

**In-situ upgrading of Napier grass pyrolysis vapour over
microporous and hierarchical mesoporous zeolites**

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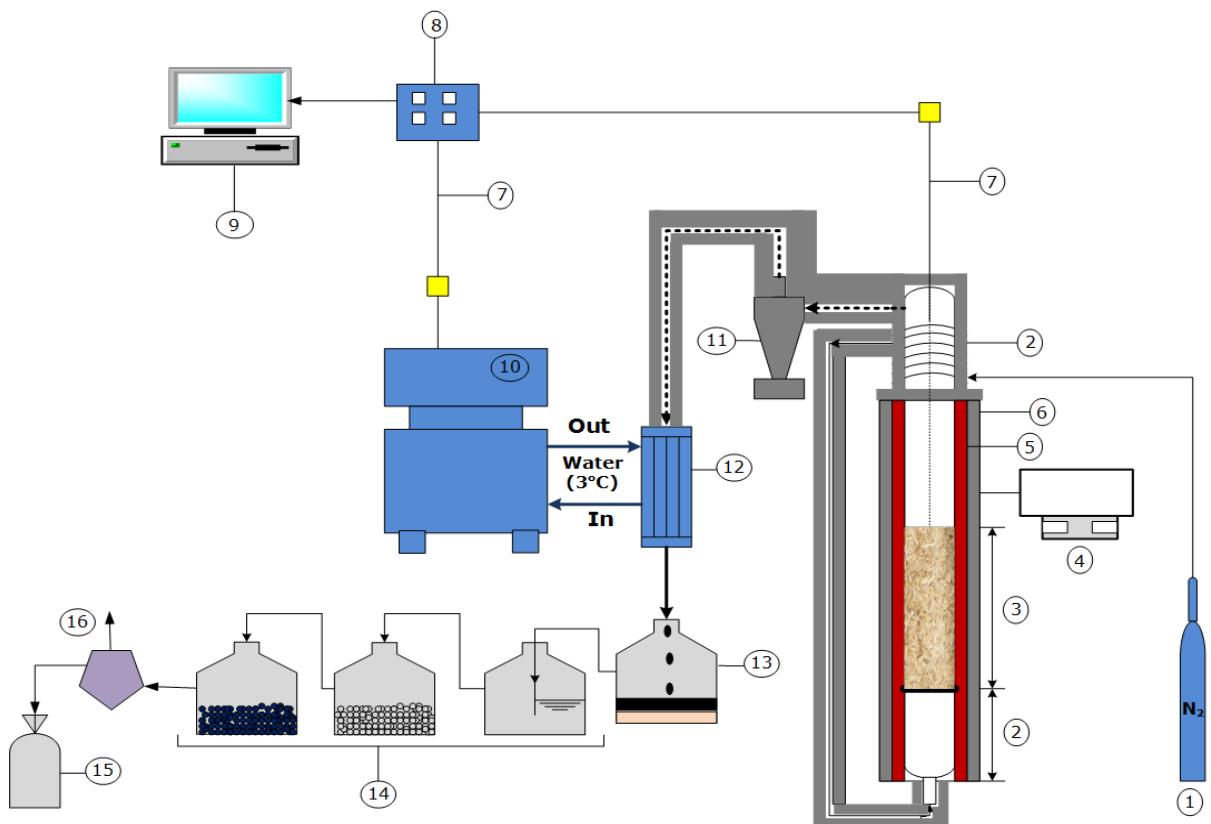
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Figure 1: Pre processing of Napier grass. (1) Napier grass on the field (2) chopped Napier grass stem (NGS) in the dryer (3) Rotor beater mill (4) Ground Napier grass-biomass



| **Figure 11.2:** Pyrolysis system. (a) Vertical pyrolysis rig; (b) horizontal pyrolysis set-up. (1) Nitrogen cylinder, (2) nitrogen preheating sections, (3) pyrolysis section, (4) furnace controller, (5) heater, (6) insulator, (7) thermocouples, (8) data logger, (9) computer, (10) water chiller, (11) cyclone, (12) condenser, (13) bio-oil collector, (14) gas scrubber, (15) gas sampling bag, (16) gas venting

