

Curatorial insecurity: the impact of 3D scanning and printing on curatorial practice

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# The Practice-Based Submission For Curatorial Insecurity: The Impact of 3D Scanning and Printing on Curatorial Practice.

P8.2

PS.3



The Practice-Based Submission works as an 'exhibition catalogue' offering a visual insight into the numerous 3D scans, curatorial interventions and exhibitions created during the research process. The catalogue is designed to be read in tandem to the written thesis, as combined, they show the breadth of work undertaken for the Ph.D. The practical submission is presented in chronological order showcasing how the work has progressed through the three phases of research.

The catalogue begins with The Acclimatisation Study, which presents excerpts of the research diary, to show the thought processes of curators and my own personal reflections. These pages contain musings, questions and recorded conversations regarding the introduction of 3D scanning and printing within the museum. The diary pages are supported by photographs of failed and successful 3D scans. The failed scans are included in this catalogue as there is value in the imperfection, they inspire questions around loss, materiality, authority and meaning.

The Museums Sheffield Residency, follows The Acclimatisation Study and showcases the 3D scans of the museums ivory collection. The scans are presented alongside the curatorial interventions, which were specifically designed for The Museums Sheffield Residency. The interventions are supported by a research diary, that contains musings around the use of 3DSP, curatorial making and the challenges of introducing 3DSP to curatorial practice. Combined, the diary pages, 3D scans and curatorial interventions, start to reveal how 3DSP can both support and frustrate the practices of curators and the museums they work for. The section documenting The Museums Sheffield Residency concludes with images of the co-curated exhibition 'Stories from the East: The Grice Ivories'.

The British Museum Residency is the final section in this catalogue, it provides a visual record of the curatorial interventions, 3DSP projects and research diary. The British Museum Residency section concludes with the processes I undertook to make and design the exhibitions 'An Object in Transition' and 'Frustrating the Linear'.

I like many before me started my museum career in a very traditional way. I trained in museum studies and as a student I curated group shows on British Modernism, Serialism and 19th century pottery. I volunteered and eventually worked in the Decorative Arts department of a regional 18th and 19th century gallery. I was driven by the desire to explore and play with my collection, but my time and practice was framed by standards and frameworks and over time I became frustrated with how museum objects, particularly digital objects, are used, treated and labelled within the museum. I began to question how the ordering process of the museum affected how I and fellow curators curated such objects.

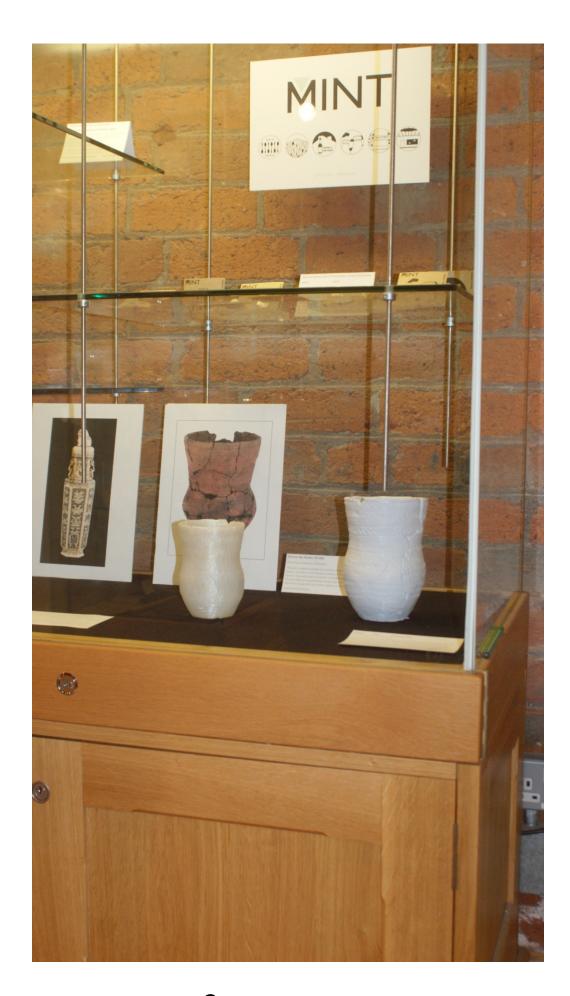
The introduction of 3D scanning and printing into museum provides the opportunity to explore the questions outlined above, as such objects have never before been seen in the sphere of the museum. Their form, data and relationship to other objects in the collection provides new

challenges to the museum. Curators have never before had to curate and work with objects that are made from their core collections and by mechanical means. At the same time 3D scanned and printed museums objects are perceptually part of the museum, through their relationship to the museum and the history of replicas in the museum.

The above reveals a complex relationship that has roots in the personal processes of curation as well as the systems and policies of the museum

## The Acclimatisation Study

A photograph from 'Aesthetics of Manufacture', a group show at The **Butchers** Works, which explored how manufacturing processes change our understanding of objects. The piece of work produced for this show contained two 3D printed bronze-age pots printed in different resins and a 3D printed vase. They were displayed along side images of the actual museum objects, to show how the manufacturing process changed the objects both perceptually and physically.



Working auth aurators now ? It's like a THE MUSCUM CURATOR I harder Than I though but stall (000) world de vous like magie Compared to the past dew sossons my aurabors are four more nFerestrol in houng ago at 30 ecanning.

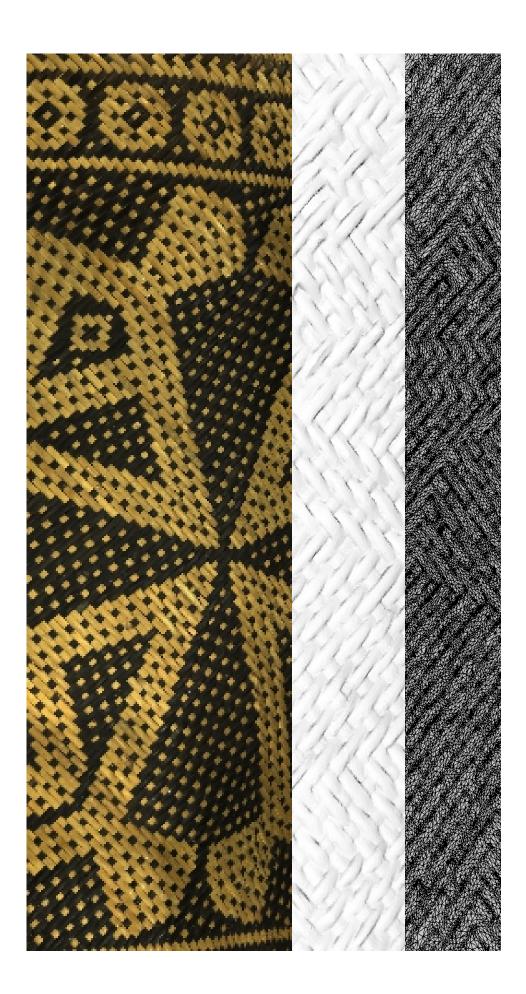
# Back to fragmented aspects

How do endones formulacted meaning around Pragment deserts without the remaining object to act as usual stimuli, providing context the viewer relys or their past expensive From a museum prespectice, This allow eveluences to form evicite and manage their own intrepretent Creating an indepth experiental learning encounter but anat happens when thus owes not meet with the aims of the moseum

A completed 3D scan of a woven reed basket from Museums Sheffield.



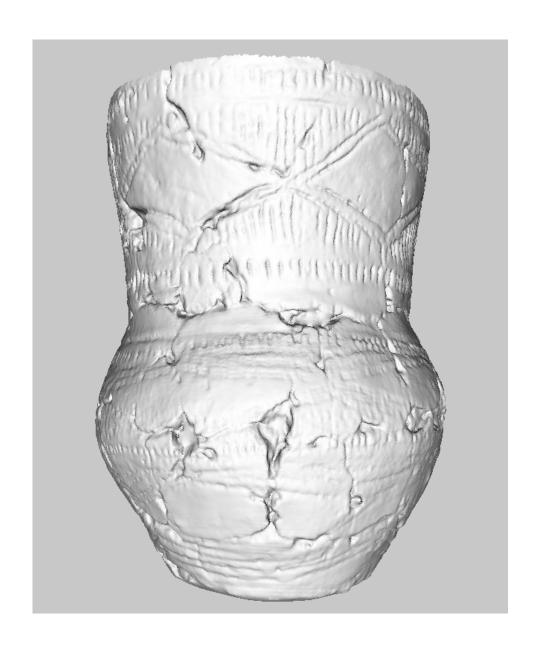
The wire frame, fused mesh and surface texture of the 3D scanned woven basket. The combined images show some of the processes and changes objects go through when they are 3D scanned. Revealing these processes made curators become aware of what 3DSP does to objects. Seeing these processes in action made curators question where these objects would sit within the museum, their own curatorial making and if such objects would have a cultural authenticity.



Visual Translations of ancient heretage How we relate and interpret any objects depends on our cultured background, How much nuturality can they down when interpreting bypto asethics - interaction - performance - construction - meaning 7 Conservation Curators Stepped communication Indish Heintage us to understanding Critical histories objects. The design us the gut shop asethics. How can the visual process of production effect perception To what extent does recontextulisation can be allowed to undermine the authenty of the source object For 3DP closs the 3DP object andermine the historical authority of the object. This is cultur curators are about or is it the 3DP undlemning their Nun outhoute

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the Twoing.

A 3D scan of a bronze-age burial pot without is texture. Curators commented on how removing the texture made the object seem less real, yet at the same time it allowed them to see more clearly how the passage of time had affected the object.







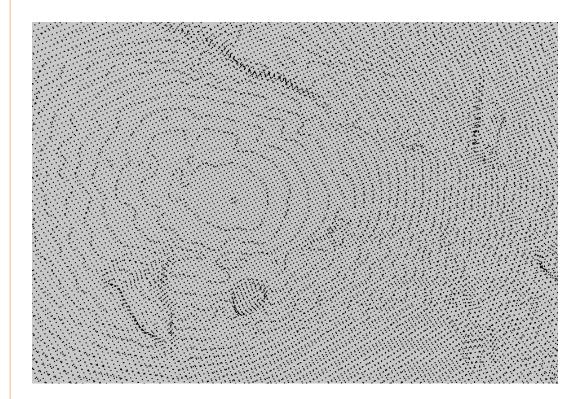
A 3D scan of a bronze-age burial pot with texture. Curators at Museums Sheffield commented on how the black patches, applied by the software when the missing data is present, shielded the viewer from the story of the pots past. By concealing part of the objects history, the embedded processes of the software are effectively distorting how the object is perceived. Curators stated the speciality of the object had been lost.







A photograph showing the point cloud formation of the bronzeage burial pot.



A photograph showing the wire frame formation of the bronzeage burial pot.



A photograph showing a bronze-age burial pot and its 3D printed counterpart. Comparing the two objects allowed curators to see how the objects differed. The 3D scanner was unable to capture the internal depth of the pot and as a result curators questioned where the 'false' data started and 'read' data ended.

The 3D printed bronze-age burial pot seen in the photograph on the right shows how the internal structures differ between the 3D printed pot and its museum counterpart.



Clare would smell the 3D printed Bronze-age Burial Pot I brought into the museum forming new curator-object behaviours.



A photograph showing a 3D printed burial pot inside the museum archive. This particular experiment caused a visual juxtaposition that caused curators to think about the material properties of 3DSP objects.



'3D scans and objects don't look nice enough to be objects in the own right, because they're too plastic'

The image below is of the original bronze-age pot from Museums Sheffield

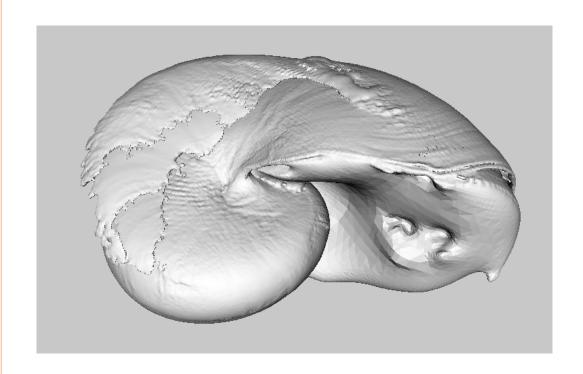


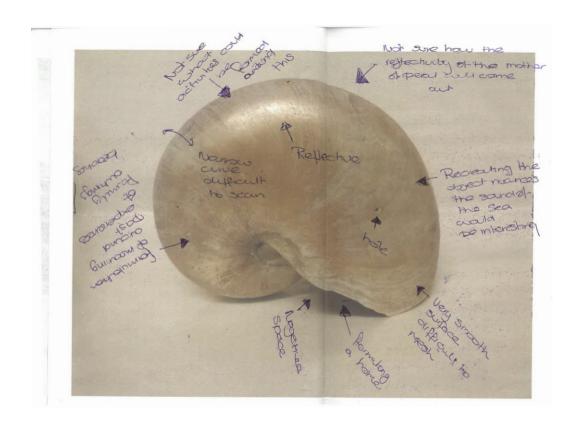


This is an interesting object to seen as some of the areus translutenel on on one of the original of t Very Rosela B

My curators seem really confident avand 3D scanning ouncel seem to be askuning questro cuaind how certain deject thromerties respond to the

The two photographs explore how curators perceived the outcomes of 3D scanning the shell. Embedded within these images are questions about how difficult the object would be to 3D scan, the loss of nuances such as the sound of the sea and the recreation of negative space.





A photograph of a 3D scanned Blue John Vase from Museums Sheffield. The left vase shows how the software added data points augmenting the form of the object and rendering it a visually unfunctional object. The right 3D scan has had its texture added and illustrates how the addition of texture can obscure some of the missing data.



Missing data and failed scans gave raise to questions around loss and in particular how much data could be lost before object was no longer recognisable as both a museum object and an object in general. The museum provided a unique opportunity to explore this notion which was raise my curators.

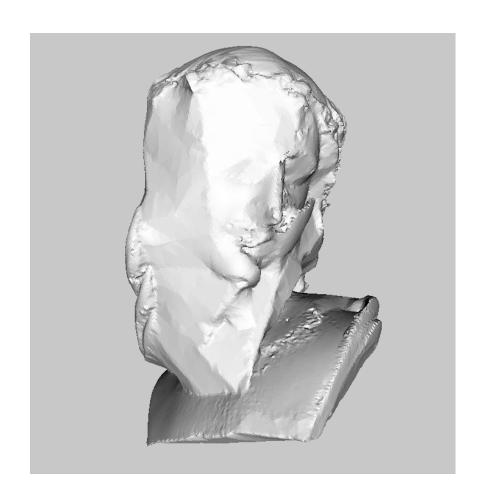
The curators at Museums Sheffield seemed confident around 3D scanning and as a result asked questions around how object properties effected the 3D scanning process.

The questions so far include:

'How would iridescent show on the scan?'

'I know glass doesn't work but what about the something mineral based or translucent?'

A failed 3D scan of a marble bust. The polished surface and complex form made it difficult to 3D scan. The resulting scan contains additional geometry and missing details that do not relate to the physical object.





The image above is of the actual silver jug currently in the Metal Work collection at Museums Sheffield.



Two photographs showing myself 3D scanning a hand blown vase. The vase was difficult to scan, as evidenced by the lack of captured data, because light from the scanner went straight through the object.



The scan on the left is a failed scan of a silver jug. The patina of the silver made it extremely difficult to 3D scan.



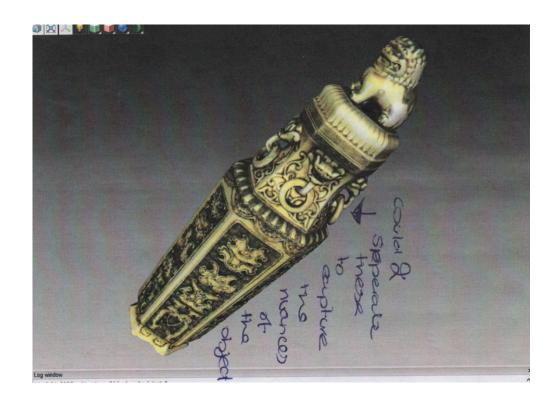


Humanistic object - Here & played cuith elyferent levels of Sheurp fusions to timing out the detail. A standard fusion cuil smooth over a lot of textural surface outail. Here & can create dyferent versons of the same object with varying degrees of degraded detail and use them to ascertain the formulation of meaning.

Had really interesting chat with the senior aurator of Natural history today. He belives museums oure a form of measure and funding or form of media that quie an extact no bias truth 13 extremely elyficult. In Harms of museums and audlencés. 3DP museum dojects allow people to form there our interpretation, but how Peur can that ocher accurate 'truth' be austorkeed untill the "Museum doject no longs represent the pact,

How much detail can I take away untill the object no longer represents a musam object

A photograph of a 3D scanned Ivory vase. Even with the high resolution of the Artec Spider some object properties are lost, including the ability to use the object as a vase as the top and bottom have been fused.



A photograph of a failed 3D scan made using a 3D Sense. The scan contains missing data points and only half of the actual vase's form. In addition all the symbols and iconography are missing.



'Museums
Musings' is a
section from
the research
diary where I
muse upon
the production
of high and
low quality
scans for
Museums
Sheffield.

The image below is of the ivory vase currently in the Ivory Collection at Museums Sheffield.

#### Museum Musings.

Spending time in the museum has been great, together we have produced so many exciting scans and the curators at Museums Sheffield have made me feel like a member of staff. I have spent time wandering the museum's store and endlessly observing objects in the cases. I have pondered upon what they all mean.

Until recently I have produced mutually beneficial research around how 3D scanning and printing affects curatorial practice, but as we come to start of exploring loss, I am worried this will come to a halt. In order to explore loss in objects, I need to produce low resolution scans. I don't really want to send them failed scans, as it may seem like I can't 3D scan. I am interested in how the loss of object properties, or the addition of geometry affects the meaning making process. But does tidying up poor quality scans mean I am hiding results from curators?





The interplay between the 8 scenner and object

How elses this interaction effect now the scanning processis presencia. Conat happens who the fips 13 slaw or the ontensuly is sett to maximum Can we recelly seperate the scanner and the person scanning. The scanner is controlled by the seem person. The results evre delermed the knowledge of the Dogect

A photograph of the point cloud for a 3D scanned ivory vase. Each point represents a single piece of data, the points can be linked together to form a wire mesh.

The sparsity of data points around the base and the middle of the lion means false data is more likely to appear on the fused mesh. However, the lion and base are small resulting in the software successfully inputting correct object geometry.



An illustration showing the combined non textured and textured ivory vase. It shows the level of detail captured and how 2D details such as the painted brick are only present when the texture has been reapplied to the object.

