted greater UPF consumption within meat reduction or avoidant diets compared 415 to omnivorous diets in the French NutriNet-Santé cohort. This supports the notion that while novel 416 PBMAs facilitate reduced meat consumption, their health value needs further consideration<sup>(48)</sup>. 417 However, there is a lack of consensus as to whether all UPFs can be labelled 'unhealthy'. In fact, 418 Derbyshire<sup>(154)</sup> argued that some UPFs demonstrate 'healthy' nutritional profiles. For example, the 419 authors<sup>(154)</sup> highlighted fifty 'ultra-processed' food products (charactersised according to the NOVA 420 classification system) that were identified as 'healthy' food products according to the 2011 and 2018 421 Nutritional Profiling tool. This and similar findings have led to criticism of NOVA as an ambiguous 422 classification system<sup>(155-159)</sup>. Additional concern relates to the use of one umbrella term of "ultra-423 processed" to describe a diverse range of processing techniques which have distinct functions<sup>(156)</sup>. 424 425 Nonetheless, there is a paucity of evidence supporting the detrimental health consequences associated with ultra-processing upon both the nutritional and mechanistic quality of foods, specifically in 426 relation to PBMAs<sup>(4,150,151)</sup>. 427

# 428 Nutritional Profile of Novel Plant-Based Meat Alternatives

Limited published scientific evidence is inconclusive regarding the health value of novel PBMAs and 429 430 their capacity to replicate the nutritional profile of meat-equivalents. Curtain and Grafenauer<sup>(160)</sup> reported that most PBMAs demonstrated a healthier nutrient profile than meat-based equivalents in 431 their audit of Australian supermarkets. For example, PBMAs were significantly lower in energy 432 density, total fat, saturated fat and significantly higher in dietary fibre. However, the sodium content 433 of PBMAs was particularly high, with only 4% of products classified as 'low in sodium'. In fact, 434 plant-based mince had six-fold higher sodium content than the meat-based equivalent while meat 435 sausages had significantly greater sodium than PBMAs. A similar study in the UK<sup>(161)</sup> also reported 436 significantly higher sodium levels in all categories except sausages and reinforced concerns by 437 identifying approximately three-quarters of products having salt content greater than their maximum 438 salt reduction target. The authors also reported significantly lower protein content in four out of six 439 PBMA categories. However, although the study targeted fourteen UK retailers for PBMAs, Covid-440

19 restrictions meant that only one supermarket was targeted for meat-equivalent products.Consistency in search method for both product types would increase rigour in future research.

Tonheim et al.<sup>(162)</sup> recently conducted a similar survey investigating PBMAs available on the 443 Norwegian market. Again the Covid-19 pandemic restricted the range of suppliers and data collection 444 was undertaken in two phases. The authors compared PBMAs to their meat-based equivalents in two 445 categories: 'regular' meat and 'healthy' meat (identified with a Keyhole symbol, a labelling scheme 446 identifying healthier food products)<sup>(163)</sup>. These 'healthy' meats were typically reduced fat alternatives 447 to 'regular' meats. PBMAs were typically lower in energy content compared to 'regular' meat, though 448 they contained more energy than their 'healthy' meat comparator. PBMAs were generally lower in 449 saturated fat and higher in dietary fibre than either category of meat comparator. There was also 450 between product variation in salt content. While salt content was more favourable in the plant-based 451 452 meatballs versus both meat-equivalents, it was greater than both meat-equivalents in other product categories with plant-based mince demonstrating a ten-fold greater salt content than the 'healthy' 453 meat comparator. In contrast, Boukid and Castellari<sup>(164)</sup> reported no significant difference in sodium 454 content between the four burger products (vegetarian, red meat, fish and poultry based) in their survey 455 456 of the EU burger market.