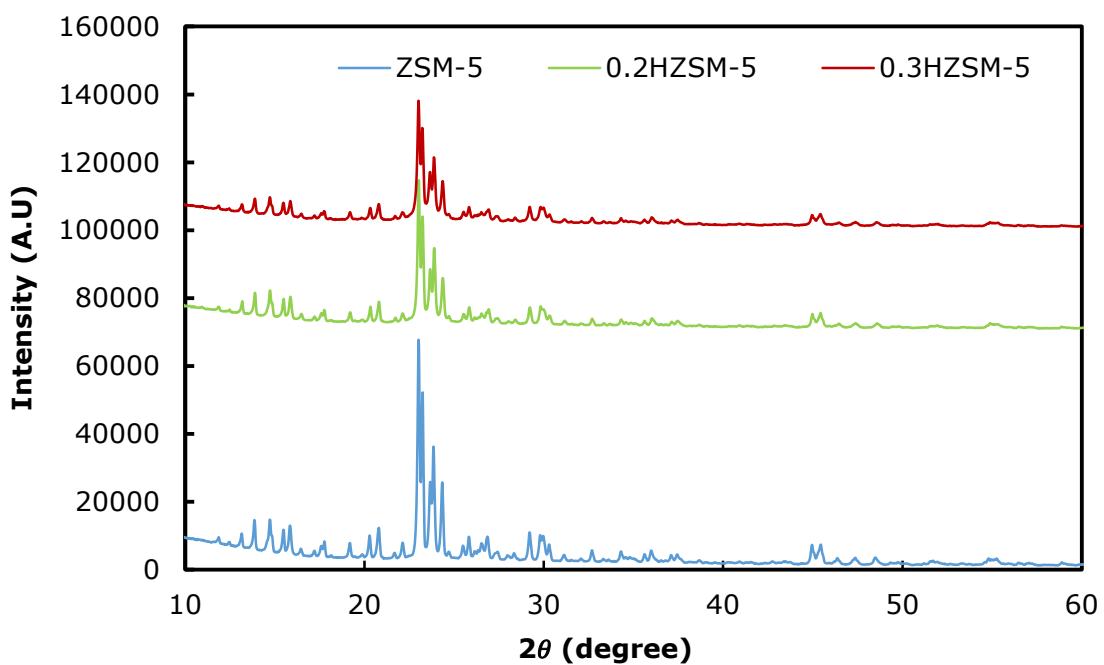


Figure 223: XRD Diffractogram of parent and modified ZSM-5

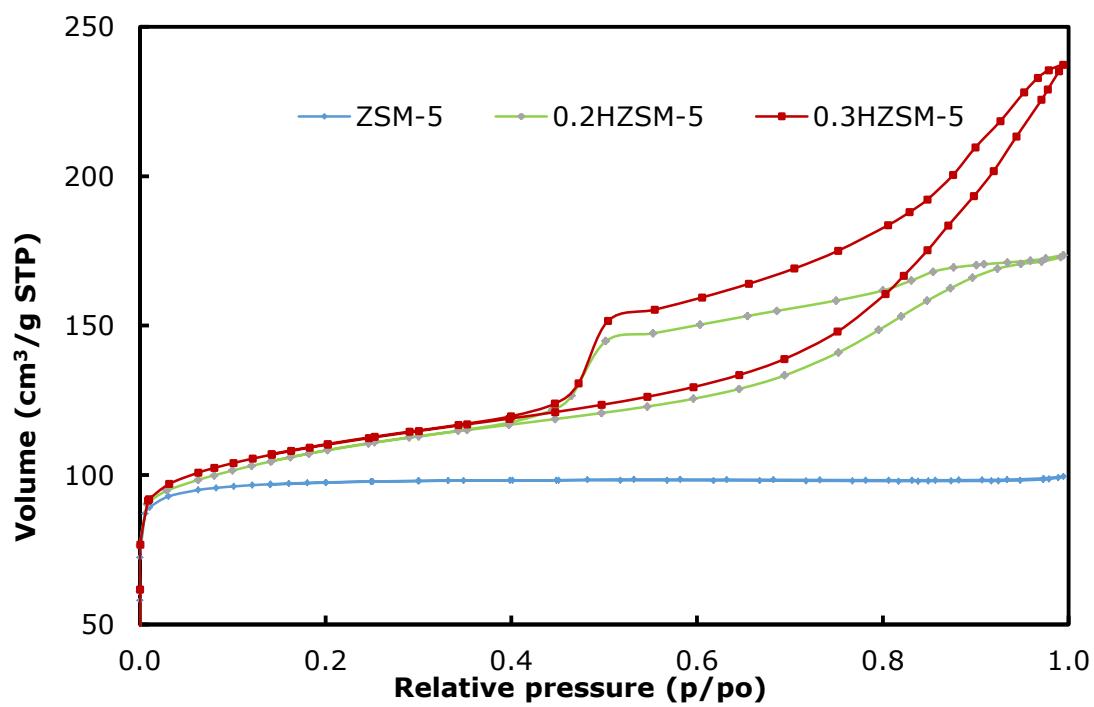


Figure 334: Isotherms of N₂ adsorption/desorption of the catalysts

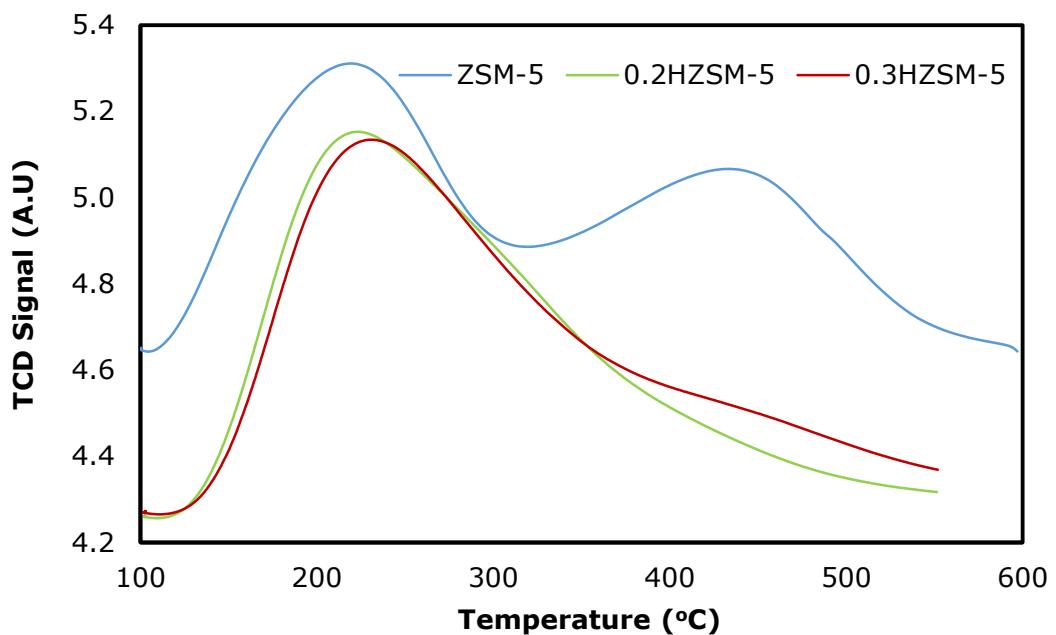


Figure 445: NH₃-TPD temperature-programmed desorption curves