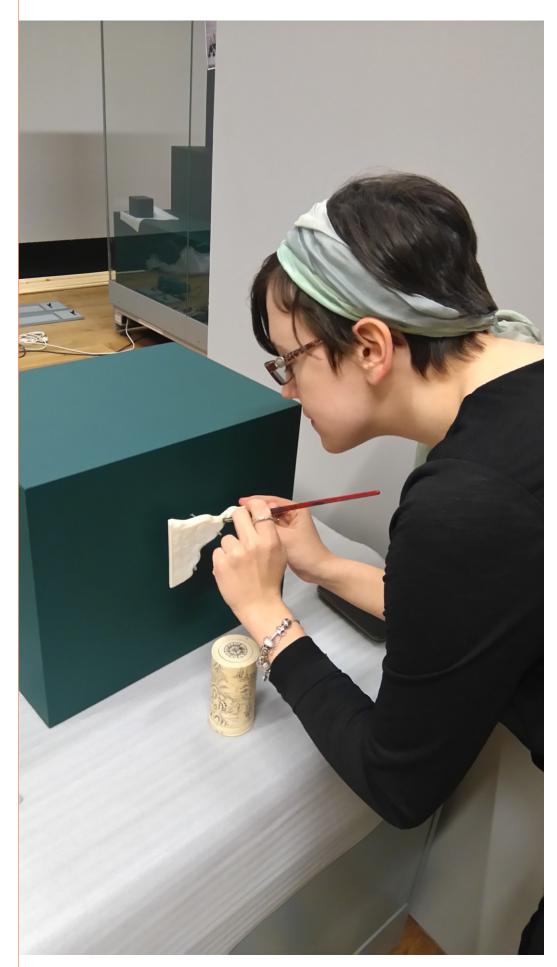
The image below is of the actual ivory vase currently in the ivory collection at Museums Sheffield.







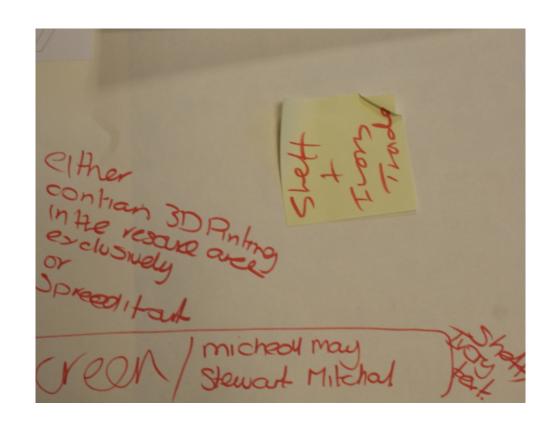
A photograph of myself cleaning an enlarged 3D printed section, scanned from an ivory plaque. The 3D printed section was mounted as an incase detail so audiences could see read the craved calligraphy.



A photograph taken during the planning stage of curating 'Stories from the East: The Grice Ivories. Small images of the objects going in the exhibition where used to play with space and layout.

A photograph of a reference questioning where 3DSP should be placed in the exhibition. The note was written during the planning stage of curating the exhibition and highlights how opening up 3DSP, as seen in the Acclimatisation Study, allows curators think critically about how the technology can be used within their practice.

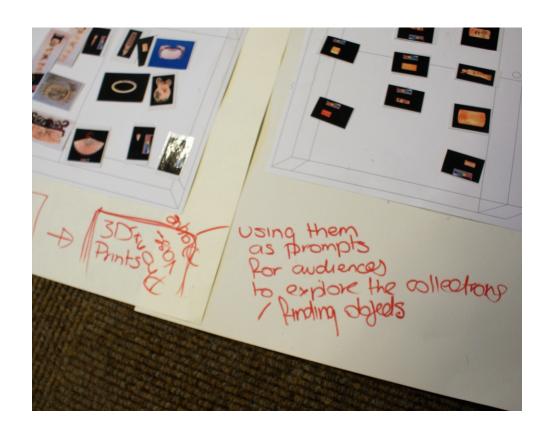




A photograph showing one iteration of where 3DSP incase objects would be in the exhibition. It is important to mention that at this point in the planning stage, the focus on small object details had not yet been conceived and the objects being scanned where chosen because they were part of an interesting story.

A photograph showing how during the planning stage, Clare and I started to think about how 3DSP could be used to prompt audiences to think about the wider collection and even find object details within objects.





## 

went through about and the 3D punited the mose and the presentation of display rather than the ageds. We falked about how disoy is really duffecult to display on the objects has been caused.

Displaying the objects lying down hiddes the underneath or other

We had an idea about 3D printing their next to the objects in side the case.

-Clare - & think of your going to
bulk about something contropped then
it is toost to have the orginal
dejects in front of you strainise of
could be seen as disprespectful!
In this sense the significance of the

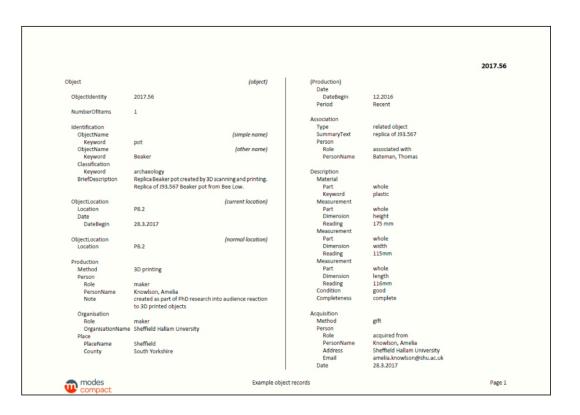
contembors because of the opium opium selecture members of the community don't hile caroury don't hile caroury for it he caroury clave is happy for it he to samed dud not displayed

fire exit only □ power/floor socket Lpower/floor socket Stories from the Lough this door used by staff for installation only 10350 may be digment of misinle peted in 

Alister's accession record. He accessioned his object as a copy moving away from the standard labels used to create object records. He was also the only curator to mark his object with its corresponding accession number, although this number was made up.

Martha's accession record. She accessioned the 3D printed pot as a gift and with a correct accession number. She also lists the method of production as 3D printing.

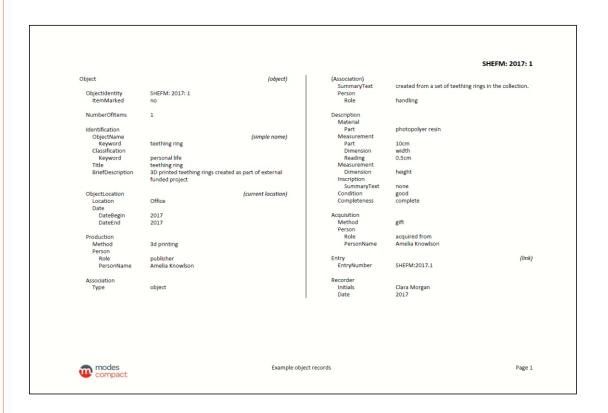
				ShefM: 2017.1
Object	(object)	(Production) (Place)		
,	1-7-7	County	South Yorkshire	
ObjectIdentity	ShefM: 2017.1	Country	United Kingdom	
ItemMarked	yes	Date		
		DateBegin	24.3.2016	
NumberOfItems	1	Period	Recent	
Identification		Description		
ObjectName	(simple name)	Material		
Keyword	hummingbird	Part	Plastic	
ObjectName	(other name)	Measurement		
Keyword	trochilidae	Dimension	height	
Classification		Reading	20	
Keyword	natural history	Measurement		
BriefDescription	3D printed model of hummingbird in flight, light blue,	Dimension	width 200	
	not perched	Reading Measurement	200	
ObjectLocation	(current location)	Dimension	length	
Location	AH2/Desk	Reading	155	
Date	Anz/ Desk	Inscription	133	
DateBegin	28.4.2017	SummaryText	None	
Dutcocgiii	20.4.2017	Condition	good	
ObjectLocation	(normal location)	Completeness	complete	
Location	AH2/Desk			
		Acquisition		
Production		Method	copy	
SummaryText	Model produced from digital scan (ref: DS1) of	Person		
	specimen (ref: TZ836), printed on a Subbuteo	Role	acquired from	
	Superprint 2000 3D printer	PersonName Address	Amelia	
Method Person	molecular bonding	Address	Sheffield Hallam University	
Person Role	maker	Entry		(link)
PersonName	Amelia	EntryNumber	1234	(IIIK)
Organisation	Alliella	EndyNumber	1237	
Role	maker	RelatedObject		
	Sheffield Hallam University	ObjectIdentity	TZ836; DS1	
Place				
PlaceName	Acres Hill storage facility, Sheffield			
modes compact	 Example object records			Page 1



Clare's accession record. She gives an incorrect accession number and gives no accession method. She also lists the location of the 3D printed vase as a University **Building and** not in a museum store or gallery.

SHU: 2016.1 Object (object) (Production) (Place) Country United Kingdom SHU: 2016.1 Date DateBegin ObjectIdentity ItemMarked 12.4.2016 associated to ivory perfume vase (j204.546) at museums sheffield the object was 3D scanned from j204.546 at the musuem store using an artec spider 3d scanner Amelia Knowlson maker Identification ObjectName Keyword ObjectName Keyword Classification 3d printed ivory Person Role Organisation Role (other name) perfume vase world cultures Keyword Role PhD student
OrganisationName Sheffield Hallam University worst cantales invory a 3D printed reproduction of a 18th Centuary replica of an ming dynasty vase. Title BriefDescription Organisation
Place
PlaceName
County
Country
Event
EventType
EventName
Date
DatePagin sheffield South Yorkshire England ObjectLocation Location Date DateBegin (current location)
MeSch Room 9220 Cantor Building Research Event Co-creation and Creation 16.8.2016 (normal location)
MeSch Room 9220 Cantor Building DateBegin Period ObjectLocation Location 12.4.2016 Production SummaryText Description SummaryText An off white replicated vase with a elongated pentagon base, the vase's shaft contains 3d detailing in pannelled format and narrows towards the top, four sings pretude from gargoyles mouths who guard a perched lion on the vases top. The object is smooth to touch and the detailing is pronoucned. There is a small chip on the the base of the vase which was created during the scanning process uv cured resin The object was created using a polyjet Eden 350z 3D printer, 3d printing Amelia Knowlson Method Person Role maker Eden 350z PersonName Organisation Role Material Sheffield Hallam University South Yorkshire Part Keyword 3d printed modes compact Data file 1 Page 1

Clara's accession record. Clara has accessioned the 3D printed teething rings as a gift and lised the location of the object as 'Office' she does not state whether this office is a curatorial office located in the museum.



A photograph of a full colour 3D printed ivory vase and its museum counterpart inside the museum archive. The photograph shows how the 3D printed vase is an exact copy except of its colour.

This provocation was designed to highlight the visual differences between museum and 3DSP objects. It sought to get curators to think critically about why they were concerned about integrating 3DSP into the museum.



A photograph from the same visual experiment. The image shows the museum's ivory vase alongside its 3D printed counterpart, although this time the objects identifying tag has been placed on the 3D printed version, to prompt curators to think about whether 3DSP objects should be considered as part of the museum collection. Here 3DSP is being used as a provocation to encourage curators to think about how technology can and does impact on their practice.









Curators at
Museums
Sheffield saw
colour the
difference in
colour as a
lack of
accuracy, that
may or may
not mislead
audiences.

It raises
questions
about
accuracy and
whether the
origins of this
concept lie in
the form of
the object or
its physical
properties and
not how it is
visually
perceived.

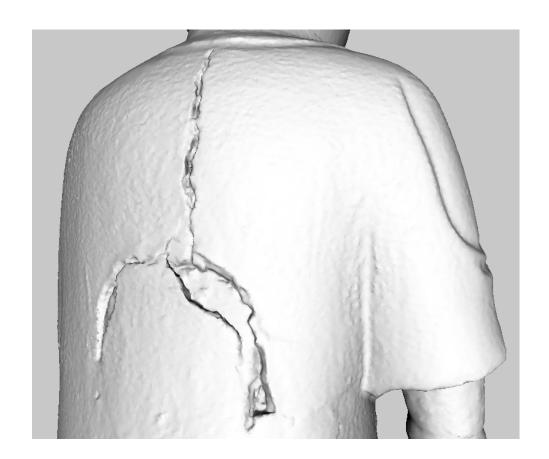




A photograph of a 3D scanned statue showing the damage to the statues back.

A side view of the statue showing scratch marks to the face.

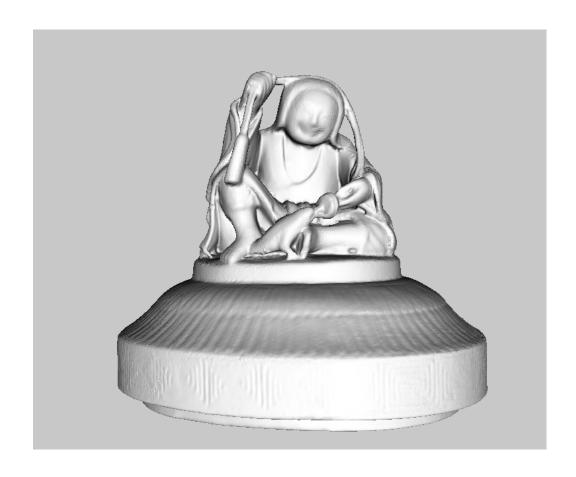




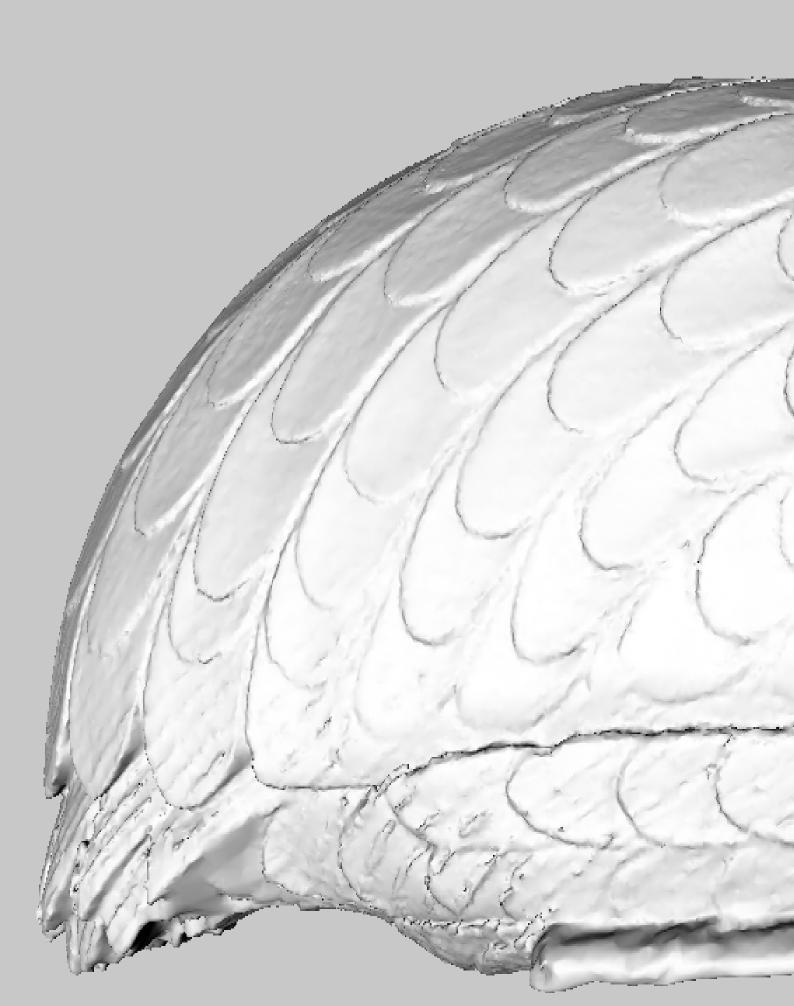


A 3D scan of the God of Wealth, which was used in the exhibition 'Stories from the East: The Grice Ivories'. The scanned object is actually a topper for a larger object designed to allow people to place money inside, as an offering to the God of Wealth. The decision to scan the top was so a 3D printed version could go inside a donations box along with a label explaining the story behind the God of Wealth.

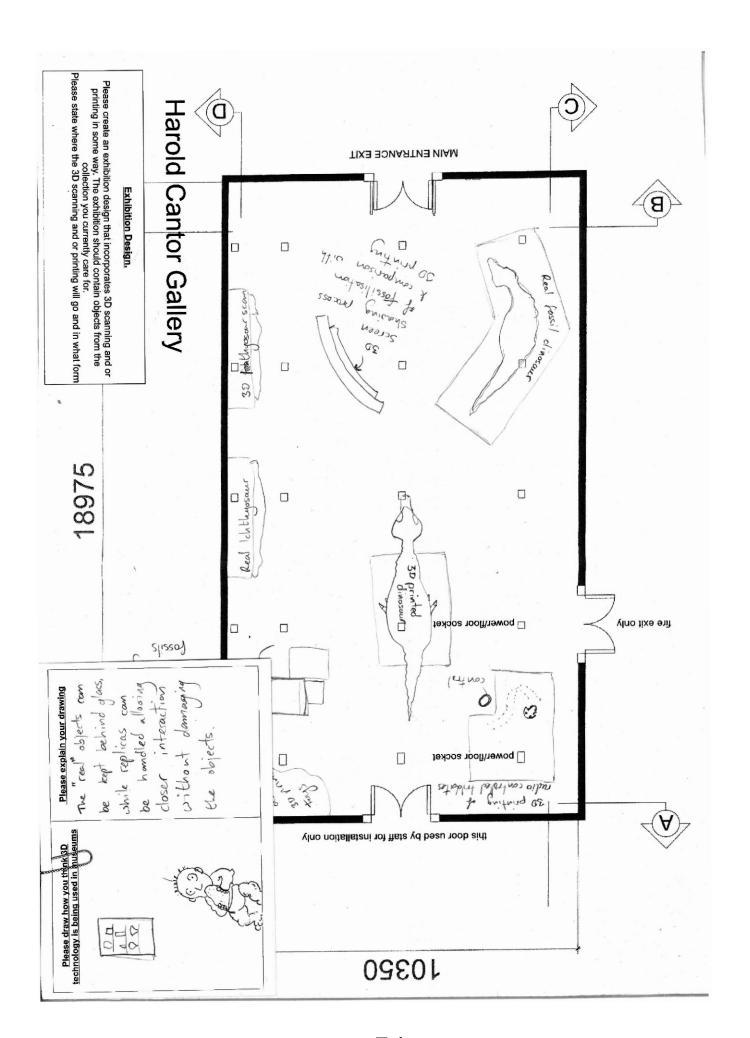
A photograph of the complete museum object with the God of Wealth on the top.