Heterogeneity both within and between product categories was also demonstrated in other similar 457 studies<sup>(160,165-167)</sup>. Fresán et al.<sup>(10)</sup> reviewed 56 PBMAs according to their protein source and 458 concluded that despite some between product variation, the nutritional profile demonstrated no 459 substantial differences. Meanwhile, Bohrer<sup>(166)</sup> reported the nutritional composition of a plant-based 460 burger to be similar to that of a McDonald's® beef patty but found differences in meatballs where 461 the plant-based version was lower in energy, saturated fat and higher in dietary fibre compared to the 462 meat-based equivalent. In addition, *safe*food<sup>(167)</sup> identified chicken alternatives to be less favourable 463 on a number of nutritional components including energy density, protein, saturated fat, sugar and salt 464 in their audit of PBMAs in Irish supermarkets. However, the method of product categorisation may 465 have influenced the findings<sup>(167)</sup>. For example, while other studies<sup>(160–162,168)</sup> typically selected an 466 equivalent meat-based product as a comparator, the authors<sup>(167)</sup> compared all chicken alternatives, 467 including breaded, battered and plain alternative products, to a skinless, grilled chicken breast. 468 Similarly, while other studies<sup>(160,161,168)</sup> compared plant-based mince to beef mince, the authors<sup>(167)</sup> 469 compared plant-based alternative steaks, mince, meatballs and Bolognese to beef mincemeat. This 470 471 method of categorisation limits the reliability of study findings as the selected meat product does not reflect a suitable comparator. This highlights a substantial challenge for research conducted within 472 473 this area. For example, a robust feeding trial, would require an appropriate comparator arm which 474 includes an element of blinding across a range of factors including sensory attributes, cooking

technique and nutritional profiling. However, a major limitation in the above studies is the omission
of micronutrient analysis. As meat is considered a valuable vehicle of vital micronutrients such as
vitamin B<sub>12</sub>, zinc, iron and calcium, vitamin and mineral content should be considered when
evaluating nutritional value of PBMAs<sup>(17,18,160)</sup>.

More recent studies have considered micronutrient alongside macronutrient composition in their 479 evaluation of PBMAs<sup>(168–170)</sup>. These studies used similar methods, identifying PBMAs via a search 480 of defined supermarkets and extracting nutritional information from product packaging, front of pack 481 information and both supermarket and manufacturer websites. While there was substantial between 482 product variation, the studies generally reported PBMAs to be lower in saturated fat, richer in dietary 483 fibre and substantially higher in sodium than their meat-based comparator. However, despite 484 reporting an intention to analyse micronutrient content of PBMAs, D'Alessandro et al.<sup>(169)</sup> failed to 485 present data for these variables. While Bryngelsson et al.<sup>(168)</sup> reported that a large proportion of 486 PBMAs lacked micronutrient information, the limited data highlighted a wide variation between 487 product categories. For example, while PBMAs were typically richer in iron and folate compared to 488 their meat-equivalent, vitamin B<sub>12</sub> was noted to be higher in plant-based sausages, lower in bacon, 489 490 and similar within the nugget product range. However, these data were derived from a very limited number of products as information for iron, folate and vitamin B<sub>12</sub> were provided on 13%, 6% and 491 492 6% of products, respectively.

Cole et al.<sup>(170)</sup> restricted their analysis to burger categories (imitation burger, vegetarian burger and 493 conventional beef burgers) and highlighted variation in vitamin and mineral content. For example, 494 although the imitation burger demonstrated comparable levels of iron, it was significantly richer in 495 vitamin A, C and D, potassium and calcium compared to the meat-based equivalent. However, the 496 authors were unable to obtain information regarding a range of vitamins and minerals that are key 497 components of beef, including zinc, vitamin B<sub>12</sub>, phosphorus and magnesium. This may reflect that 498 in the EU labelling of vitamin and mineral information on packaged food labelling is at the discretion 499 of the manufacturer and highlights a limitation of evaluating micronutrient value through Nutrition 500 Facts labelling<sup>(171)</sup>. Meanwhile, Harnack et al.<sup>(172)</sup> used food ingredient information alongside 501 Nutrition Facts labelling to develop recipes and estimate nutritional value of selected beef alternative 502 503 products in contrast to meat counterparts. They reported plant-based ground beef to be a rich source of dietary fibre with comparable levels of iron compared to ground beef but highlighted a shortfall in 504 505 protein, zinc, and vitamin B<sub>12</sub> alongside substantially higher sodium content. Again, the authors acknowledged that inaccurate labelling and limitations in the Food and Nutrition Database used to 506 507 develop recipes increased the risk of inaccurate calculations of nutritional value.