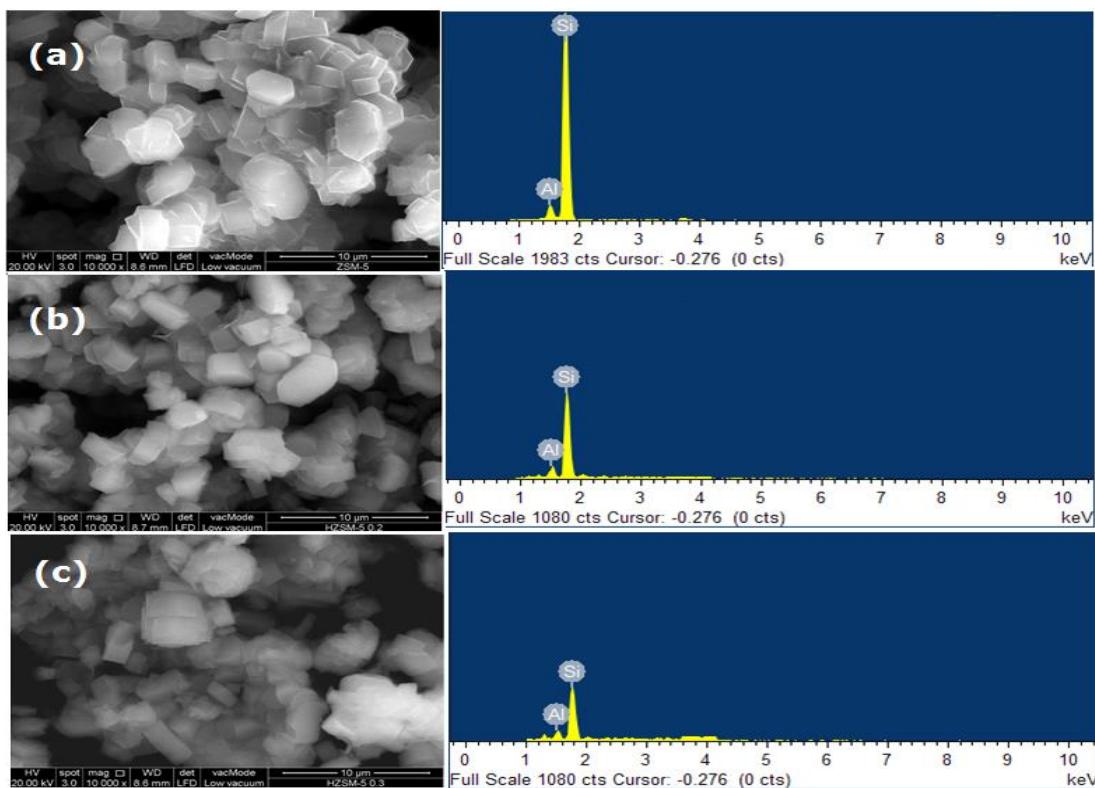


Figure 556 : SEM-EDX images of (a) ZSM-5, (b) 0.2HZSM-5 and (c) 0.3HZSM-5

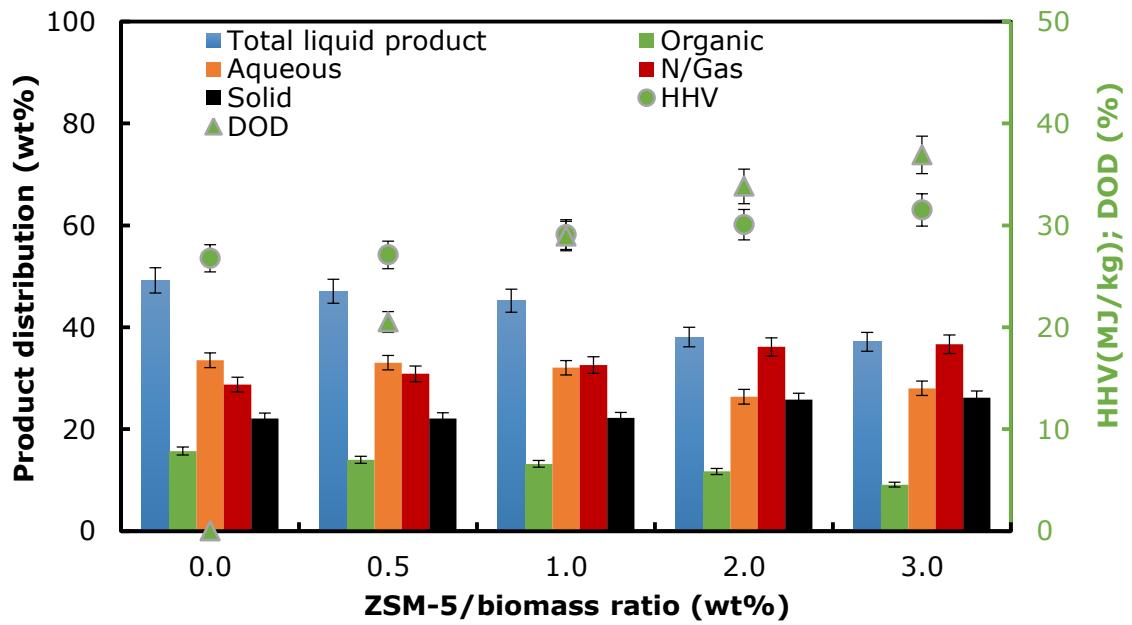
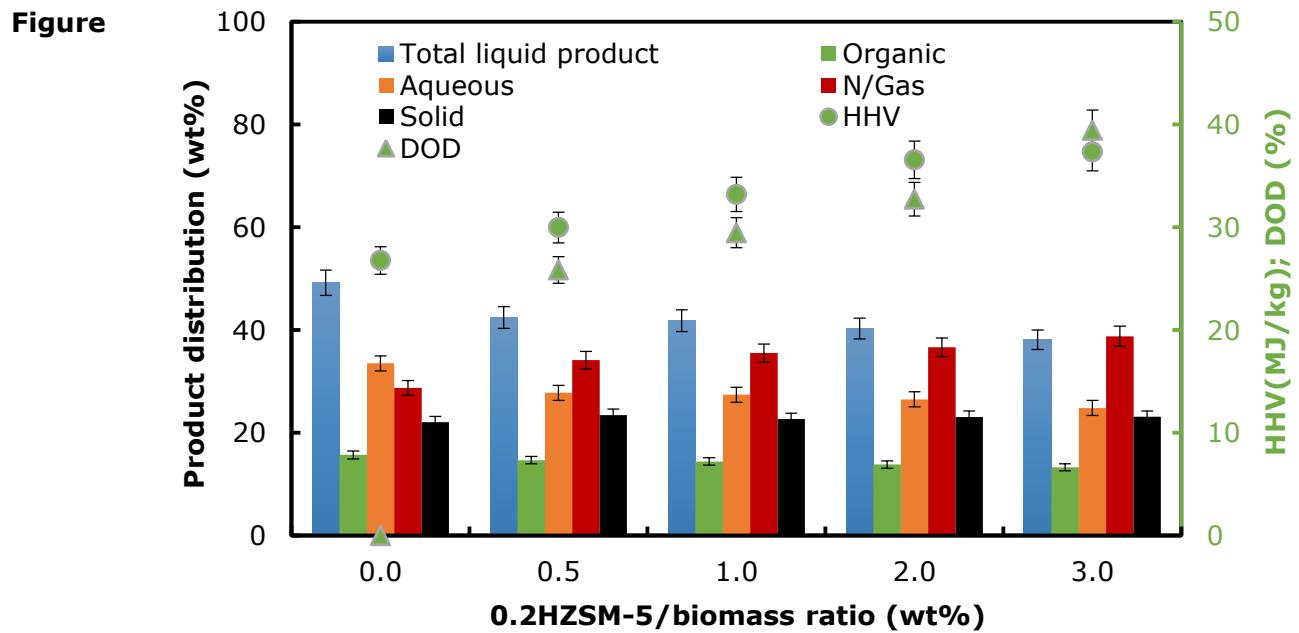
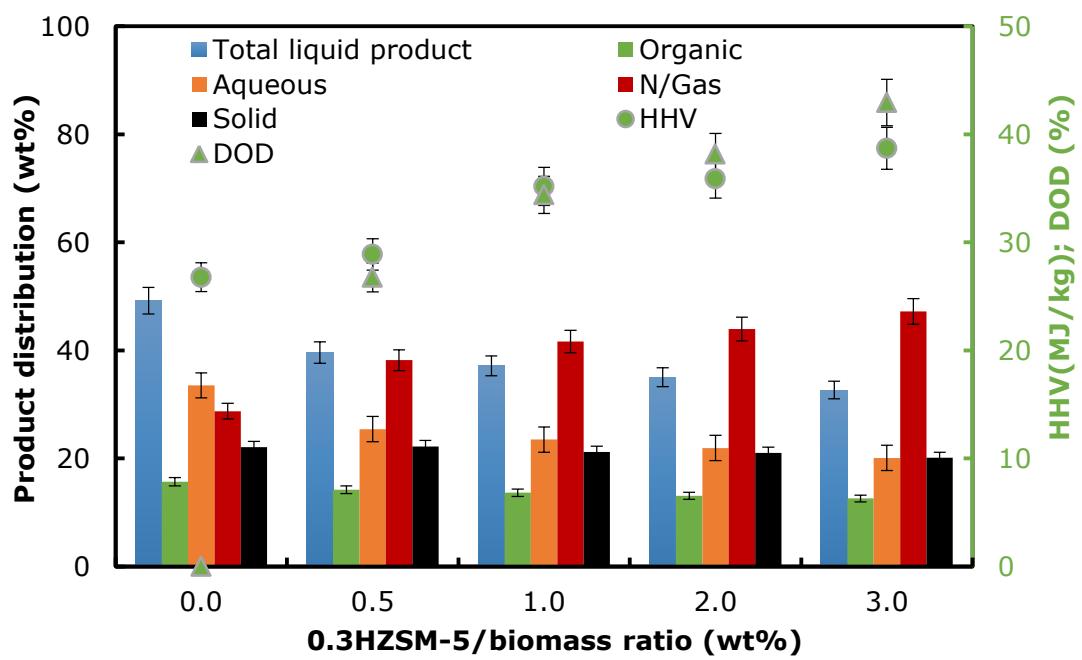


Figure 667: Effect of ZSM-5/biomass ratio on pyrolysis product distribution, degree of deoxygenation (DOD) and higher heating value (HHV). N/gas: non-condensable gas. Solid: coke and char. Values are the means ($n = 3$)



2HZSM-5/biomass ratio on pyrolysis product distribution, degree of deoxygenation (DOD) and higher heating value (HHV). N/gas: non-condensable gas. Solid: coke and char. Values are the means ($n = 3$)



| **Figure 889:** Effect of 0.3HZSM-5/biomass ratio on pyrolysis product distribution, degree of deoxygenation (DOD) and higher heating value (HHV). Solid: coke and char. Values are the means ($n = 3$)