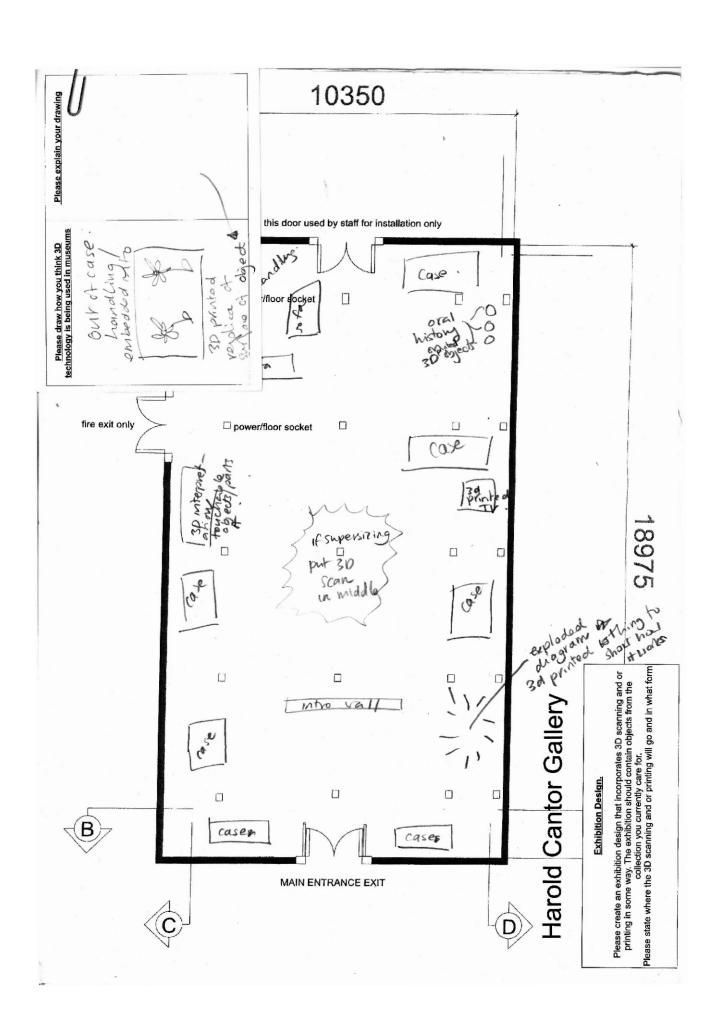


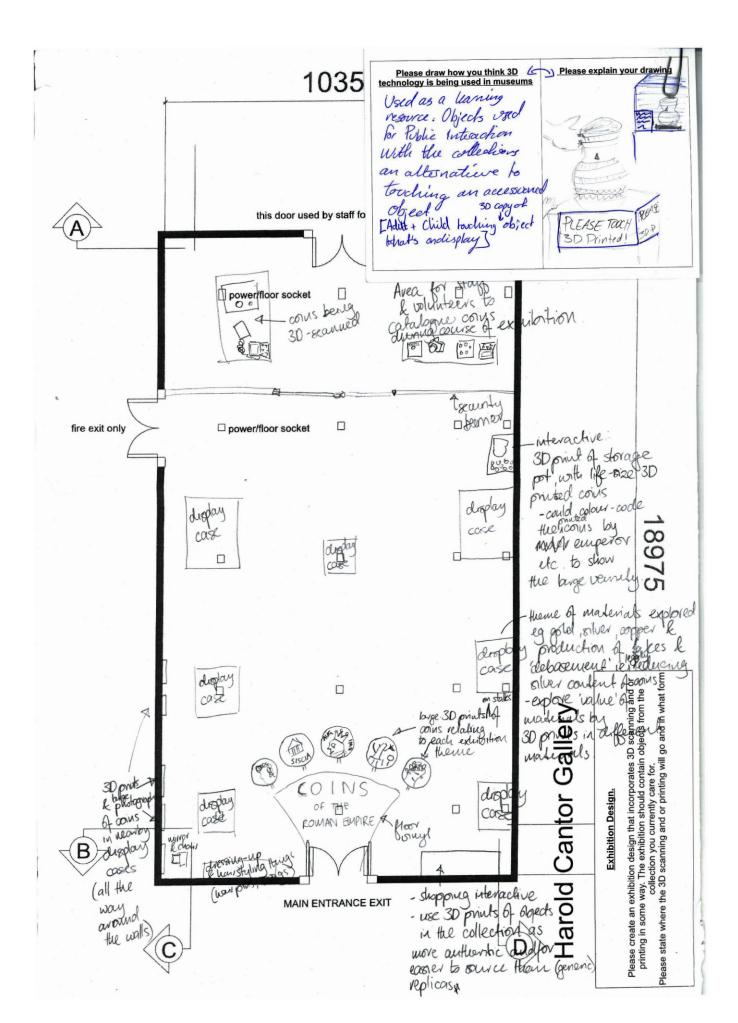


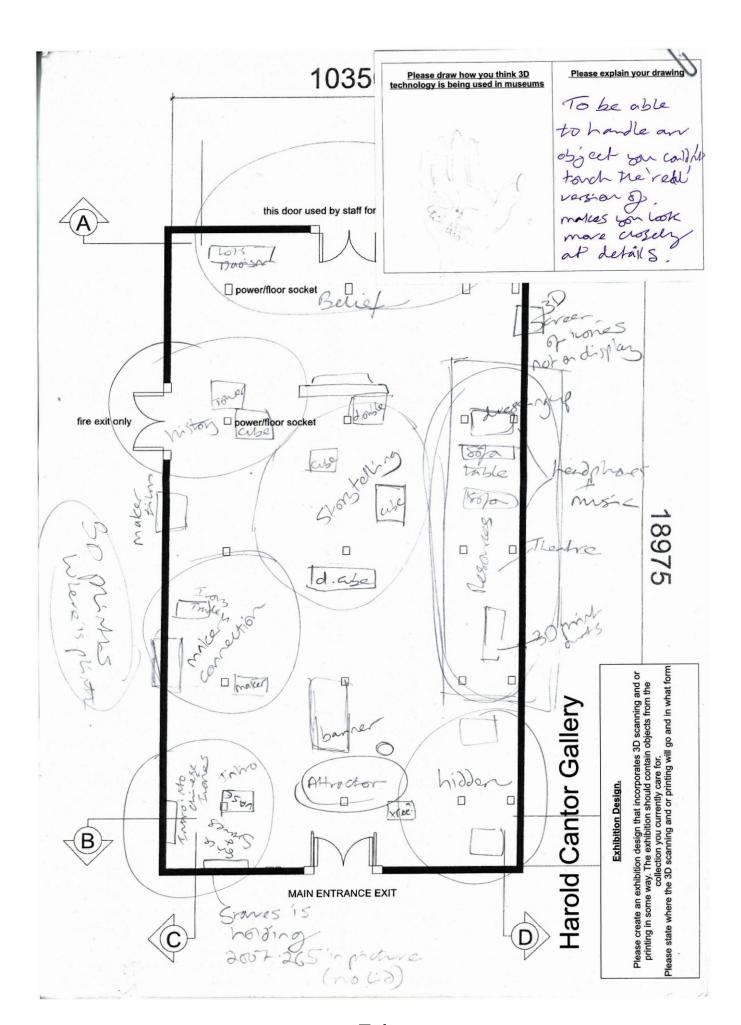


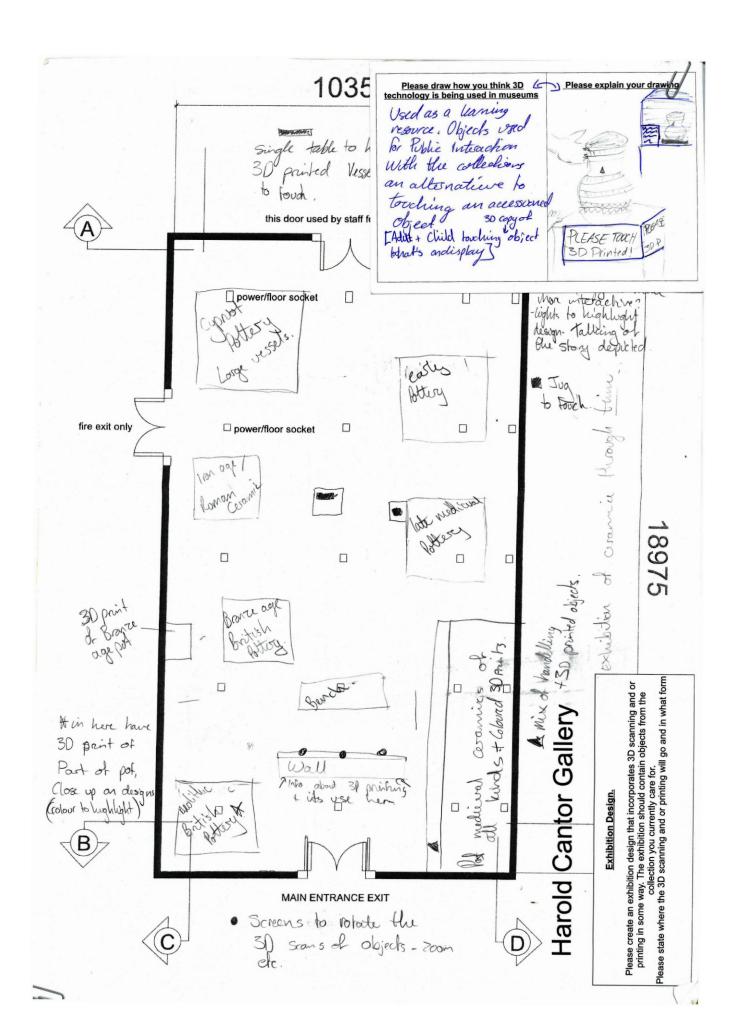




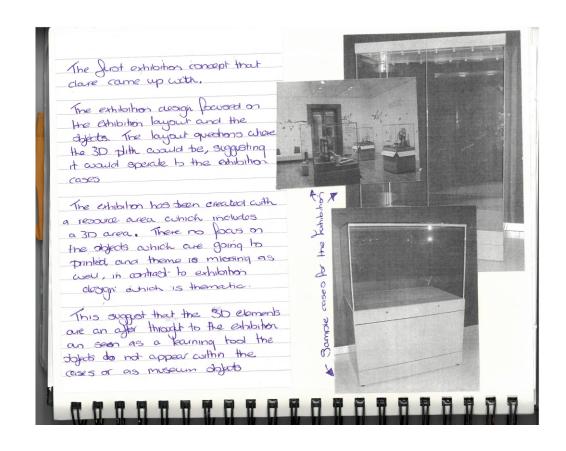


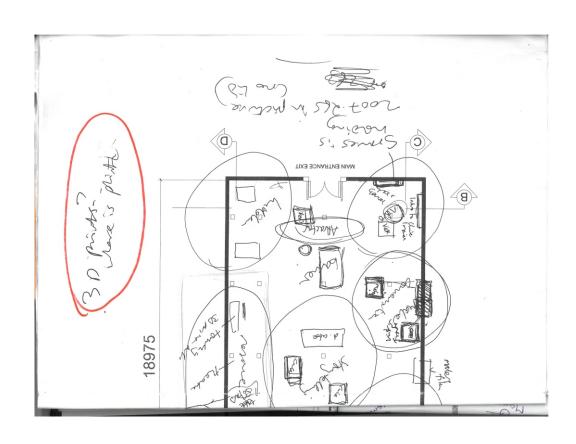




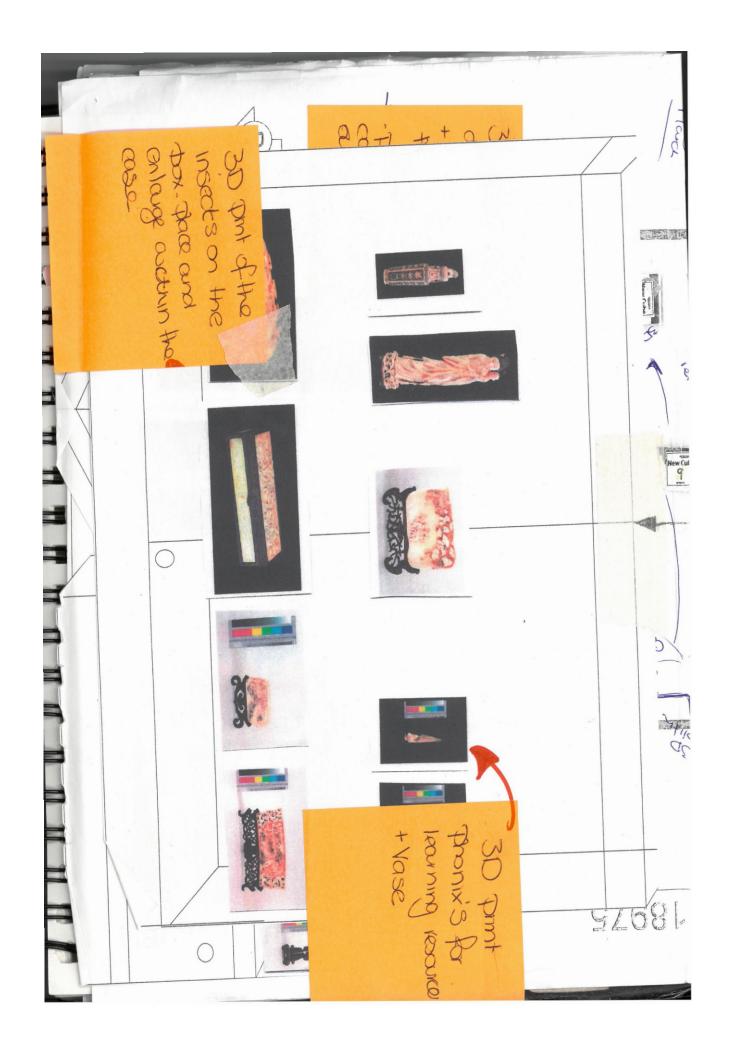


These example diary page explore my thoughts and ideas relating to the first exhibition concept conceived by Clare and I.



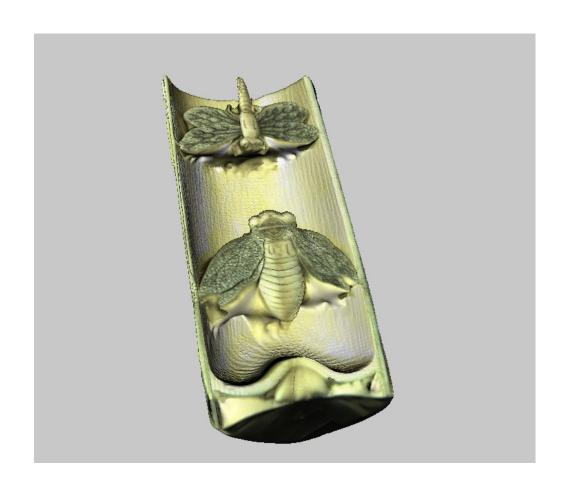


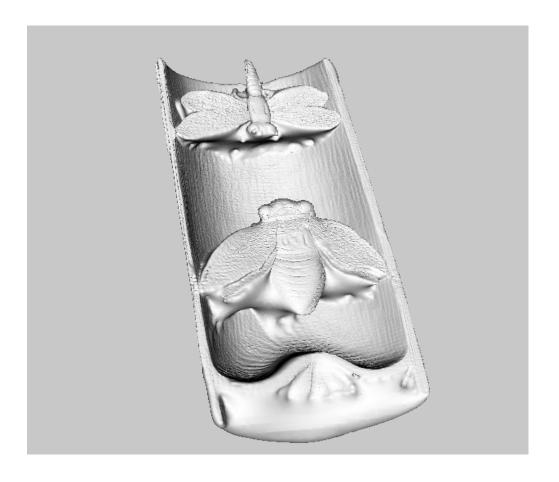




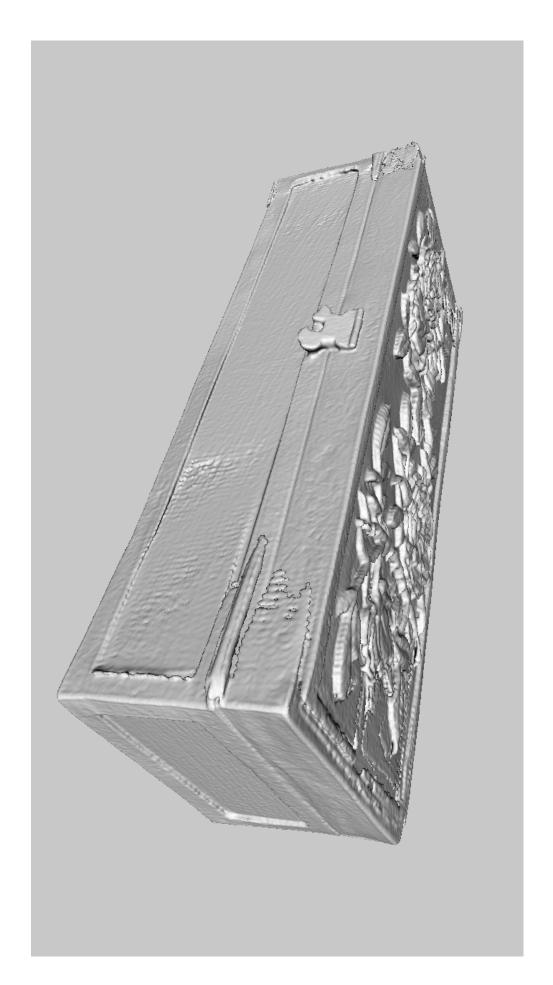
A photograph showing a failed 3D scan of an arm rest. The ivory arm rest had a concave surface at the base and carved insects with negative space underneath. The 3D scanner struggled to capture this negative space, as the concave geometry was greater than the scanners range. As a result bulbous geometry has been added by the software.

The texture has been removed from the failed 3D scan of the arm rest to show how inaccurate the added data is. **Curators** were concerned about this added data, resulting in the object not being included in the exhibition.