Two studies<sup>(173,174)</sup> have investigated nutritional composition using laboratory analysis techniques. 508 Although it wasn't reported, it could be inferred that the associated time and cost-burden may have 509 resulted in restricted focus of these studies<sup>(173, 174)</sup> to single product categories (burger products). Both 510 studies<sup>(173,174)</sup> concluded that the plant-based burger products were able to demonstrate a comparable 511 512 nutritional profile and richer content of certain minerals although there was again variability between products. However, in contrast to other studies where PBMAs were reported to be lower in saturated 513 fat content but contain substantially more sodium, De Marchi and colleagues<sup>(174)</sup> reported no 514 significant difference in sodium or saturated fat content between plant-based and meat-based burgers. 515 However, the comparable levels of saturated fat may be attributed to use of particular ingredients in 516 the selected products such as coconut oil in the plant-based burgers<sup>(175)</sup>. 517

A more recent study conducted a comprehensive nutritional analysis of a large range of PBMAs (hot 518 519 and cold categories) versus their meat-based counterparts using four national nutrient databases and laboratory analyses<sup>(176)</sup>. The authors support previous study findings<sup>(160,161,168,170)</sup> where despite 520 substantial variation between PBMA product ranges, PBMAs were demonstrated to have lower 521 energy density, total and saturated fat but considerably higher sugar and sodium levels compared to 522 their meat-equivalent. In addition, analysis of micronutrients demonstrated similarities to other 523 reports where PBMAs were notably higher in calcium, phosphorus and iron<sup>(168,170)</sup>. In contrast to 524 other studies, the authors analysed a greater range of micronutrients and highlighted substantial 525 between product heterogeneity. For example, while levels of micronutrients, such as folate, vitamin 526 527 B<sub>6</sub>, E and K, were either comparable or superior to their meat-based comparator, others demonstrated a significant shortfall, in particularly vitamin B<sub>12</sub> and zinc. Similarly, the study was unable to detect 528 vitamin D within PBMAs; highlighting the need for manufacturers to consider fortification of certain 529 products to ensure sufficient nutrient content. This supports previous studies that have raised concern 530 regarding the level of and/or bioavailability of nutrients such as vitamin B<sub>12</sub>, zinc and iron in plant-531 based diets and the need to consider meal plans and supplementation to avoid nutrient 532 deficiency<sup>(172,177–179)</sup>. For example, plant-foods are a primary source of non-haem iron, which has 533 much lower bioavailability compared to haem iron, the predominant form present in animal-derived 534 foods; reinforcing the need for PBMA fortification<sup>(175,177,180,181)</sup>. However, fortification of PBMAs 535 with vitamin B<sub>12</sub>, iron and zinc is inconsistent with under a quarter of products fortified with these 536 nutrients<sup>(160,168,181)</sup>. Tso and Forde<sup>(18)</sup> recently compared a model omnivorous reference diet to model 537 diets replacing animal-derived products for either 'traditional' plant-based foods or novel plant-based 538 products (e.g., PBMAs). Acknowledging the variability in fortification of plant-based products, the 539 authors excluded fortified products from their reference diets. The findings highlighted that novel 540 plant-based products were unable to meet dietary requirements for a range of nutrients including zinc 541

and vitamin B<sub>12</sub> in contrast to the omnivorous reference diet. While this study was a hypothetical
comparison, it yet again reinforces the need to consider fortification methods to protect against
deficiency for diets incorporating PBMAs.