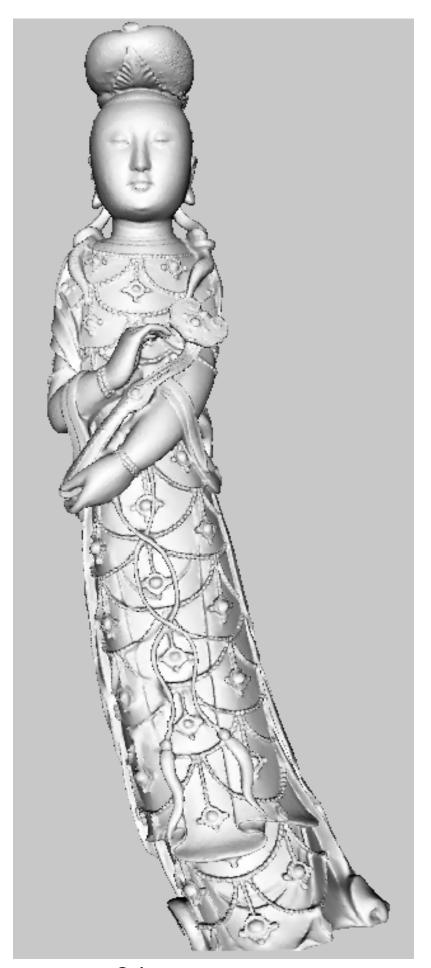
This 3D scan of an ivory and wooden box, is an example of how scan data has become layered creating addition geometry, as evidenced on the bottom left corner.



A photograph of the 3D scanned Handmaiden for the Royal Lady of the West. The original museum object is made from Ivory, wood, malachite, turquoise and coral.

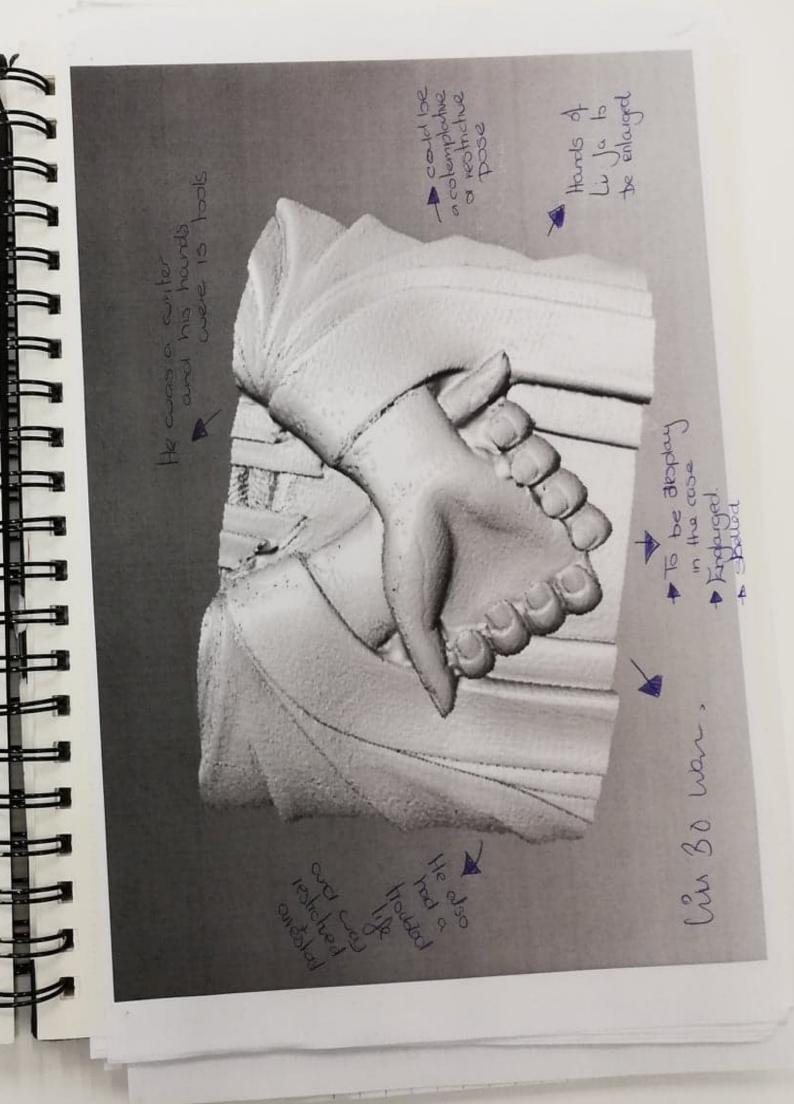
The image below is of the original museum object.



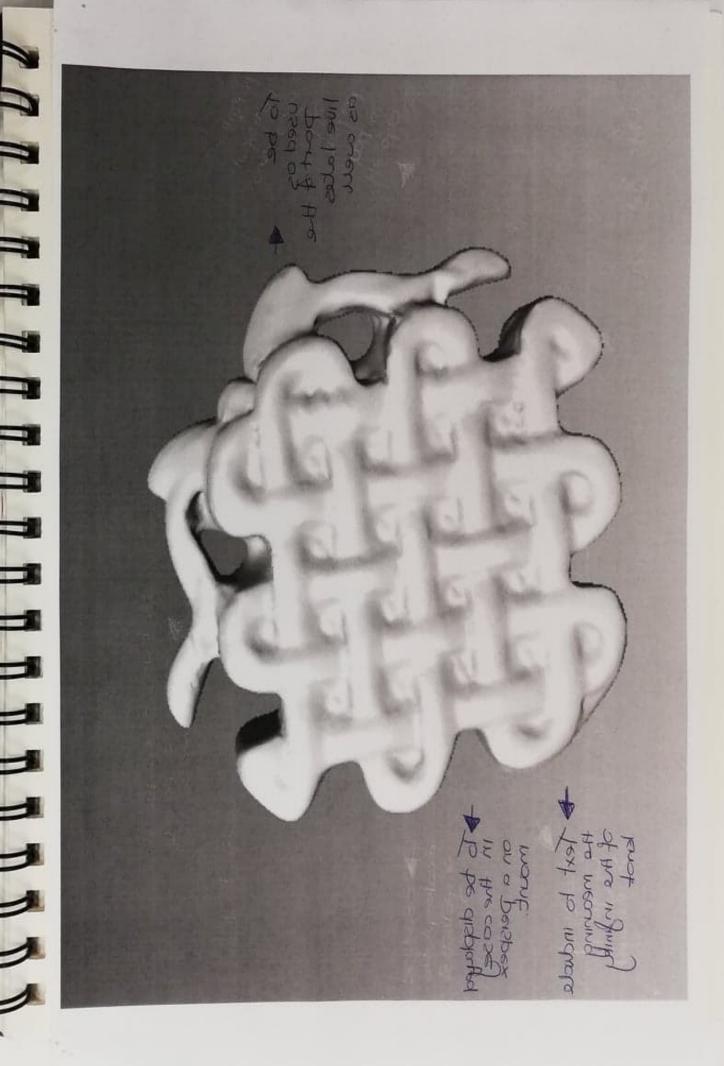


A photograph of the 3D scanned Handmaiden for the Royal Lady of the West with full texture. When compared with the photograph of the actual museum object it is clear how much the scanning process changes the colour of the applied to the 3D scan. For curators at Museums Sheffield this was particularly an issue, they came to understand the limits of the technology and stated they would never place an 3DSP object in the gallery without interpretation.



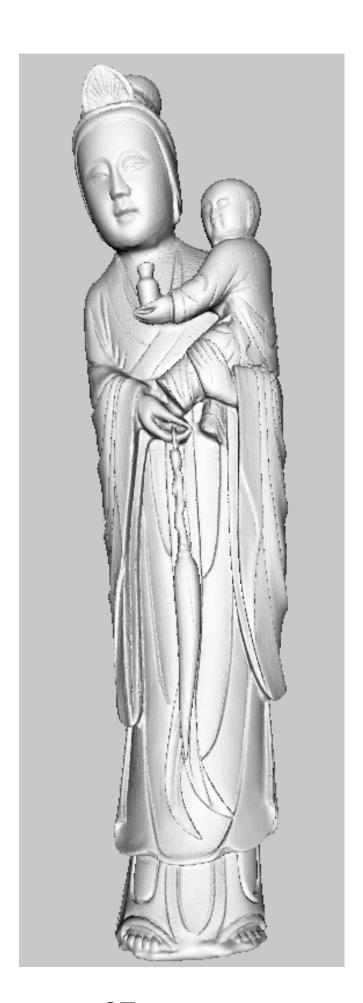






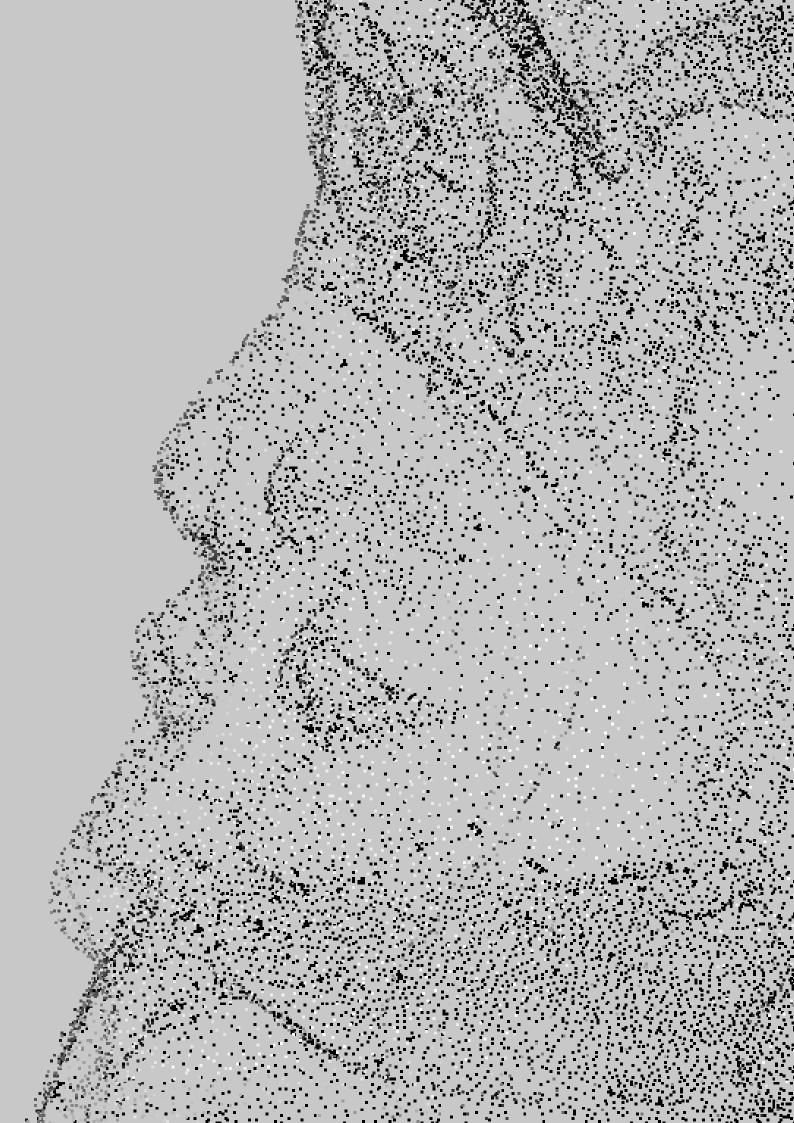
A photograph depicting an untextured 3D scan of a mother and child craved in Ivory. The object was scanned not because it had a significant or interesting story but because curators where interested in the level of detail the scanner could capture. The museums statue is intricately carved with folds of fabric and the detail even extends to the carved fingernails on the mothers hand.





A photograph depicting a textured 3D scan of the mother and child statue. Several attempts were made to manipulate the colour of the texture, but it was extremely difficult to reproduce an exact colour. **Curators at** Museums Sheffield wanted to have a reference object with accurate texture applied to the object. However, this was not the case when it came to displaying the 3D printed object in the gallery, as they could distinguish the museum and 3DSP object though interpretation labels.







The 3D scan on the right is another example of experimentati ons to see how much detail the scanner could capture and where detail would be lost. The scan revealed the delicate carved chain mail, fingernails and scale pattens on the figures robes but struggled to capture the complete geometry of the looping head dress, which during the fusion phase of processing, has resulted in the form of the head dress becoming bulbous.



A textured 3D scan of an ivory statue. The texture seems to hide some of the inaccurate data forms and in the case of a large texture file, the software has struggled to map correctly onto the object. All of these factors work on the curatorial perception when considering 3DSP in audience facing museum practices.

The image below is of the museum statue currently in the ivory collection at Museums Sheffield.





Exhibition 3DP Fanel

## A1 Foamex panel

Words: 151 -140

## 3D printing the Grice Collection

As part of her research project at Sheffield Hallam University, PhD student Amelia Knowlson scanned and 3D printed objects from the Grice Collection.

The project explores the use and application of 3D printing, a technology new to museums, so its applications have yet to be fully realised. Working in collaboration with curators at Museums Sheffield, Amelia co-selected some objects, focussing on some of their intricate details. By exploring the meaning of individual elements of the ivories, she hopes to gain a better understanding of the stories behind them. The project also aims to investigate how visitors feel about these 3D 'copies' and how museums could use them in their work.

Throughout the 'Stories from the East' exhibition you will see 3D printed fragments of objects alongside the originals. You are also invited to touch some copies of completed objects and explore some of the scans on the screen to your right.

This project is funded by the Arts and Humanities Research Council and hosted by the Arts and Design Research Centre as part of the Cultural Communication and Computing Research Institute at Sheffield Hallam University.

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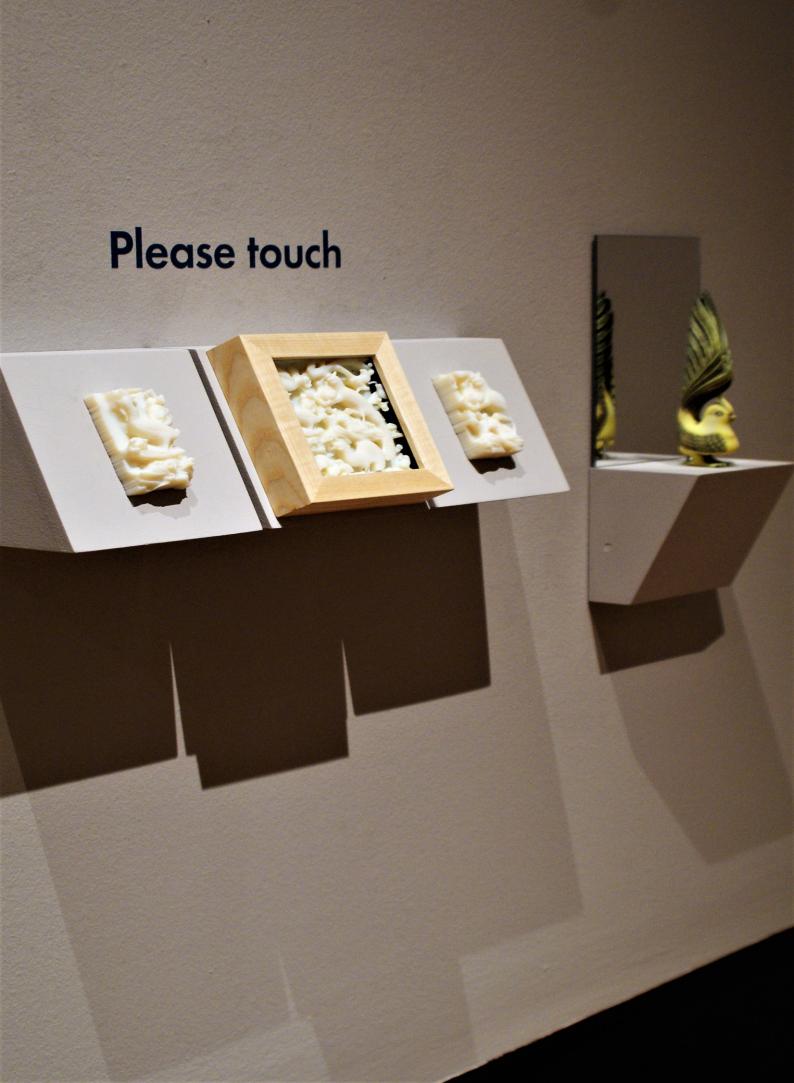
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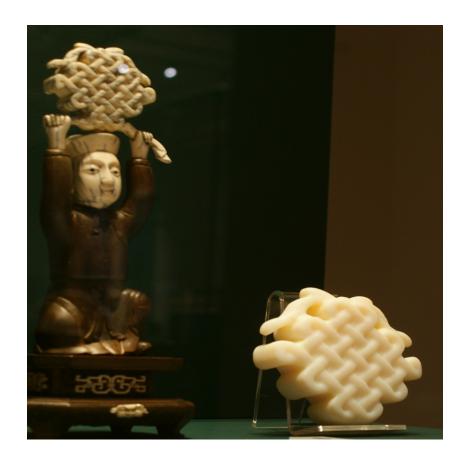




This photograph was taken during the final installation of 'Stories from the East: The Grice Ivories'. It depicts a 3D printed section of the plaque, the whole plaque is displayed above it. The 3D printed section has been enlarged to allow audiences to read or observe the calligraphy.



A photograph depicting 3D printed and enlarged symbol of Buddhism. The symbol was 3D scanned and printed to allow audiences to observe the intricacies and story of the endless knot.



A photograph of Liu Ji's 3D printed hands. Liu Ji is an important figure in Chinese history, his poetry, storytelling and skills as a war general were famous across the dynasty. Yet despite this, he was falsely accused of treason and murdered, today he is known as a martyr. His hands were literally the tools of his trade and by 3D printing and upscale them by x2 we can show the importance of this otherwise unassuming feature.

A photograph of enlarged 3D printed insect and fish details which appear on the top of an ivory box.







A photograph of me 3D scanning the Cornell-Cael Bell cover with its curator Naomi. As she watches the captured data appear on the screen and comments on how its like watching and object being brought to life. **Curators from** both Museums Sheffield and The British Museum spoke of similar things as they watched or engaged with the 3DSP process.





Photographs showing 'The Curators Box' before and after the residency.

Photographs of the 'The Curators Box' made for The British Museum Residency. 'The Curators Box' went through several iterations and designs before it was considered ready for the residency. The design of the box was based on museum boxes and draws found in the museum archive. Curators were allowed to add to, personalise and keep their box for the duration of the residency.

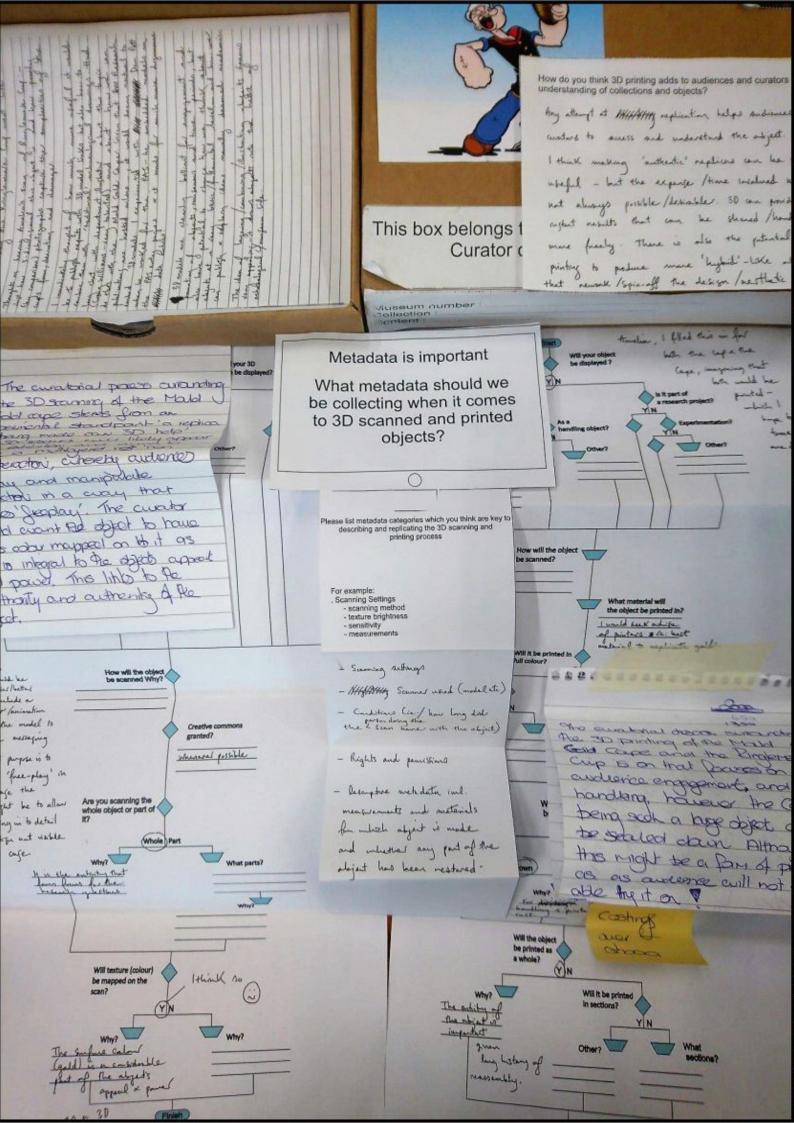
Each box related to a real life project at the museum and as a result the data recorded inside the box related to real-world circumstances, objects and questions curators had about introducing and using 3DSP with their practice.

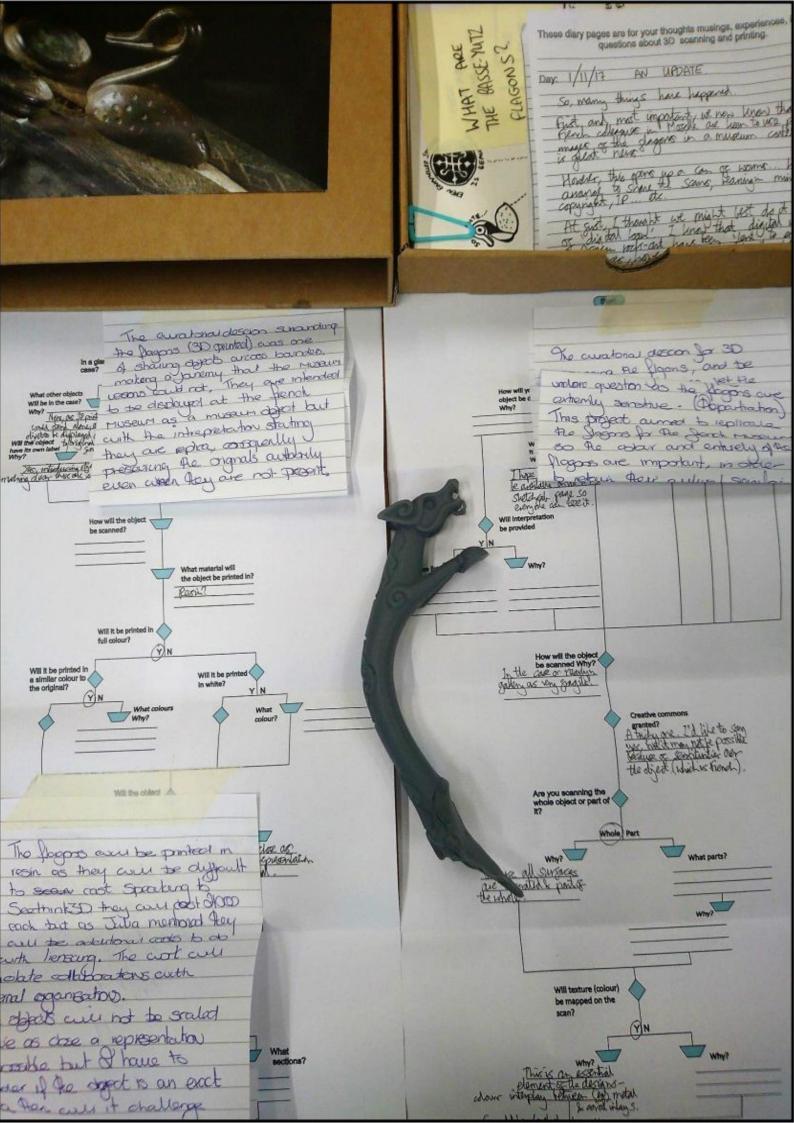




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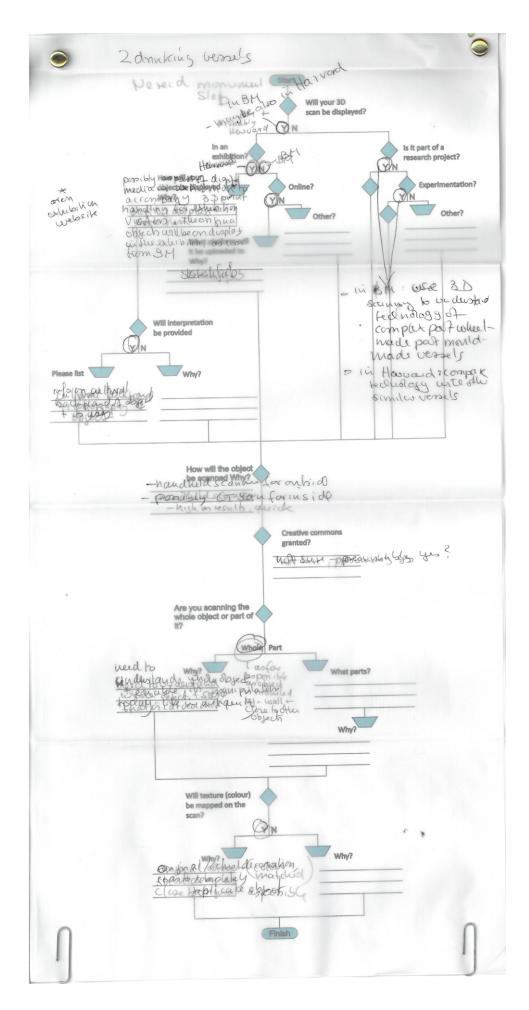
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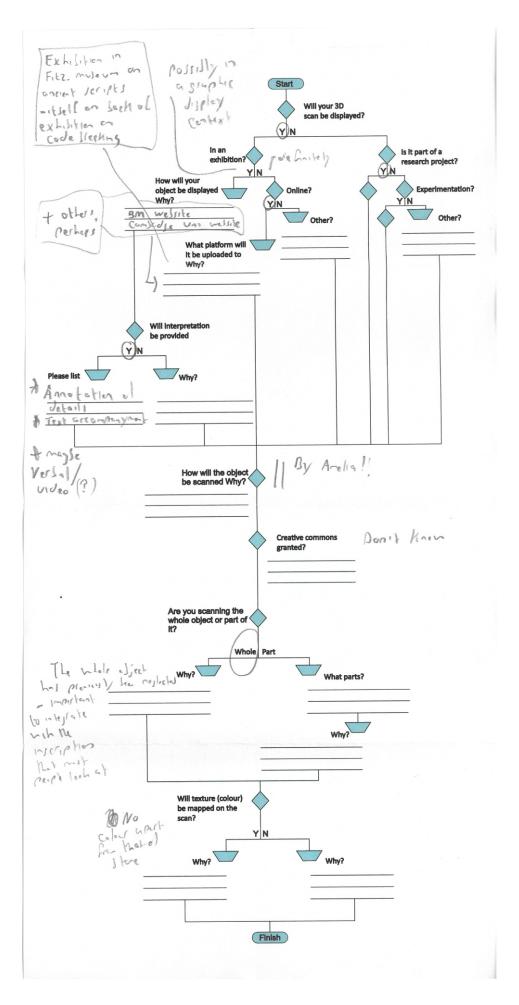


These example curatorial flow charts where completed by curators at The British Museum, they show how curators would curate 3DSP and the comments they added to their flow charts interventions.

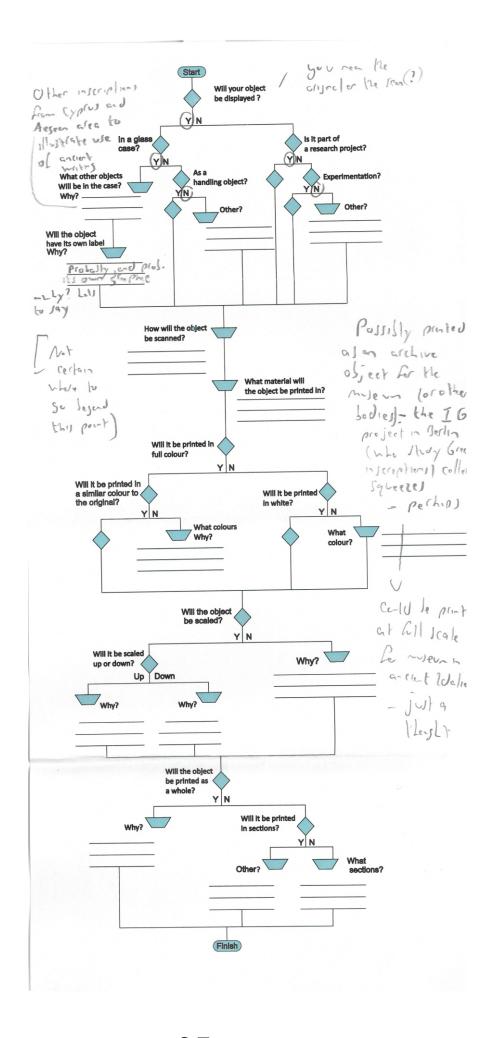
Alexandra used tracing paper to add additional comments to her intervention. Highlighting there is more than one way to curate 3DSP objects. Her flow chart relates to the curation of 2 3D printed drinking vessels destined for an exhibition in Harvard.



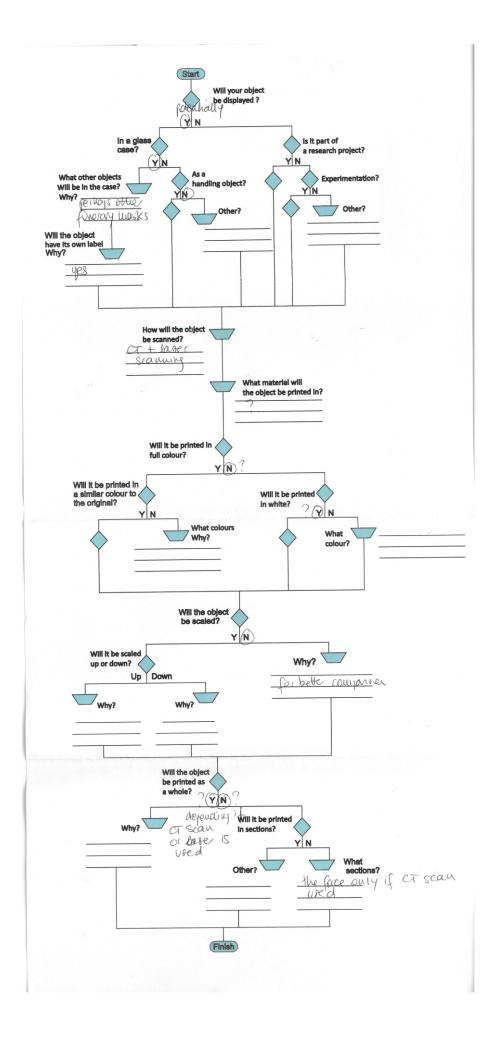
Thomas's curatorial flow chart includes references to the other museum interpretation strategies. His comments also allude to uncertainties over creative commons and the need to print the entirety of the object



The curatorial flow charts relating to the 3D print revealed perceived relationships between 3DSP artefacts and museum objects.



The curatorial flow chart interventions also show the how curators question the processes of curating with 3DSP. The flow chart interventions on the right contains question marks, which show how curators can be unsure of some of the 3DSP processes especially given the novelty of the technology.



A collection of 3D scans completed during The British Museum Residency. Scans 4,7 and 9 are of the metopes and Parthenon friezes scanned to help and support the Greek team in the their own scanning project.

Scan 6 is a treasures find and had not yet been accessioned into the collection. It was 3D scanned to help scientists examine the twist work.

The 3D scans displayed here represent the breadth of the objects scanned from The British Museum. The research conducted and scans produced span several subcollections, curatorial departments.









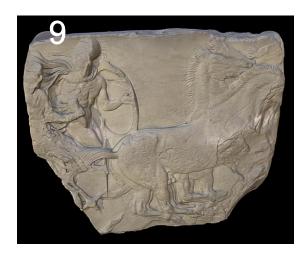




Scan 8 is one of seven scans produced as part of a joint project with The British Museum and The Victoria and Albert Museum (V&A). The project sought to develop a digital resource for curators at The British Museum and The V&A Museum as the collection of 7 objects is split across the two museums.

Scan 12 is of the Votive Offering, a stone inscribed with several historical languages. The object was 3D scanned because its curator was interested in exploring multi-layered interpretation using the 3D visualisation platform SketchFab.





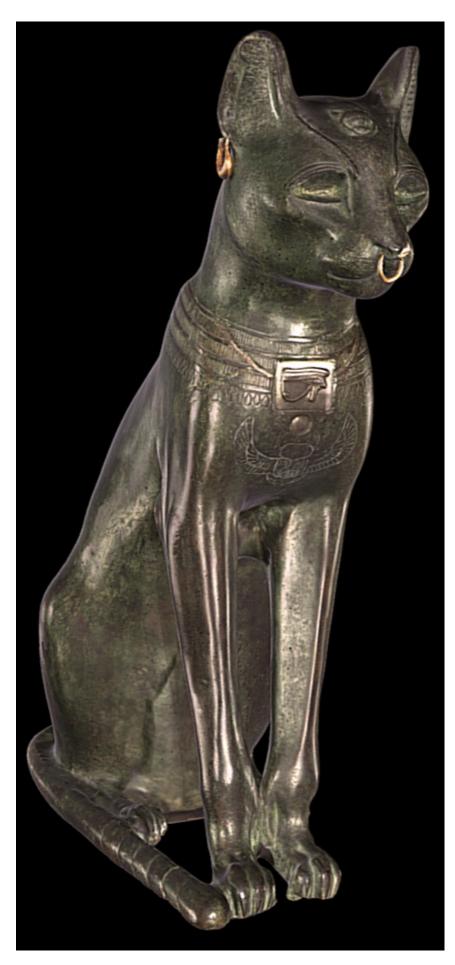








An image of the 3D scanned Gayer-Anderson Cat. This project used both CT, X-ray and laser scans to explore the production of the cat as both as 1<sup>st</sup> century BC object and a 1930s object due to its extensive repair during this period. The multiple scans were layered to provide a complete CT type scan including texture.



The 3D scan of the Gayer-Anderson cat on the left is how the colour came out on the first try. Its hue makes the cat appear as if it is made of a copper-based material rather than bronze and its vastly different to the original cat seen below. The cat on the left has a more accurate colour and was achieved by manipulating the hues, saturation and contrasts of the base, middle and highlight tones on the texture map.









Basse-Yutz Flagons project sought to recreate accurate 3D replicas for the Moselle Museum. The project is tied to discussions round authenticity and authority as currently the museum is debating how these 'loans' will be managed and who will have access to the physical and digital objects.

Capturing accurate geometry was extremely important for this project as any 'false data' would appear in the 3D print. The extra data appearing on the flagons stem and base had to be rescanned and digitally removed or fixed.

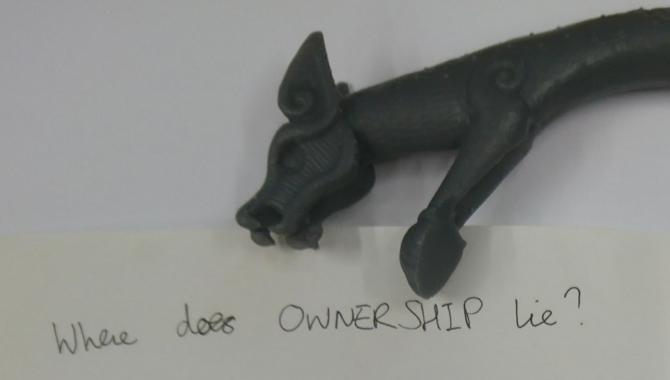


The completed 3D scan of the Basse-Yurtz Flagon. The yellow shapes appearing on the stem and spout are inlaid coral and the only thing keeping them in place is pressure. The delicacy of the object is one of the main reasons why loan requests for the object are denied.

The image below is a photograph of the actual museum object.







SIPPHYSICAL 3D PRINT

3D SCANS
DATA.

PHYSICAL

LOCAL/ CULTURAL IMPORTANCE

CURATORIAL

W

Do many ressions dilute uniqueness'? IDEA OF THE FLAGON OBJECTS INSPIRED BY THE FLAGON LAGON IMAGES OF THE FLAGON INSTITUTIONAL TECHNICAL OWNERSHIP OF ORIGINAL TRAGING/PHOTOGRAPHY EXPERTISE

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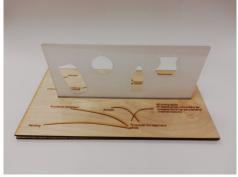




These images represent the design phase of the exhibition 'An Object in Transition'. I was interested in exploring how 3DSP moved through the museum space, their changing meaning and perceived value. I was keen to play with the idea of space, so I could explore, question and bring new ideas to the surface. For me the process of designing and staging the exhibition was part of my research process. I was able to draw upon my curatorial background as well as play with the concept of museum curation.