Ultimately, these findings demonstrate the inconsistent nutrient profile of PBMAs and highlight the 545 challenge of successful replication of meat-equivalents. There are multiple confounding variables that 546 may have influenced the heterogeneity of the reported findings including geographical location, 547 product search methods and measurement tools used. For example, despite being deemed a reliable 548 tool, questions have been raised regarding the ability of the UK Nutrient Profiling Index to reflect 549 current consumption behaviour and recent revisions have been made to the model to address such 550 limitations<sup>(182)</sup>. Furthermore, while the Healthy Star Rating system has been praised for inclusivity 551 and understandability, it is contextualised to Australia and New Zealand<sup>(183)</sup>. However, a key 552 limitation of these tools is that they fail to consider the potential impact of degree of processing on 553 the nutritional and mechanistic quality of food products and there is a need for greater understanding 554 555 of the possible impact of this on the health benefits associated with particular ingredients. For 556 example, processing can increase or decrease the bioavailability, digestibility, nutritional and functional characteristics of particular foods and ingredients<sup>(184)</sup>. Furthermore, the potential impact of 557 antinutrients commonly present in PBMAs, such as phytate and tannins, requires further 558 understanding, particularly regarding possible positive or negative interactions within the food matrix 559 in addition to their potential inhibition of the absorption of other key vitamins and minerals<sup>(184)</sup>. In 560 addition, despite some inconsistency, the majority of studies highlighted considerably higher levels 561 of sodium in PBMAs and some authors attributed this to ultra-processing<sup>(96,131)</sup>. This is concerning 562 given the association between high sodium intake and increased risk of non-communicable disease 563 such as cardiovascular disease<sup>(185,186)</sup>. 564

Thus, without further clarification on the impact of processing, categorising UPFs as 'healthy' may inflate the so-called 'health halo' surrounding PBMAs<sup>(131)</sup>. Current paucity in knowledge, coupled with the rapid expansion of the PBMA market means there is a growing urgency for more scientific evidence to address this ambiguity and a strong rationale to improve consumer literacy of PBMAs<sup>(110,131)</sup>.

#### 570 **Conclusion**

571 The equivocal nature of the limited published findings, specifically in relation to the health value of 572 novel PBMAs, raises concern as to whether consumers are using historic evidence related to 573 'traditional' plant-based dietary patterns to make assumptions. While such products may not align with aspirational, 'traditional' plant-based food consumption, one must consider whether these novel products do offer a healthier alternative to meat-based equivalents. With the exception of sodium and possibly some micronutrients, the current evidence suggests this may be the case. If so, this raises the question whether accelerating the adoption of these products will create a good compromise with incremental benefits to public health and climate change targets while meeting consumer demand.

Food manufacturers are now recognising the urgency to deliver products with healthier nutrient profiles, emphasising the need for rigorous studies which consider a range of variables such as level of processing and nutritional composition. Understanding the impact of extensive processing on health effects may help to justify the use of innovative methods designed to maintain health benefits associated with particular foods and ingredients. In addition, furthering knowledge regarding the nutritional value of PBMAs will identify opportunities to enhance their health profile and promote consumer capacity to make informed food choices.

Finally, a clearer understanding of factors influencing engagement of target consumer subgroups with
PBMAs may support production of desirable healthier plant-based foods. Such evidence-based food
manufacturing practice has the potential to positively influence future individual and planetary health.

589

# 591 **Figure Legends**

- Figure 1: Key factors influencing individual plant-based food choice adapted from Szejda and
   Parry<sup>(187)</sup>.
- 594

# 595 <u>Tables</u>

596 Table 1: definitions of key terminology referred to in the current review

Terminology	Defined as		
Traditional Plant-Based Diet	A diet based on minimally processed plant foods that are low energy density, nutrient dense and low in saturated fat. Examples include fruit and vegetables, wholegrains, pulses, legumes, nuts and unsaturated oils.		
Plant-Based Food	Any food or food product derived from plants. Examples include whole foods (e.g., fruit and vegetables) and commercially available products (e.g., tofu, plant-based meat and plant-based dairy alternatives).		
Plant-Based Products	Commercially available novel food and beverage products, derived from plants. Many of these are designed to mimic the preparation methods, sensorial qualities, and nutritional profile of animal-based equivalents (e.g., plant-based meat alternatives and plant-based dairy alternatives). This could also include commercially available vegan food products designed to appeal to those following plant-based diets. Examples include nut butters, pulse-based ready meals and vegetable burgers.		
Plant-Based Meat Alternative Ultra-Processed Food	Commercially available novel food products, derived from plants, that are designed to mimic the preparation methods, sensorial qualities, and nutritional profile of meat-equivalents. The term 'plant-based meat alternative' is often used interchangeably with 'plant-based meat analogue' and 'plant-based meat substitute'. Examples include plant-based burgers and plant-based sausages. Defined by NOVA as: "Products involving formulations of ingredients, most of exclusive industrial use, typically created by a series of industrial techniques and processes" <sup>(188,189)</sup> .		
	processes v av av.		

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