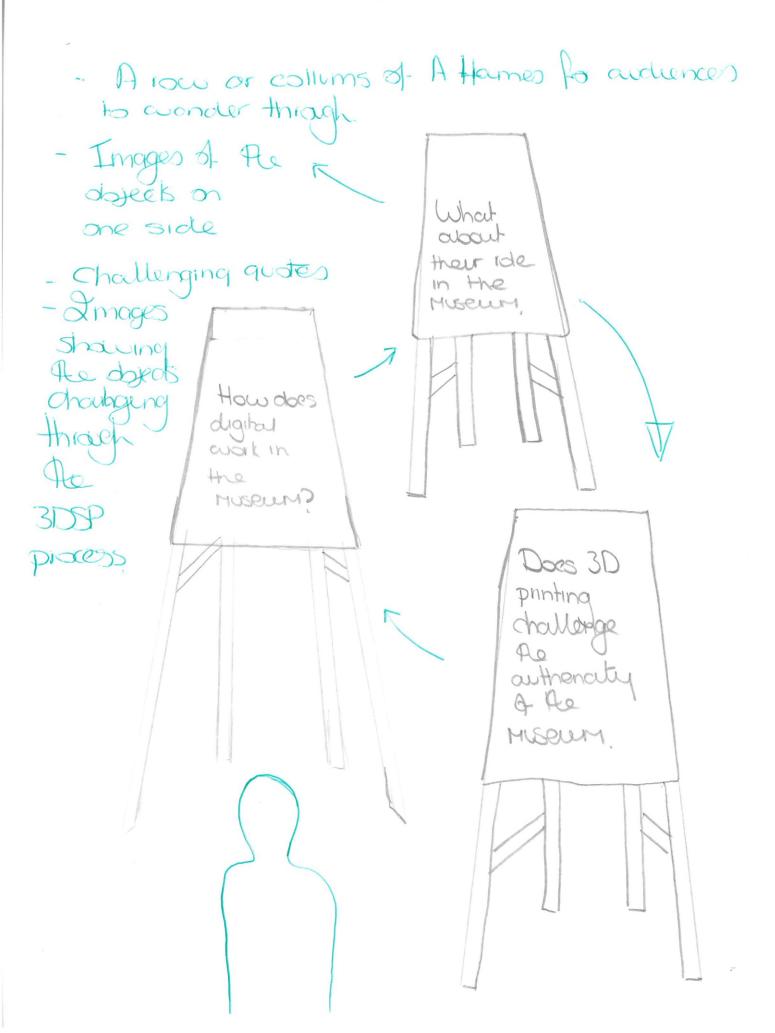






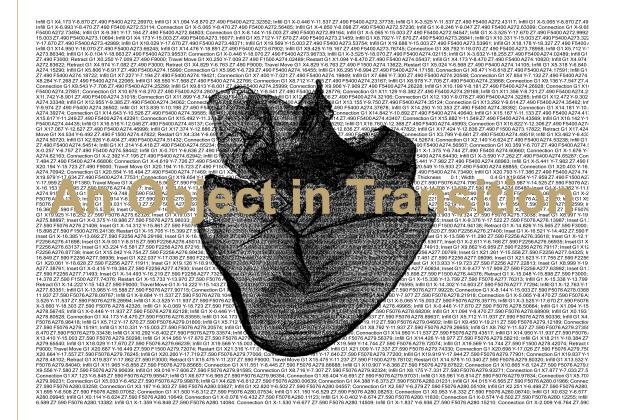


### - A work in progress for Exhibition



The exhibition information cards were given to audiences before entering the gallery space. The statements on the front (top) and back (bottom) aimed to serve as a prompt for audiences to think about what 3DSP museum objects are and the transitions they go through we move them through the museum space.

The image on the left is a work in progress design for 'An Object in Transition'. I used these rough designs to explore space, layout and movement. Here I am interested in how audiences will move between the depictions of the 3D prints and quotes.



An Object in Transition.

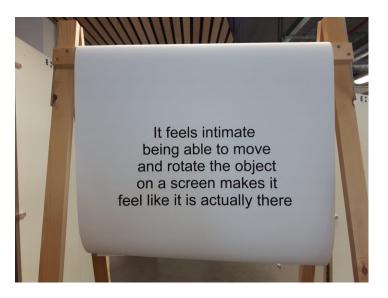
Is an installation that visualises each stage of the 3D printing process. It documents how a museum object transforms and manifests as it is 3D scanned and printed. It seeks to question the role and position of 3D scanned and printed museum objects.



**Photographs** from 'An Object in Transition' an exhibition devised to examine how the 3DSP process changes museum objects both perceptually and physically. The exhibition made the 3DSP process visible and visualised each stage of the 3DSP process and posited each process as a museum object alongside quotes from curators. The exhibition sought to challenge people to think about what could be a museum object and how technology changes our understanding of this concept.







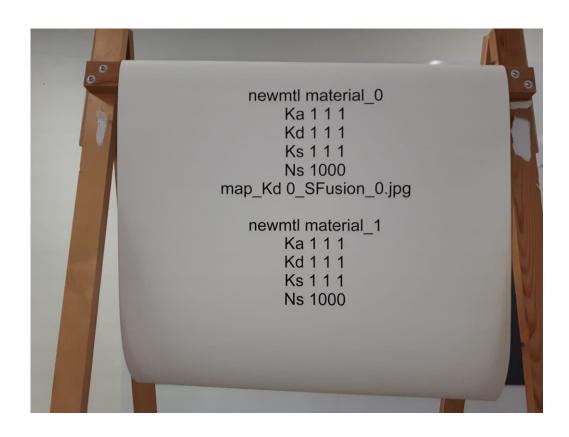
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.590 F3700 A125.44604; Infill G1 X-0.052 Y-16.988 Z4.590 F3700 A125.48609; Infill G1 X-4.314 Y-16.303 Z4.59
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Z4.690 F1787 A127.23763; Inset G1 X8.776 Y-10.170 Z4.690 F1787 A127.26998; Inset G1 X11.301 Y-11.264 Z4
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14.548 Z4.690 F1787 A127.97960; Inset G1 X-11.564 Y-14.548 Z4.690 F1500 A126.67960; Retract G1 X-11.564
919 Y-12.592 Z4.690 F4020 A128.02574; Connection G1 X-8.521 Y-12.193 Z4.690 F4020 A128.03559; Infill G1 X-
0 A128.07781: Infill G1 X-5.957 Y-11.326 Z4.690 F4020 A128.08659: Connection G1 X-5.605 Y-10.974 Z4.690 F4
K-3.996 Y-10.497 Z4.690 F4020 A128.12896; Infill G1 X-3.530 Y-10.597 Z4.690 F4020 A128.13728; Connection
0 A128.16672; Connection G1 X-1.854 Y-10.052 Z4.690 F4020 A128.17339; Infill G1 X-1.442 Y-10.206 Z4.690 F
-0.145 Y-10.040 Z4.690 F4020 A128.20871; Connection G1 X0.089 Y-9.806 Z4.690 F4020 A128.21448; Infill G1
8.24074; Infill G1 X1.656 Y-9.935 Z4.690 F4020 A128.24790; Connection G1 X1.937 Y-9.655 Z4.690 F4020 A128
90 F4020 A128.28131; Infill G1 X3.274 Y-10.015 Z4.690 F4020 A128.28838; Connection G1 X3.481 Y-9.808 Z4.69
∖ X4.560 Y-9.861 Z4.690 F4020 A128.31915; Infill G1 X4.788 Y-10.198 Z4.690 F4020 A128.32627; Connection
128.35168; Connection G1 X5.935 Y-10.182 Z4.690 F4020 A128.35636; Infill G1 X6.224 Y-10.459 Z4.690 F4020 A
Y-10.685 Z4.690 F4020 A128.39030; Connection G1 X7.305 Y-10.510 Z4.690 F4020 A128.39465; Infill G1 X7.
128.41796; Infill G1 X8.412 Y-11.100 Z4.690 F4020 A128.42502; Connection G1 X8.644 Y-10.868 Z4.690 F4020 A
1.253 Z4.690 F4020 A128.45419; Infill G1 X9.617 Y-11.591 Z4.690 F4020 A128.46131; Connection G1 X9.781 Y
Connection G1 X10.623 Y-11.717 Z4.690 F4020 A128.48853; Infill G1 X10.797 Y-12.109 Z4.690 F4020 A128.496
479 Z4.690 F4020 A128.52003; Connection G1 X11.729 Y-12.308 Z4.690 F4020 A128.52427; Infill G1 X12.08
20 A128.54666; Infill G1 X12.792 Y-12.942 Z4.690 F4020 A128.55388; Connection G1 X12.633 Y-13.101 Z4.690
X13.320 Y-13.545 Z4.690 F4020 A128.57995; Infill G1 X13.652 Y-13.779 Z4.690 F4020 A128.58705; Connection
20 A128.60857; Connection G1 X14.459 Y-14.103 Z4.690 F4020 A128.61278; Infill G1 X14.790 Y-14.338 Z4.690
G1 X15.445 Y-14.815 Z4.690 F4020 A128.64522; Connection G1 X15.155 Y-15.104 Z4.690 F4020 A128.65237
19 Z4.690 F4020 A128.71368; Infill G1 X13.947 Y-16.878 Z4.690 F4020 A128.72289; Connection G1 X13.784 Y-
31 Y-16.726 Z4.690 F1500 A128.72693: Restart G1 X16.306 Y-15.650 Z4.690 F4020 A128.75352: Infill G1 X16.
etract G1 X-8.265 Y-15.331 Z4.690 F9000; Travel Move G1 X-8.265 Y-15.331 Z4.690 F1500 A128.76846; Restar
0 A128.78644; Connection G1 X-9.177 Y-15.112 Z4.690 F4020 A128.79068; Infill G1 X-9.538 Y-14.908 Z4.690
10.305 Y-14.543 Z4.690 F4020 A128.82293; Connection G1 X-10.015 Y-14.253 Z4.690 F4020 A128.83011;
3000; Retract G1 X-9.072 Y-12.997 Z4.690 F9000; Travel Move G1 X-9.072 Y-12.997 Z4.690 F1500 A128.84822;
%129.04212; Infill G1 X1.094 Y-14.603 Z4.690 F4020 A129.09595; Infill G1 X4.173 Y-14.603 Z4.690 F4020 A129.14
A129.36507; Infill G1 X13.672 Y-14.150 Z4.690 F4020 A129.37423; Infill G1 X14.256 Y-16.469 Z4.690 F4020 A12
4.690 F4020 A129.60747; Connection G1 X4.173 Y-15.003 Z4.690 F4020 A129.65744; Infill G1 X1.094 Y-15.003 Z
X-8.144 Y-15.003 Z4.690 F4020 A129.90857; Infill G1 X-8.172 Y-15.052 Z4.690 F4020 A129.90956; Infill G1 X-3
/337; Infill G1 X5.149 Y-10.560 Z4.690 F4020 A130.18872; Connection G1 X5.712 Y-11.537 Z4.690 F4020 A130.2
ract G1 X8.732 Y-11.537 Z4.690 F3000; Retract G1 X8.732 Y-11.537 Z4.790 F1380; Travel Move G1 X-11.486 Y-14
1 X-11.617 Y-13.586 Z4.790 F3782 A130.27704; Inset G1 X-11.269 Y-13.300 Z4.790 F3782 A130.28492; Inset C
0.42786; Inset G1 X-2.158 Y-9.652 Z4.790 F3782 A130.45766; Inset G1 X0.330 Y-9.304 Z4.790 F3782 A130.50
130.61742; Inset G1 X8.292 Y-10.297 Z4.790 F3782 A130.64271; Inset G1 X9.529 Y-10.765 Z4.790 F3782 A130
.790 F3782 A130.80082; Inset G1 X16.800 Y-15.542 Z4.790 F3782 A130.81885; Inset G1 X16.971 Y-15
X16.175 Y-16.789 Z4.790 F3782 A130.84970; Inset G1 X14.901 Y-17.212 Z4.790 F3782 A130.87317;
7987; Inset G1 X6.620 Y-17.873 Z4.790 F3782 A131.01870; Inset G1 X3.960 Y-17.749 Z4.790 F3782 A13
2 A131.30781; Inset G1 X-10.461 Y-14.951 Z4.790 F3782 A131.32342; Inset G1 X-11.486 Y-14.264 Z4.790 F3782
F1500 A131.34499; Restart G1 X-12.135 Y-14.196 Z4.790 F1681 A131.35462; Inset G1 X-12.273 Y-13.910 Z4.79
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(-11.510 Y-12.979 Z4.790 F1681 A131.38181; Inset G1 X-9.840 Y-11.967 Z4.790 F1681 A131.41594; Inset G1 5782; Inset G1 X0.293 Y-8.905 Z4.790 F1681 A131.60231; Inset G1 X1.721 Y-8.839 Z4.790 F1681 A131.62730; Ir As the design of the exhibition progressed, I became interested in how these object transformations affected our understanding of the 'museum object'. For example how do we respond when digital processes, maps and instructions are posited as or part of a museum object.

The images on the right are digital instructions, including the coordinates the 3D printer used to create a copy of The Ringlemere Cup. By positioning such data as part of the museum object, and alongside quotes from curators, the exhibition seeks to question what a museum object can be as well as the value theses 'new' objects have.



124, 79452, 9816 (1) KK 3.10 K 1.6, 260 F.2000.01 A1 8027 F. Commedition (1) KK 1.20 K 1.6, 260 F.2000.01 A1 8025 F. Commedition (1) KK 1.20 K 1.6, 260 F.2000.01 A1 8025 F. Commedition (1) KK 1.20 K 1.6, 260 F.2000.01 A1 8025 F. Commedition (1) KK 1.20 K 1.20 K

The quotes listed on the right are a small sample of the quotes used in the exhibition.

The curators quotes were used as a means of prompting both myself and audiences to think critically and reflect upon the how 3DSP museum objects impact on our understanding of the 'museum object'.

The quotes I chose represented political, linguistic, social, and philosophical questions raised by curators.

# 3D is a form of free play that breaks the linear nature of the museum

We don't have any problem with saying a photocopy... so like 3D printer copy? I wonder if language has to catch up?

It feels intimate
being able to move
and rotate the object
on a screen makes it
feel like it is actually there



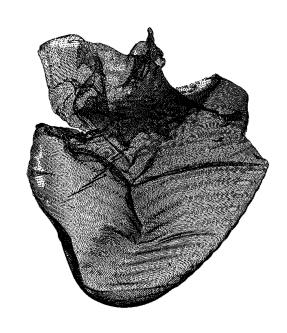


The aim of visualising each stage of the 3DSP process was to see the changes these objects go through and explore the impact this has on our understanding of museum objects. Here I am employing curation as a research method, visually reinterpreting data in order to tell and explore a story in more detail.

The separation and staging of each 3DSP process positioned theses data forms as objects in their own right. It caused audiences and myself to think critically about what museum objects can be, as well the impact these new 'museological objects' have on the museum.







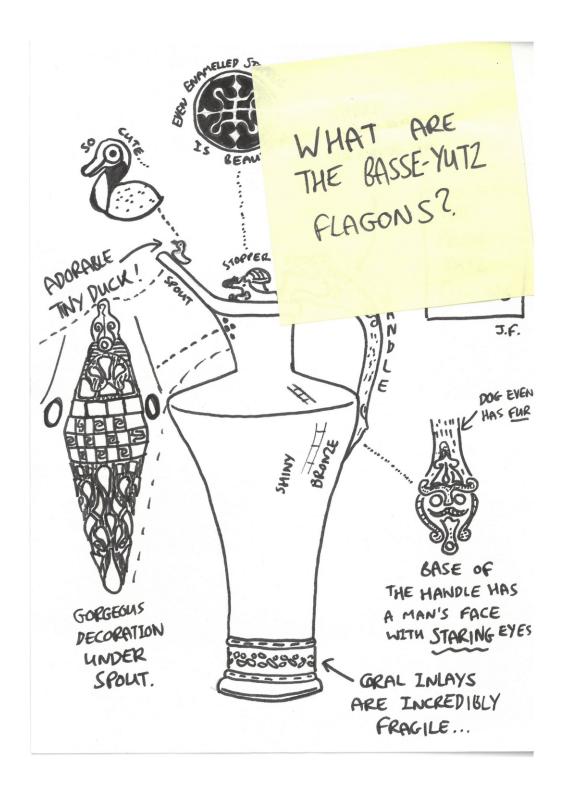
The exhibition 'Object in Transition' allowed me to explore complex questions relating to my research.

I remember walking through the exhibition asking questions about data, version control, and reproducibility to myself. In essence curating the exhibition allow me to examine the impact 3DSP has the curatorial role, while the actual exhibition served as a sounding board for me to ponder, discuss and question new ideas.



These images represent some of the drawings and extra information added by curators to 'The Curators Box.

Julia created a number of drawings, including one where she illustrates what the Basse-Yurtz Flagons are. Her drawings are not just factual but show how much she admires these objects.

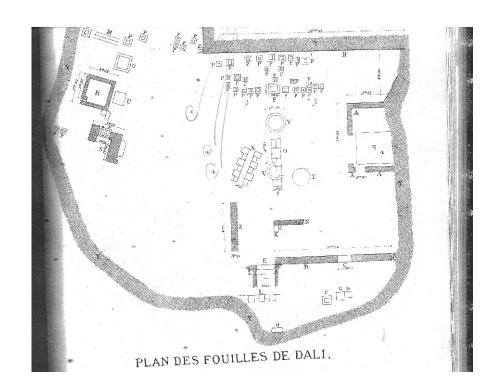


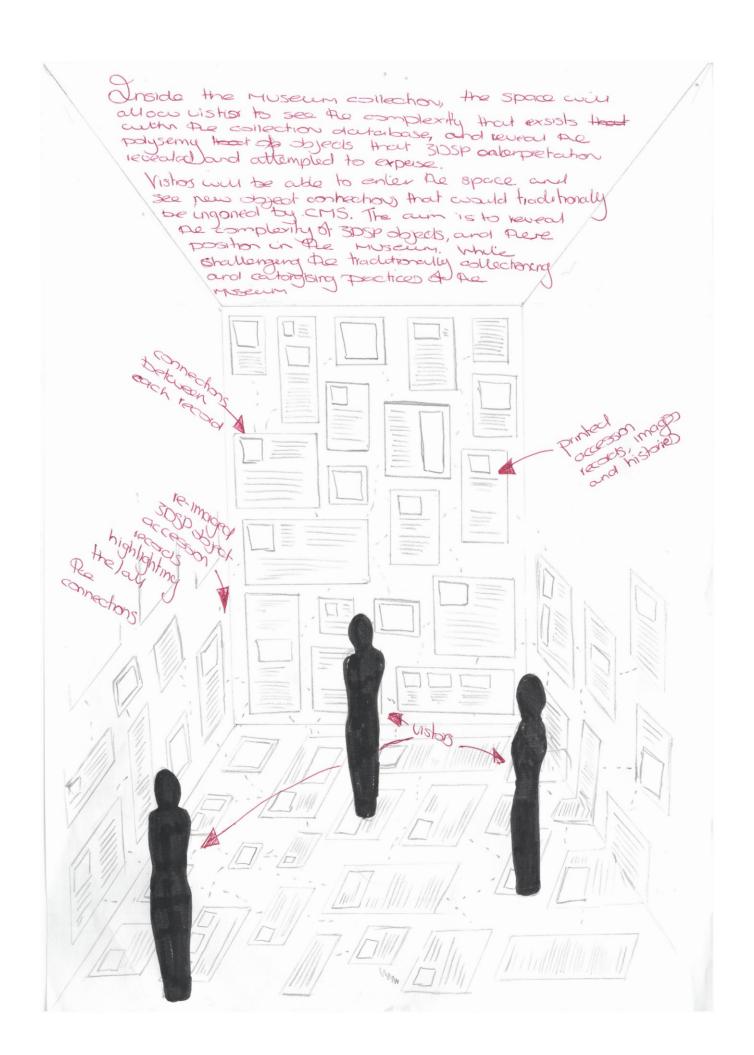
Neil photocopied and added his own notes and reflections to his 'Curators Box'. The addition of this type of information reveals new insights to not only how to work with 3DSP but also the associated information for documenting 3DSP objects.

Thomas was keen to explore how 3DSP could help to reveal the polysemy of the Votive Offering and added maps, translations and inscriptions to his 'Curators Box' to show the kind of information he wished to add to the interpretation points on the 3D scan of the Votive Offering.

20-10-17-Round bottom w./ dimple to fourth. Function: couldn't put d down. - went indicates not just made for grave - values: Something more fatant than - form - stong shoulder + comegation, prev duego from nearthing lips. ne et l'hung passed hettrean individuale in the course of whole / ceremonies CSLIDE 43 One of a not of precious cups in a range of examic materials. [SCIDE 5] Rehinted along S. coast of toyland × NFame. Without SEX-FATING comms. O J Cashing an an massive change in trade and this time: esq tade in capped -> honce Change in bost technology that enabled this ... hay causes > beun-plank

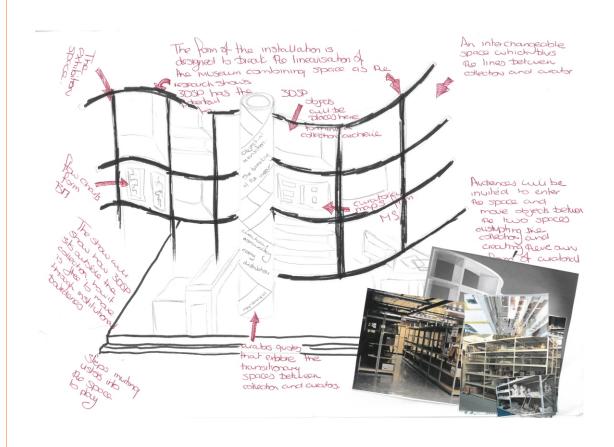
But this was still a AGE BEFORE SAIL All done by paddle > Strength.
We Know for ship-weeks that very dangerous time to be BATTHY Sear favory > hence need for itsuals/commices ) HATTHY by my that CUT BEARERS (SUDE 7) bet's radicul the enide So, we have a soushed cuf, poss evidence for meaters, and some very strug & suitogs. But in all Secionomers, not domaged by human hands > plangh. One more strike .... Fragility of an buried past rimpact of PXS/T. [SLIDE 8] In closing -I consued the Ringlemere cup to you vertian of Towar's most famous work: The Fighting Temeraire (TENER-AIRE). In that pointing Turned inplumed a moment of great change : the end of the Age of Sail, replaced by wal The up is an ode to h Atype of Poddle, a it mucho a dequie of won-within



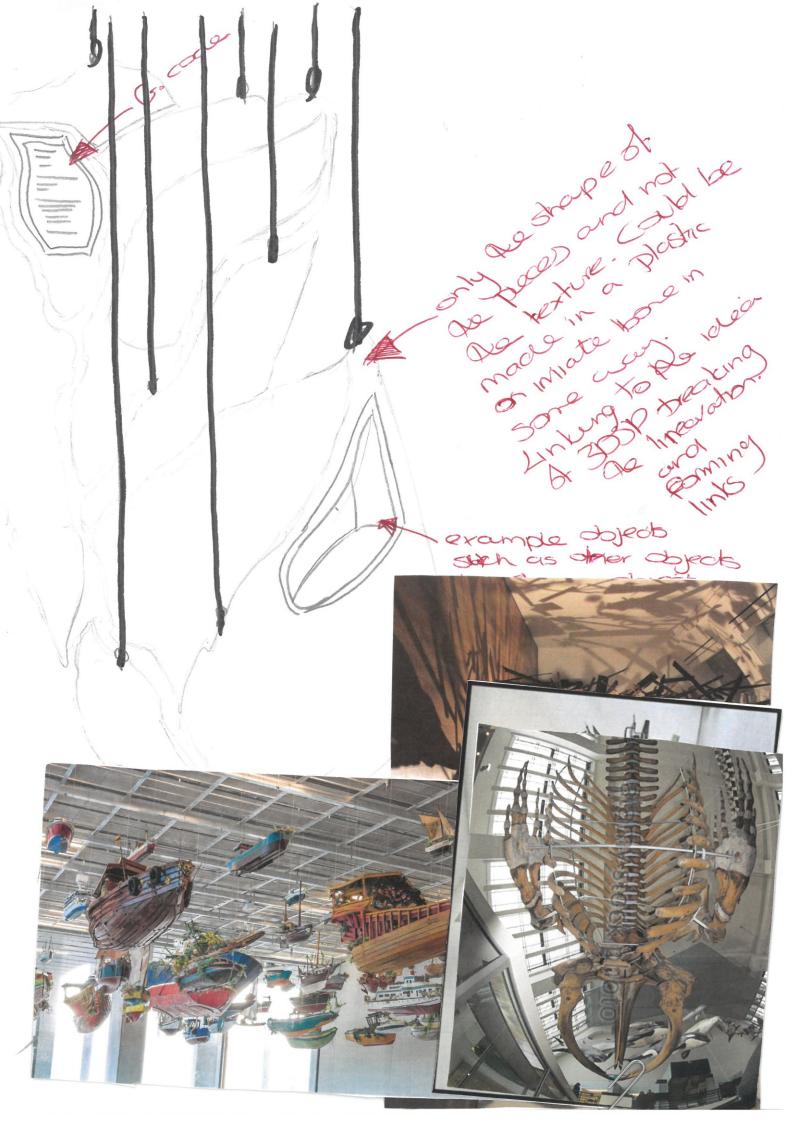


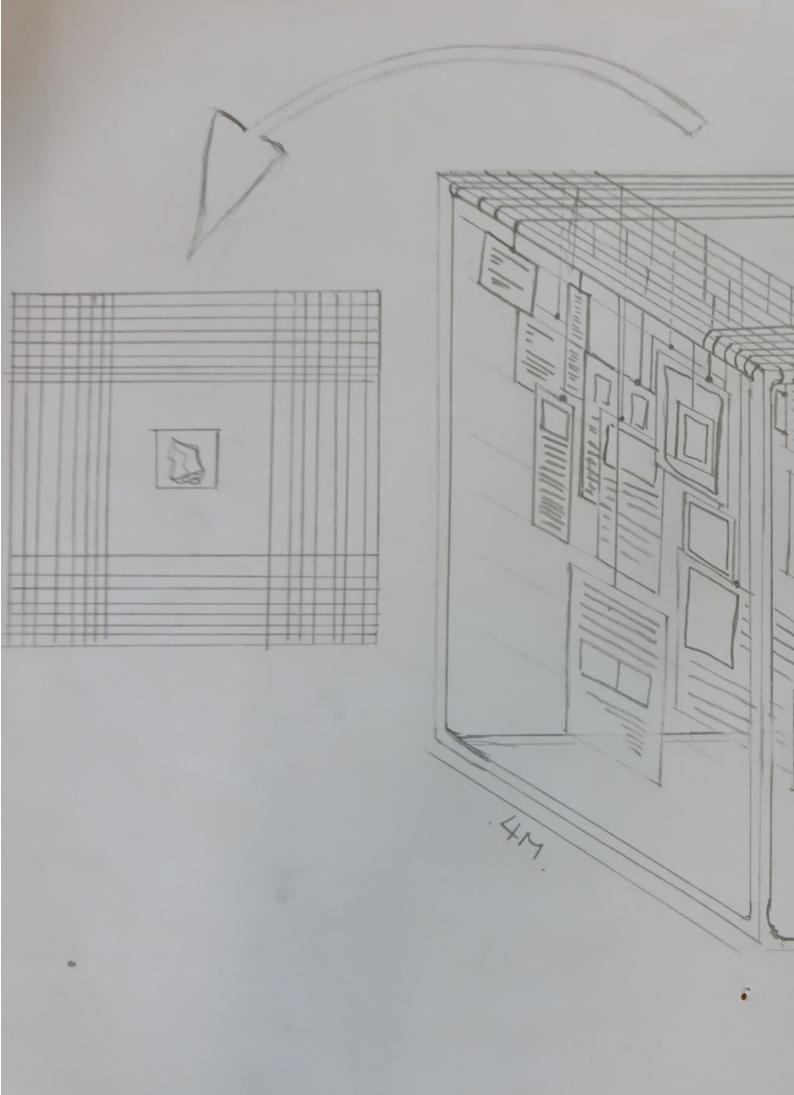
The design phase of 'Frustrating the Linear' involved designing multiple exhibition concepts that explored and made visible the archive. I was interested in examining how the archive structures data. I wanted to create an exhibition that allowed me to present my findings from The British Museum whilst also progressing my understanding of the findings.

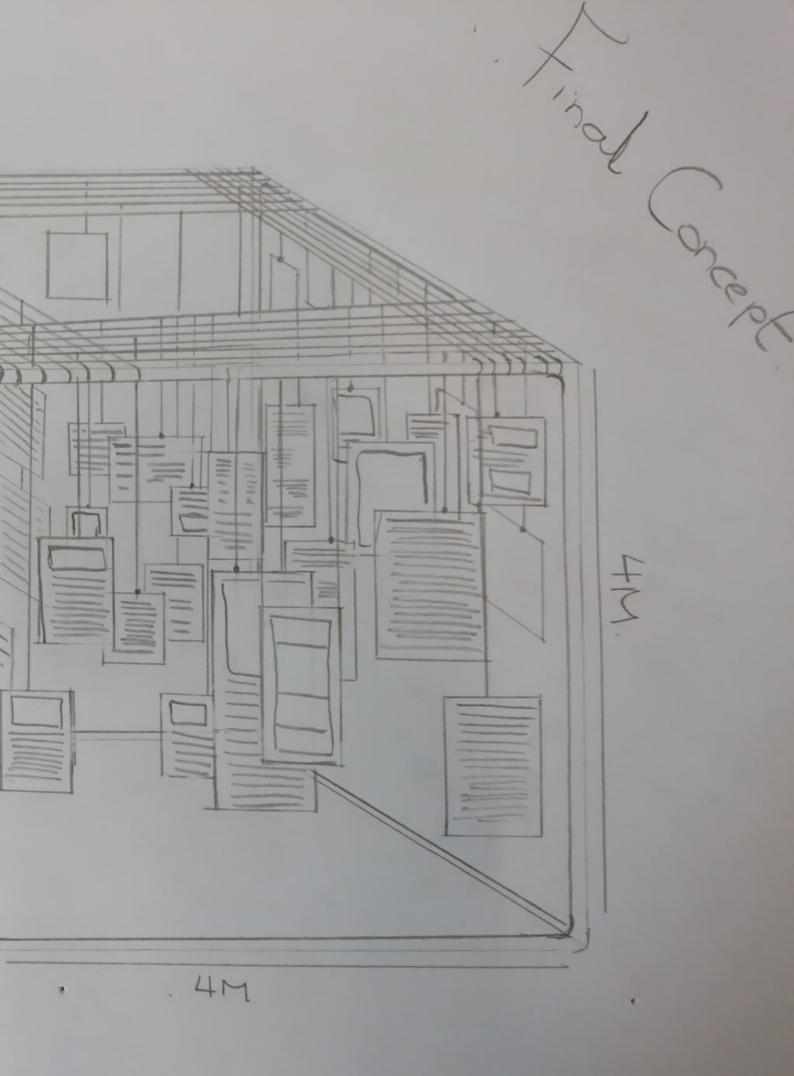




Broken apart Object (Ringlemere dep used) as an example) with miseein enformation, unlerpreatation and accession records Showing De transition of 3000 and its ide. The shape are taken from how the depot is pieced together using induction Scan data Athera make projection map of the cup's according







The image overleaf is a rough design for the final concept for 'Frustrating the Linear'. The aim of the exhibition was to explore the relationship, categorisations and connections between museum data. In the initial stages of curation it was thought that by visually layering data outside of the museums systems new understandings could be made.

Prior to installing the exhibition, I experimented with layering images from The British Museum's database. The act of layering and re-layering images served as a method of finding relationships between data sets. I presented this exploration in a physical form by creating a prototype of the exhibition concept. It was through this process that the idea of treating the hanging of work as an act of curatorial performance came about.





Frustrating the Linear A exhibition examining

9th -24th November 2018 Hallam Post Office

'Frustrating the linear' is a performance-based work that aims of reveal the frustrations, revelations and impact 3D scanning and printing have on the museum archive. Images, datasets, histories and objects that are normally hidden in the digital archive are visualised to reveal the relationships often hidden by the structures of the digital archive.

The act of hanging is deemed a mode of curation as images, datasets, histories and objects relating to one museum artefact are visualised in the confines of the museum 'box'.

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Archive: Kazari Archive: Medicine Man Archive: Museum of the Mind Archive: Buried Treasure Archive: Tibetan Legacy Archive: John Maine

### Buried Treasure: Finding Our Past

21 November 2003 – 14 March 2004 Free

This exhibition is now closed

Room 35

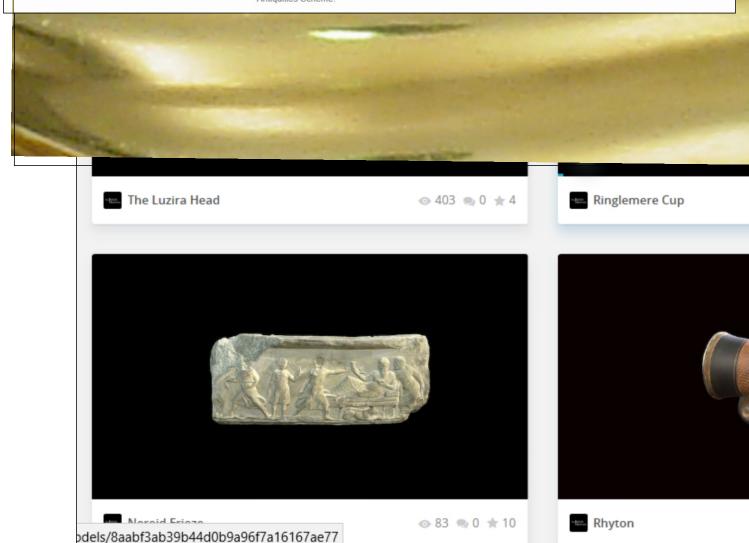
Sponsored by Anglo American and Tarmac

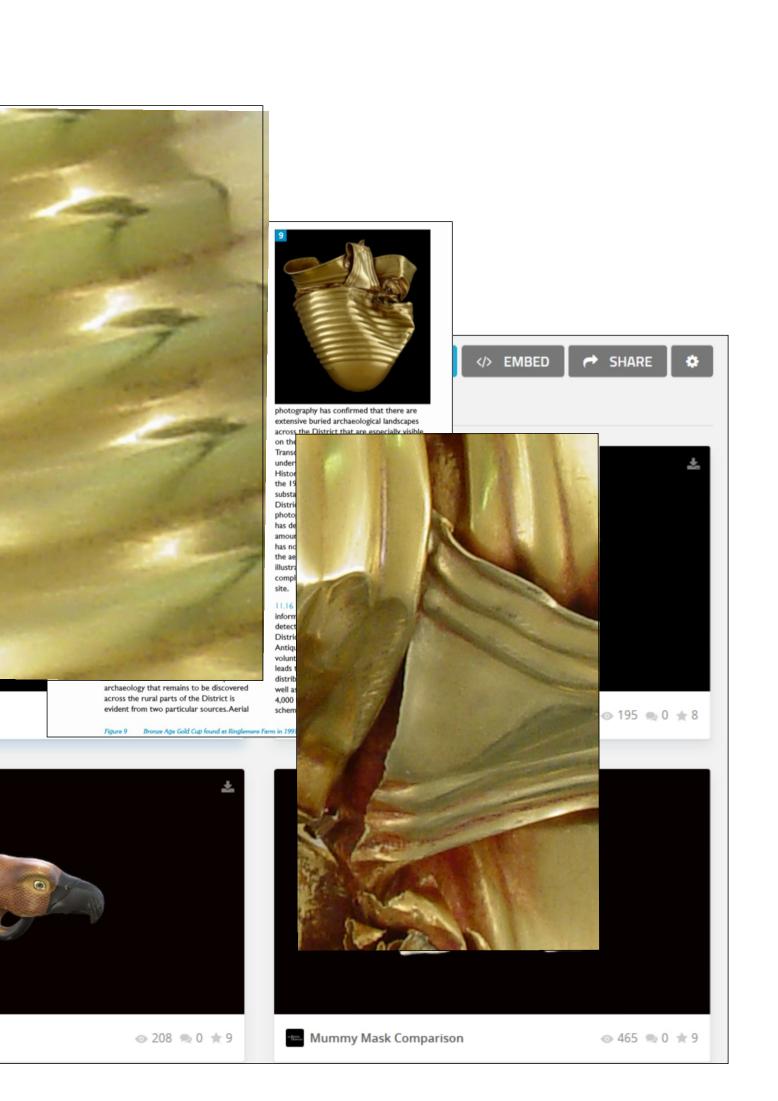
The first major national exhibition of British archaeology in over 20 years, Buried Treasure: Finding Our Past will show how much chance archaeological discoveries have revolutionised our understanding of our past. The exhibition is a result of a unique collaboration between The British Museum and four other major UK museums in Cardiff, Manchester, Newcastle and Norwich. The exhibition will travel to each venue after London to allow people across England and Wales to view some of the most spectacular finds of British history.

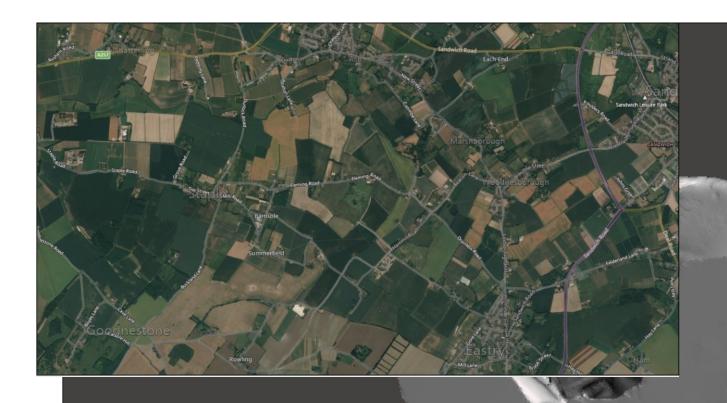
The exhibition will feature some of the country's most important British treasures such as the magnificent Mildenhall tableware, which will be shown in its entirety and will tour the country for the first time and the iconic Lewis Chessmen which featured in the first Harry Potter movie. But the key aim of the exhibition is to celebrate the enormous contribution that the public has made in uncovering history as well as the success of the Treasure Act and the Portable Antiquities Scheme.



A hoard of Iron Age torcs from Snettisham, Norfolk.







star of a spectacular touring exhibit

The cup is still crumpled, mangled mound where it was hidden around

However, a 3D computer reconstruand more shapely than the archaeo

The Ringlemere Cup is one of only to believed to have been intended for The cup was found in 2001 by Cliff He will share the money paid by the

The cup has been described as a fine Museum's director, Neil MacGregor for the museum's 250th anniversary.

Stonehenge, curated in partnership with the of these changing prehistoric connections th stone, chalk, gold and bronze. The exhibitior 12 October 2018 until 21 April 2019.

Explore some of the star objects from the e they can tell us, below.

seum with the landowner

BOOK NOW

ich rewrites history. Yesterday

sample; Late Bronze Age; sample; Late Bronze Age ingot, Late Bronze Age; Ringlemere Farm socketed axe; Late Bronze Age; 1000BC-800BC; sample; Late Bronze Age; ingot; Late Bronze Age; Ringlemere Farm Ringlemere Farm LE vessel; claw beaker, Early Anglo-Saxon; 5thC; Ringlemere Farm sample; Late Bronze Age; Ringlemere Farm ingot; Late Bronze Age: Ringlemere Farm ingot; Late Bronze Age; Ringlemere Farm plate; Late Bronze Age; Ringlemere Farm tang; Ringlemere Farm The Ringlemere Cup; cup; Early Bronze Age; 1700BC-1500BC; Ringlemere Farm sample; Late Bronze Age; ingot; Late Bronze Age; Ringlemere Farm Ringlemere Farm the oujects. A special exhibition at bar, Bronze Age; 2500BC-750BC; Ringlemere Farm ingot; Late Bronze Age; ingot; Late Bronze Age; Ringlemere Farm British Museum, tells the story rough precious objects of n is open daily and runs from

xhibition, and discover what

### PRESS OFFICE

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IMAGES

BRANDING AND LOGOS

### Buried Treasure: Finding our Past

Date: 2004-05-17

What is treasure? Is it gold, silver or precious iewels that diliter and dimmer, or can it be objects that tell us extraordinary stories about our and

14 May - 5 September

National Museum & Gallery, Cardiff

Opening Friday 14th May at the National Museum & Gallery, Cardiff Buried Treasure: Finding our Past — a major archaeological exhibition — showcases some of Britain's most spectacular treasures some on display for the first time in Wales.

**Press Releases** 

e exhibition aims to demonstrate the important public role in treasure finds and how chance discoveries by farmers, labourers and metal detector users have revolutionised our destanding of the past. Celebrating the success of the Treasure Act 1996 and the Portable Antiquibles Scheme the exhibition also highlights the role of the National Museums 6

The exhibition at the National Museum & Gallery will additionally feature some of Wales' most significant finds. Discovered near Abergavenny in 2002, the Roman bronze cup is one of innest Roman vessels ever found in Wales. The handle is in the form of a leopard and further analysis revealed that the leopard spots are silver and that the eyes are iniald with amber. The up had been placed upside down in a small pit containing human remains and is believed to have been a burial stile in a cementery high peside the Roman road.

In 1918, Ifor Lewis, a workman digging for manganese, near Llanbedr, Gwynedd found a remarkable hoard from the late medieval period. The hoard contained items made of copper, alloy and iron including an ewer, a cauldron, two skillets and a hand tray, domestic items that would have been found in the kitchen of a wealthy household. The earliest object, a late thirteenth century or early fourteenth century or early fourteenth century avaignmentle, in the form of a stag was a vessel for holding liquid and would have been used for ceremonial hand-washing in a church, monastery or at the feast table. An Iron Ase wooden weaking sword was found during excustions at the Breidfield Hillfort. Power, and is a unique find as ancient wood rarely survives.

Finds from Scotland and England include the magnificent Mildenhall treasure, a 34 piece Roman silver tableware set will be on display in its entirety and the iconic Lewis Chessmen, featured in the first Harry Potter movie. Found on the list of Lewis, Outer Hebrides, Scotland, the elaborate chess pieces made from wahrus and whales teeth is the only single surviving even of children to be cheened by the contraction of the size of of the siz

The images overleaf and on this current page represent my attempts of layering museum data for the Ringlemere cup. The system for choosing which images to layer was an organic one, I selected an images based on colour, form, layout, and content, placing images next to, on top off and underneath to create networks of previously unrelated data. I added in data that was not in the museums systems, such as my own images and exhibitions and positioned them alongside 'approved museum data' in an attempt to disrupt our notions of value with the systems of data catagorisation

M136 (enable build progress) 900(move Z to '0')G161 Z F 3300.0 (move to waiting pos Y127 A127 B127 (Set Steppe your 3D printer; http://www.r 16677.5 ; Duration: 25229.7 X105.400 Y-74.000 Z0.270 F prime)G1 Z0.000000 F1000G 3000; Retract G1 X-112.00<mark>0</mark> 14.989 Z0.300 F1500 A0.000 0.4 G1 X-6.464 Y-13.623 Z2. 7.003 Y-14.087 Z2.890 F900 '.412 Y-13.610 Z2.890 F269 5 783 Y-12 913 72 890 F2690 3.697 Y-12.262 Z2.890 F2690 0.767 Y-11.657 Z2.890 F269 X4.052 Y-11.682 Z2.890 F26 X7.816 Y-12.548 Z2.890 F26 X10.371 Y-13.682 Z2.890 F26 G1 X12.667 Y-15.356 Z2.890

0.1; Width 0.4 G1 Travel Move G1 X-2.496 Y-1 A32.89513; Inset G1 X-1.706 A32.93180; Inset G1 X-0.00 A32.97252; Inset G1 X2.325 A32.99334; Inset G1 X4.015 A33.03345; Inset G1 X7.463 A33.07858; Inset G1 X7.463 A33.07858; Inset G1 X2.717

90 F2945 A77.58039; Inset G F2945 A77.68219; Inset G1 X F2945 A77.77504; Inset G1 X F2945 A77.79401; Inset G1 X Z3.390 F2945 A77.81115; Inset Z3.390 F2945 A77.87253; Inset Z3.390 F2945 A78.01539; Inset Z3.390 F2945 A78.15736; Inset Z3.390 F2945 A78.15736; Inset Z3.390 F1500 A76.91062; Restart G G1 X14.980 Y-13.582 Z5.49 A164.53918; Connection G1 14.101 Z5.490 F4439 A164.5 Reconstruction I produced for the finder of the cup, from the very crushed origins parallel, it's base was flattered so it cup be used in modern times. Sue White





Ringlemere Cup

X16.355 Y-14.470 Z5.490 F4439 A164.57097, Connection G1 X10.203 1-14.020 Z5.490 F4439 A164.57409, Inilii G1 X10.311 1-14 A164.68171; Connection G1 X16.657 Y-14.734 Z5.490 F4439 A164.58531; Infill G1 X16.942 Y-15.015 Z5.490 F4439 A164.59230; Conne 15.176 Z5.490 F4439 A164.59629; Infill G1 X16.969 Y-15.554 Z5.490 F4439 A164.60366; Connection G1 X17.266 Y-15.257 Z5.490 F4439 A164.60366; Connection G1 X17.269 Y-15.257 Z5.490 F4439 A164.68801; Connection G1 X17.085 Y-16.003 Z5.490 F4439 A164.62897; Infill G1 X17.809 Y-15 A164.64192; Connection G1 X16.535 Y-17.118 Z5.490 F4439 A164.67341; Infill G1 X15.925 Y-17.163 Z5.490 F4439 A164.68411; Conne 17.332 Z5.490 F4439 A164.68827; Infill G1 X15.756 Y-17.332 Z5.490 F1500 A163.38827; Retract G1 X15.756 Y-17.332 Z5.490 F3000; R6 16.723 Z5.490 F9000; Travel Move G1 X17.496 Y-16.723 Z5.490 F1500 A164.68827; Restart G1 X18.001 Y-16.219 Z5.490 F4439 A164.700

F5400 A316.37477; Infill G1 X-13.008 Y-11.112 Z8.190 F5400 A316.38333; Infill G1 X-8.226 Y-8.328 Z8.190 F5400 A316.48005; Connection Z8.190 F5400 A316.48292; Infill G1 X-8.144 Y-8.870 Z8.190 F5400 A316.48991; Infill G1 X-9.684 Y-11.537 Z8.190 F5400 A316.54374; Infill Z8.190 F5400 A316.56253; Infill G1 X-8.144 Y-14.603 Z8.190 F5400 A316.6055; Infill G1 X-8.144 Y-15.003 Z8.190 F5400 A316.316.606253; Infill G1 X-3.841 Y-18.617 Z8.190 F5400 A316.60550; Connection G1 X-3.525 Y-18.070 Z8.190 F5400 A316.776 Y-17.670 Z8.190 F5400 A316.78305; Infill G1 X-5.065 Y-15.003 Z8.190 F5400 A316.83687; Infill G1 X-5.065 Y-14.603 Z8.190 F5400 A316.846 Y-11.937 Z8.190 F5400 A316.89769; Infill G1 X-3.525 Y-11.537 Z8.190 F5400 A316.90468; Infill G1 X-5.065 Y-8.870 Z8.190 F5400 A316.96549; Infill G1 X-4.309 Y-7.160 Z8.190 F5400 A316.99193; Infill G1 X-0.175 Y-6.273 Z8.190 F5400 A317.11018; Infill G1 X1.094 Y-8.870 Z8.190 F5400 A317.11717; Infill G1 X-0.446 Y-11.537 Z8.190 F5400 A310.446 Y-11.937 Z8.190 F5400 A317.17799; Infill G1 X1.094 Y-14.603 Z8.190 F5400 A317.29162; Infill G1 X0.111 Y-19.035 Z8.190 F5400 A30.446 Y-17.670 Z8.190 F5400 A317.29263; Infill G1 X-0.446 Y-18.070 Z8.190 F5400 A317.29962; Infill G1 X0.111 Y-19.035 Z8.190 F5400 A30.0446 Y-17.670 Z8.190 F5400 A317.29263; Infill G1 X-0.446 Y-18.070 Z8.190 F5400 A317.29962; Infill G1 X0.111 Y-19.035 Z8.190 F5400 A30.0446 Y-17.670 Z8.190 F5400 A317.29263; Infill G1 X-0.446 Y-18.070 Z8.190 F5400 A317.29962; Infill G1 X0.111 Y-19.035 Z8.190 F5400 A30.0446 Y-17.670 Z8.190 F5400 A317.29263; Infill G1 X-0.446 Y-18.070 Z8.190 F5400 A317.29962; Infill G1 X0.111 Y-19.035 Z8.190 F5400 A30.0446 Y-17.670 Z8.190 F5400 A317.29263; Infill G1 X-0.446 Y-18.070 Z8.190 F5400 A317.29962; Infill G1 X0.111 Y-19.035 Z8.190 F5400 A317.29962; Infill

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F5400 A510.59598; Infill G1 X10.331 Y-14.603 Z10.590 F5400 A510.64 Z10.590 F5400 A510.71062; Infill G1 X8.792 Y-18.070 Z10.590 F5400 A Z0.521 Z10.590 F5400 A510.87484; Connection G1 X5.712 Y-18.070 Z1 X4.173 Y-15.003 Z10.590 F5400 A510.98512; Infill G1 X4.173 Y-14.603 G1 X5.712 Y-11.537 Z10.590 F5400 A511.05293; Infill G1 X4.173 Y-14.603 G1 X5.712 Y-5.803 Z10.590 F5400 A511.16757; Infill G1 X5.712 Y-5.403 G1 X0.628 Y-3.543 Z10.590 F5400 A511.28232; Connection G1 X-0.64511.32687; Infill G1 X1.094 Y-8.470 Z10.590 F5400 A511.38069; Infill G1 X6.11.4151; Infill G1 X-0.446 Y-17.670 Z10.590 F5400 A511.590 F5400 A511.593 [1.646 Y-17.670 Z10.590 F5400 A511.566]

, Connection G1 X0.371 Y-2.736 Z10.890 F5400 A540.52819; Infill G1 F5400 A540.54148; Infill G1 X1.383 Y-2.855 Z10.890 F5400 A540.5488 Z10.890 F5400 A540.56173; Connection G1 X2.206 Y-2.598 Z10.890 X2.764 Y-2.605 Z10.890 F5400 A540.57962; Infill G1 X3.116 Y-2.819 Z1 65680; Infill
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## OUTH CAPE COINS QUALIFIED BY EXPERIENCE

asure: Ringlemere Cup



Rillaton Cup

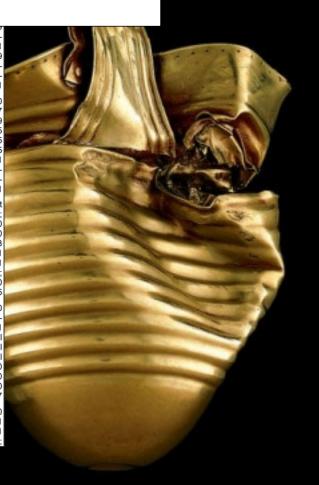
ction G1 X16.781 Y-A164.61100; Infill G1 845 75 490 F4439 ction G1 X15.756 Yetract G1 X17.496 Y-74; Infill G1 X18.001

G1 X-8 144 Y-8 470 G1 X-9.684 Y-11.937 G1 X-9.602 Y-17.529 605; Infill G1 X-3.525 386; Infill G1 X-3.525 350: Infill G1 X-5.065 530, Irliili G1 X-5.005 584; Connection G1 17.17100; Infill G1 X-17.23881; Infill G1 X-A317.31911; Infill G1

00 A470.36189; Inset F5400 A470.45198; 241 Z10.190 F5400 68 Y-12.683 Z10.190 S1 X22.335 Y-13.953 2; Inset G1 X22.741 470.73004; Inset G1 F5400 A470.77092; .077 Z10.190 F5400 1 X22.437 Y-19.375

G1 X8.792 Y-17.670 3; Infill G1 X4.297 Y-A510.93130; Infill G1 00 A511.04594; Infill 00 A511.11375; Infill 00 A511.21233; Infill 803 Z10.590 F5400 .537 Z10.590 F5400 94 Y-15.003 Z10.590 G1 X0.805 Y-20.237

06 Y-2.667 Z10.890 I G1 X1.982 Y-2.821 443; Connection G1 F5400 A540.59186;

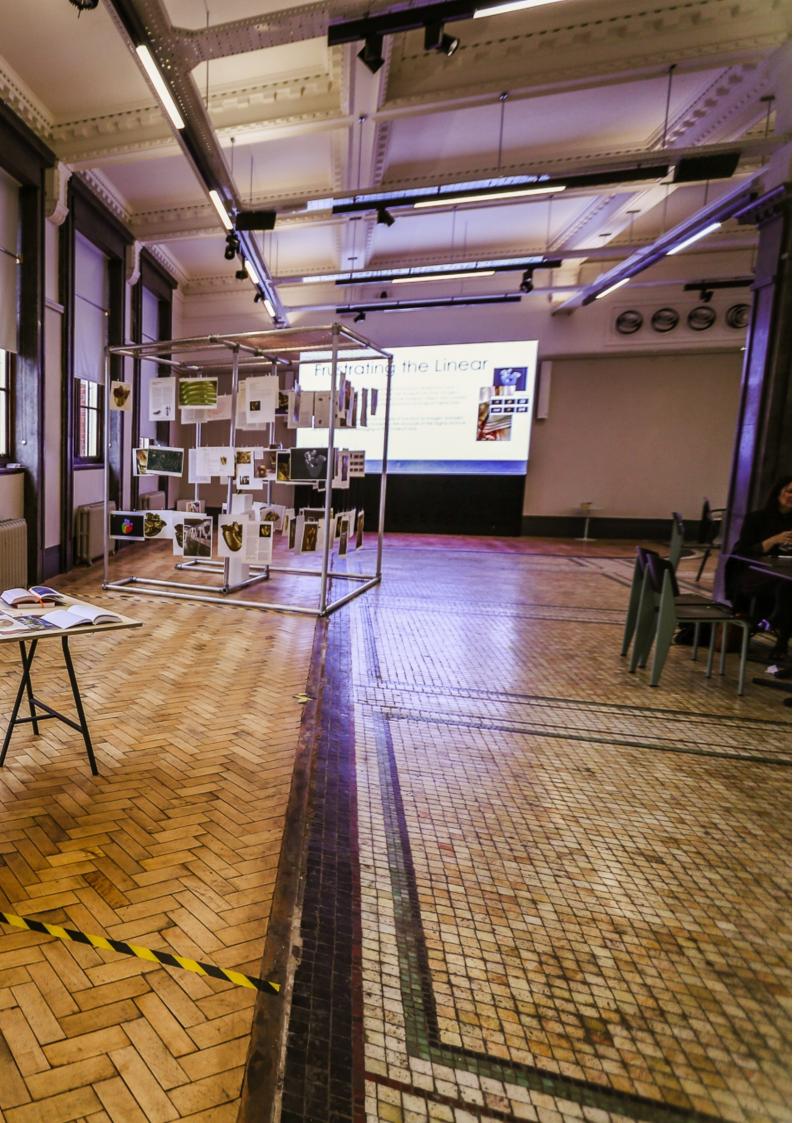




just over 11lb of gold, 3lb of silver and cloisonné garnets. Parts of the hoard can en at Birmingham Museum & Art Gallery -348 8007), The Potteries Museum & Art ry (01782 232323), Lichfield Cathedral 3 306100), Ternworth Castle (01827, 709626) n tour until January 2015—for details of all is, visit www.staffordshirehoard.org.uk







These photographs show different perspectives of 'Frustrating the Linear', including a working curators desk and the physical museum archive.





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